

Rpt. 5a.

REPORT ON BOILERS.

WED. SEP. 10. 1913

Aberdeen No. 11268.

No. 25711

Received at London FRI. JUN. -6. 1913

Date of writing Report 1913 When handed in at Local Office 5.6.1913 Port of Sunderland

No. in Survey held at Sunderland Date, First Survey 29 Apr. Last Survey 30 May 1913

Reg. Book. on the Iron S.S. ~~Amida~~ renamed Lyndiane (Number of Visits 7) Gross 1542 Tons Net 941.

Master Louis Keyrat. Built at Sunderland By whom built J. S. Thompson & Sons When built 1883-10

Engines made at Hartlepool By whom made J. Richardson & Sons When made 1883

Boilers made at Sunderland By whom made North Eastern Marine Eng. Co. Ltd. When made 1913.

Registered Horse Power 222. Owners De Chanand & Co. Port belonging to Ybarre.

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel J. Spencer & Sons Ltd

(Letter for record (8)) Total Heating Surface of Boilers 2108 Is forced draft fitted No. No. and Description of Boilers One single ended Working Pressure 160 lbs Tested by hydraulic pressure to 320 lbs Date of test 30.5.13.

No. of Certificate 3114 Can each boiler be worked separately Area of fire grate in each boiler 50.67 No. and Description of safety valves to each boiler 2: direct spring. Area of each valve 4.06 sq. in. Pressure to which they are adjusted 161 lbs.

Are they fitted with easing gear Yes. In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork No side bunkers External dia. of boilers 15'-0" Length 10'-9"

Material of shell plates Steel Thickness 1 3/8" Range of tensile strength 28 3/4 to 32 Are the shell plates welded or flanged No

Descrip. of riveting: cir. seams L.P.D.R. long. seams T.R.D.B.S. Diameter of rivet holes in long. seams 1 1/4" Pitch of rivets 9 1/8"

Top of plates or width of butt straps 19 1/4" Per centages of strength of longitudinal joint rivets 89.6 plate 84.3 Working pressure of shell by rules 160.6 lbs

Size of manhole in shell 16" x 12" Size of compensating ring dished No. and Description of Furnaces in each boiler Three bar Material Steel Outside diameter 3'-4 1/4" Length of plain part top 15" bottom 32" Thickness of plates crown 15" bottom 32"

Description of longitudinal joint welded No. of strengthening rings Working pressure of furnace by the rules 160 lbs. Combustion chamber plates: Material Steel Thickness: Sides 3/4" Back 25/32" Top 3/4" Bottom 3/4" Pitch of stays to ditto: Sides 2 1/8" x 9" Back 11" x 11 1/2"

Top 9" x 12" If stays are fitted with nuts or riveted heads Nuts Working pressure by rules 160 lbs Material of stays Steel Area Diameter at smallest part 2.1 sq. in. Area supported by each stay 113.6 sq. in. Working pressure by rules 166 lbs End plates in steam space: Material Steel Thickness 1 3/8"

Pitch of stays 2 1/4" x 19 1/4" How are stays secured D.N. Wash Working pressure by rules 160 lbs Material of stays Steel Area Diameter at smallest part 8.29 sq. in.

Area supported by each stay 533.4 sq. in. Working pressure by rules 161.6 lbs Material of Front plates at bottom Steel Thickness 3/4" Material of Lower back plate Steel Thickness 29/32" Greatest pitch of stays 14 1/2" x 11 1/2" Working pressure of plate by rules 161 lbs Diameter of tubes 3 1/4"

Pitch of tubes 4 5/8" x 4 3/4" Material of tube plates Steel Thickness: Front 3/4" Back 3/4" Mean pitch of stays 10 9/16" Pitch across wide water spaces 14 1/2" Working pressures by rules 165 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 2 @ 9" x 3 1/4" Length as per rule 2'-6 1/2" Distance apart 12" Number and pitch of Stays in each 2 @ 9"

Working pressure by rules 164 lbs Superheater or Steam chest: how connected to boiler none Can the superheater be shut off and the boiler worked separately

Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

The foregoing is a correct description of the boiler as shown on the drawings.

NORTH EASTERN MARINE ENGINEERING CO. LTD.

J. T. Harrison Manufacturer.

Dates of Survey During progress of work in shops - - 1913 Apr. 29 May 27.9.15.20.30 Is the approved plan of boiler forwarded herewith Yes.

while building During erection on board vessel - - - Total No. of visits (7 +)

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been built under special survey, the materials & workmanship are good & the hydraulic test proved satisfactory. It has been shipped to Aberdeen to be fitted on board by Messrs Hall Russell & Co. Ltd.

This boiler has now been fitted on board the above named vessel, for recommendation of Class See Aberdeen report No 11268.

Survey Fee ... £ 4 : 0 : 0 When applied for, 5.6.1913

Travelling Expenses (if any) £ : : 1 When received, 24.6.1913

William Butcher.

Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute FRI. SEP. 12. 1913

Assigned

Rht. Abn 10.6.13



Lloyd's Register Foundation

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