

No. 1617 Survey held at Aberdeen. Date Octr 21st 1854
 on the S. N. Brig Almara, now Smoker Master James Guy
 Old 302 Built at Aberdeen When built 1854 Launched 1854
 Tonnage New 247 By whom built Mast^r Duthie & Co Owners Mess^r Christie Falconer & Mercer
 Port belonging to Aberdeen, London Destined Voyage London
 If Surveyed while Building, Afloat, or in Dry Dock - while Building

Rec'd 6/11/54 1617
 Octr 21st 1854

Length aloft	Feet.	Inches.	Extreme Breadth Outside	Feet.	Inches.	Depth of Hold	Feet.	Inches.
Scantlings of Timber.								
TIMBER AND SPACE	24	8	Outside garboards	24	8	Thickness of Plank.		
Floors	8 ¹ / ₂ x 10	Moulded	9 ¹ / ₂	8 ¹ / ₂	Keel to Bilge	3	Limber Strakes	3 ¹ / ₂
1 st Foothooks	8 ¹ / ₂	"	9 ¹ / ₂	-	Bilge Planks	4	Bilge Planks	3 ¹ / ₂
2 nd Ditto	8 x 9	"	9	-	Bilge to Wales	3 ¹ / ₂	Ceiling in Flat	3 ¹ / ₄
3 rd Ditto	7 ¹ / ₂	"	8	5 ¹ / ₂	Wales	4 ¹ / ₂	Ditto Bilge to Clamp	3
Top Timbers	7 ¹ / ₂	"	8	5 ¹ / ₂	Topsides	3	Hold Beam Clamps	4 ¹ / ₂
Deck Beams N° 19 Average Space	3 feet 11 ¹ / ₂	"	9 ¹ / ₂	8 ¹ / ₂	Sheer Strakes	3 ¹ / ₂	Deck Beam Ditto	-
Deck Beams, length amidships	22-8	"	9 ¹ / ₂	8 ¹ / ₂	Plank Sheers	3	Ceiling 'twixt Decks	2 ¹ / ₂
Hold Beams N° 8 Average Space	8-	"	10 ¹ / ₂	9	Water-Ways	8 ¹ / ₂ ft 11 ¹ / ₂	Hold Beam Shelves	8 ¹ / ₂
Hold Beams, length amidships	22-4	"	10 ¹ / ₂	9	Upper Deck	-	Deck Beam Ditto	-
Keel	12	"	13	-	Lower Deck	-	Upper Deck	3
Scarps of Ditto	6	"	4	-				
Keelsons	12	"	16	-				
Scarps of Ditto	6	"	6	-				
False d ^r								

Size of Bolts in Fastenings, distinguishing whether Copper or Iron; also of Treenails.

Copper Inches.	Iron Inches.	Copper Inches.	Iron Inches.	Copper Inches.	Iron Inches.
Heel-Knee, and Deadwood abaft	2 ¹ / ₂	Transoms and throats of Hooks	2 ¹ / ₂	Hold Beam Bolts in Waterway	2 ¹ / ₂
Scarps of Keel.....N°.	8	Arms of Hooks	1 ¹ / ₂	Knees	2 ¹ / ₂
Keelson Bolts through Keel at each Floor	1 ¹ / ₂	Bolts thro' Bilge & Limber Strakes, or Thickstuff over Double Floors	3 ¹ / ₂	Shelf or Clamp	1
Bolts through Heels of Timbers against Deadwood	3 ¹ / ₂	Butt End Bolts	3 ¹ / ₂	Waterway	7 ¹ / ₂
		Pintles of the Rudder	3	Knees	7 ¹ / ₂
				Shelf or Clamp	3 ¹ / ₂
				Treenails	1 ¹ / ₂

Timbering.—The Space between the Floor Timbers and Lower Foothooks is 2 ft 3 inches. The Space between the Top-Timbers is 2¹/₂ inches.

The Stem, and Stern Post, consist of English Oak The Transoms, Aprons, Knight Heads, and Hawse Timbers of English Oak Deadwood, of Am^r Elm & Br^r Oak are well free from all defects.

The Floors consist of Fox White & English Oak The First Foothooks of English & Am^r Elm Timber.

