

Dr. to Dun 19.8.82

D.G.
19/8/82.

S.S. Gipsy & S.S. "North Star"

Dundee reports Nos 279 & 280.

Ann No 3488

Seam 75 0/0

Thrust 82 -

Shell - 104 60

Furnaces 103 -

Coals like pebbles 101 -

Screw Stays 7727 - steel

End plates 102 -

Bolt Stays 6642 - steel

Heat pipe 7291 - steel

Rock 200 lb

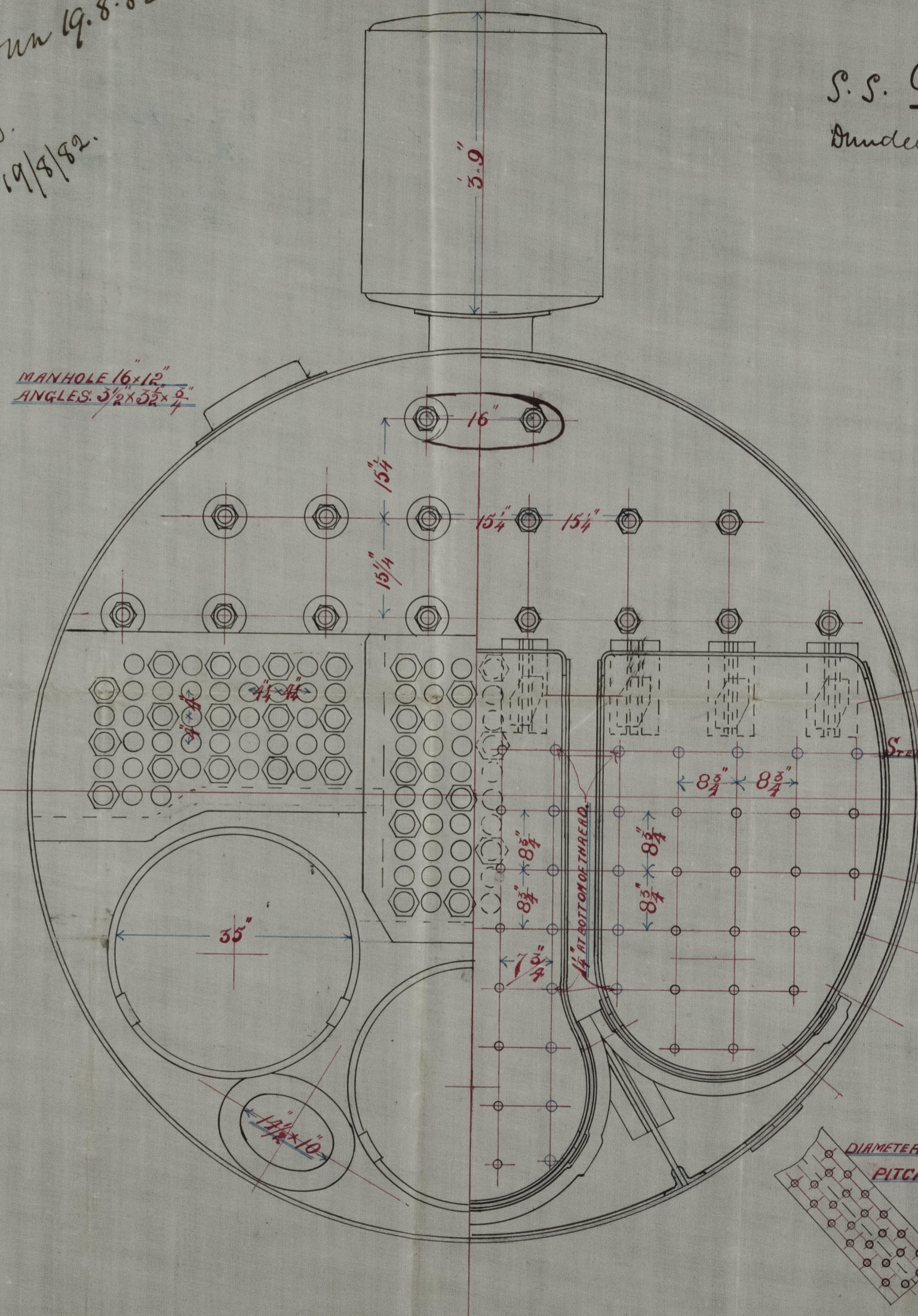
Thrust 83 0/0

Seam 67 -

Shell 200 lb

25

MANHOLE 16x12
ANGLES 3 1/2 x 3 1/2 x 7



WORKING PRESSURE 100 LBS

PER SQ INCH

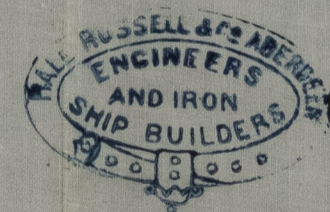
Holes in shell punched 3/4" annealed and bored out in place

STEEL STAYS 18 AT BOTTOM OF THREAD.

MEAN DIAMETER 11.0

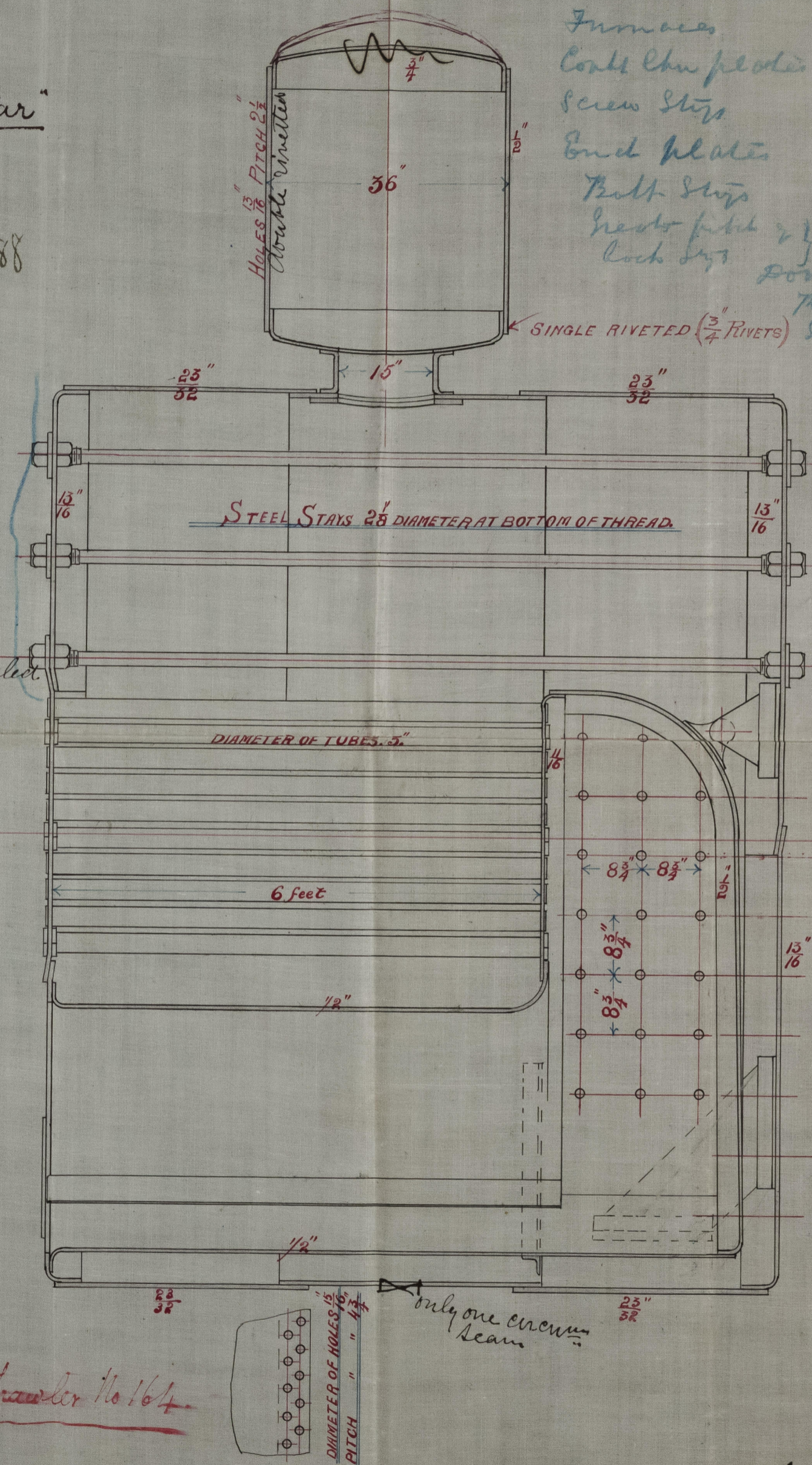
LENGTH 9.0

SCALE 5/8 INCH TO ONE FOOT



DIAMETER OF HOLES 1 1/2
PITCH " 8 1/2

For Messrs. Duff's Steam Trawler No 164



DIAMETER OF TUBES 3"

6 feet

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

1 1/2"

only one circumferential seam



Rev 18/8/82

D.G.

Lloyd's Register Foundation

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