The Second Foothooks of English Oak The Third Foothooks and Top Timbers of English Oak,

The Shifts of the First and Second Foothooks are not less than 4 ft 11¹/₂ N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are the same

The Frame is well squared from the First Foothook Heads upwards, and well free from sap, and from thence downwards, the frame is well square,

The alternate Frames are all bolted together to the Gunwale.

N. B. If not, state how bolted.

The Butts of the Timbers are all close together; their thickness not less than 1¹/₂ of the entire moulding at that place.

The Frame is well chocked with a Butt at each end of the chock.

The Main Keel is Am^r Elm

The Main Keelson is Fox White Oak and is free from all defects.

The False Keelson is Fox White Oak

The Deck Beams consist of British Oak The Hold Beams of British Oak The Knees of Iron & Br^r Oak

Planking Outside.—From the Keel to the Height defined in Note to Table 2, or to the First Foothook Heads, the Plank is Am^r Elm & Fox White Oak

From the above named Height to the Light Water Mark consists of Fox White Oak.

From the Light Water Mark to the Wales Fox White Oak,

The Wales and Black-strokes are East Indian Teak & British Oak The Topsides are East India Teak.

The Sheer-strokes and Plank-sheers East Indian Teak, The Water-ways { Upper Deck Red pine Lower Deck None,

The Deck consists of Yellow pine State of Material Good

The Shifts of the Planking are not less than five Feet Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought none less than 3 between

Planking Inside.—The Limber-strokes are Fox White Oak The Bilge Planks Fox White Oak.

The Ceiling, Lower Hold, Fox White Oak Between Decks Fox White Oak,

Shelf Pieces are Fox White Oak, Clamps Fox White Oak, Fox White Oak,

Fastenings.—To Hold Beams Tells patent lugs to every beam, & 4 pair of Iron

Price Tidors, well bolted through the side & clenched

Deck Beams are secured with Tells patent lugs to every beam & iron

hanging beams to each bilge-stern beam, Except the foremast ones which are reinforced with wood loggin staves

Number of Breasthooks Three Iron Pointers None Crutches 2 Iron

Butts End Bolts are of Yellow Metal in the Bottom, and one Bolt in each Butt End through and clenched.

Bilge and Limber Strakes 1¹/₂ bolted through and clenched. Treenails of British Oak How Made planed

Thickstuff over Double Floors 1¹/₂ bolted through and clenched. General Quality of Workmanship Good

We certify that the preceding is a correct description of the above-named Vessel.

Builder's Signature Surveyor's Signature William Lloyd

Her Masts, Yards, &c. are in Good condition, and sufficient in size and length. all true,

1617 ABN

She has SAILS.

Nº.	
1	Fore Sails,
2	Fore Top Sails,
1	Fore Topmast Stay Sails,
1	Main Sails,
2	Main Top Sails,

and main topgallant stay sail.

CABLES, &c.

	Fathoms.	Inches.
Chain	200	1x1 $\frac{3}{4}$
Hempen Stream Cable	80	-
Hawser	2	90 4x5
Towlines	80	7 $\frac{1}{2}$
Warp	90	3

All of good quality.

ANCHORS, and their weights.

Nº.	Weight.
1	81-2-26
2	81-2-26
3	4-3-6
4	1-2-27

Her Standing and Running Rigging all true sufficient in size and good in quality.

She has one Long Boat and one other,

The present state of the Windlass is good Capstan doubtless good Rudder good Pumps 2 Iron good,

General Remarks—Statement and Date of Repairs.

This Vessel is Built with nine years material. She has a half poop, three feet six inches raise from the main deck, fitted with a strong shelf piece, well bolted to the ships side with strong bolts & clinched, The beams are British Oak & Inches square, with fillings fitted between each beam bolted to the shelf & the deck is composed of 2 $\frac{1}{2}$ yellow pine, The main deck shelf is worked right off to the stern & well secured to the ships side with strong bolts & clinched, The whole of material & workmanship is good and substantial, She is sheathed with yellow metal & with felt under the upper courses,

If Sheathed, Doubled, Felted, or Coppered Yellow Metal When last done 1854

I am of opinion this Vessel should be Classed B, A, 1,

The Amount of the Fee £ 3 : - : - is received by me,

185 Special £ 12 : 7 :

Certificate (if required) £ 0 : 0 : 0

Committee's Minute

17th Nov 1854

Character assigned

A 1 for 9 Years

Deferred
white Surveyor
Dr 7/1/54 SD © 2021

SD



Lloyd's Register
Foundation