

30 JUN 1919

BUILDING N: 161

STEMBAR, STERNPOST AND RUDDERFRAME.

SCALE $\frac{3}{4}$ " & 3" = 1 FOOT.

BRITISH CORPORATION'S TEST CERTIFICATE TO BE SUPPLIED.
ONE STEMBAR 43'-4" LONG OF FORGED IRON.

ONE STERNPOST. RUDDERHEADS TO CORRESPOND EXACTLY WITH BRACES ON RUDDERFRAME. PINTLEHOLES TO BE DRILLED AND LINED READY TO TAKE RUDDER.

ONE RUDDERFRAME WITH TURNED HEAD AND MAINPIECE. PINTLES TO BE MADE OF STEEL AND CENTERED EXACTLY IN LINE WITH RUDDERHEAD. ARMS SHUNK ON AND KEYS TO MAINPIECE ALL COMPLETE WITHOUT RUDDERPLATE.

ONE TILLER.

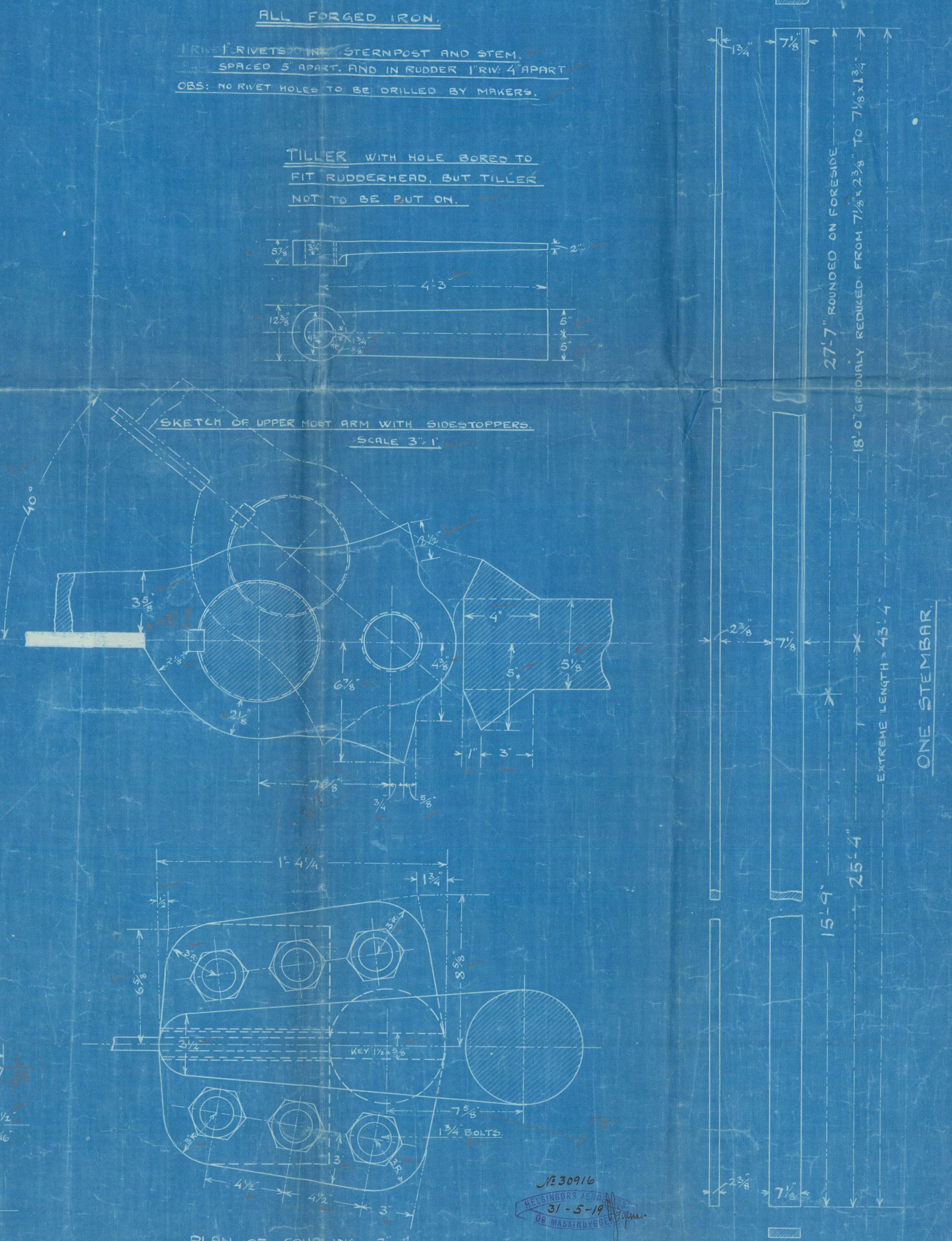
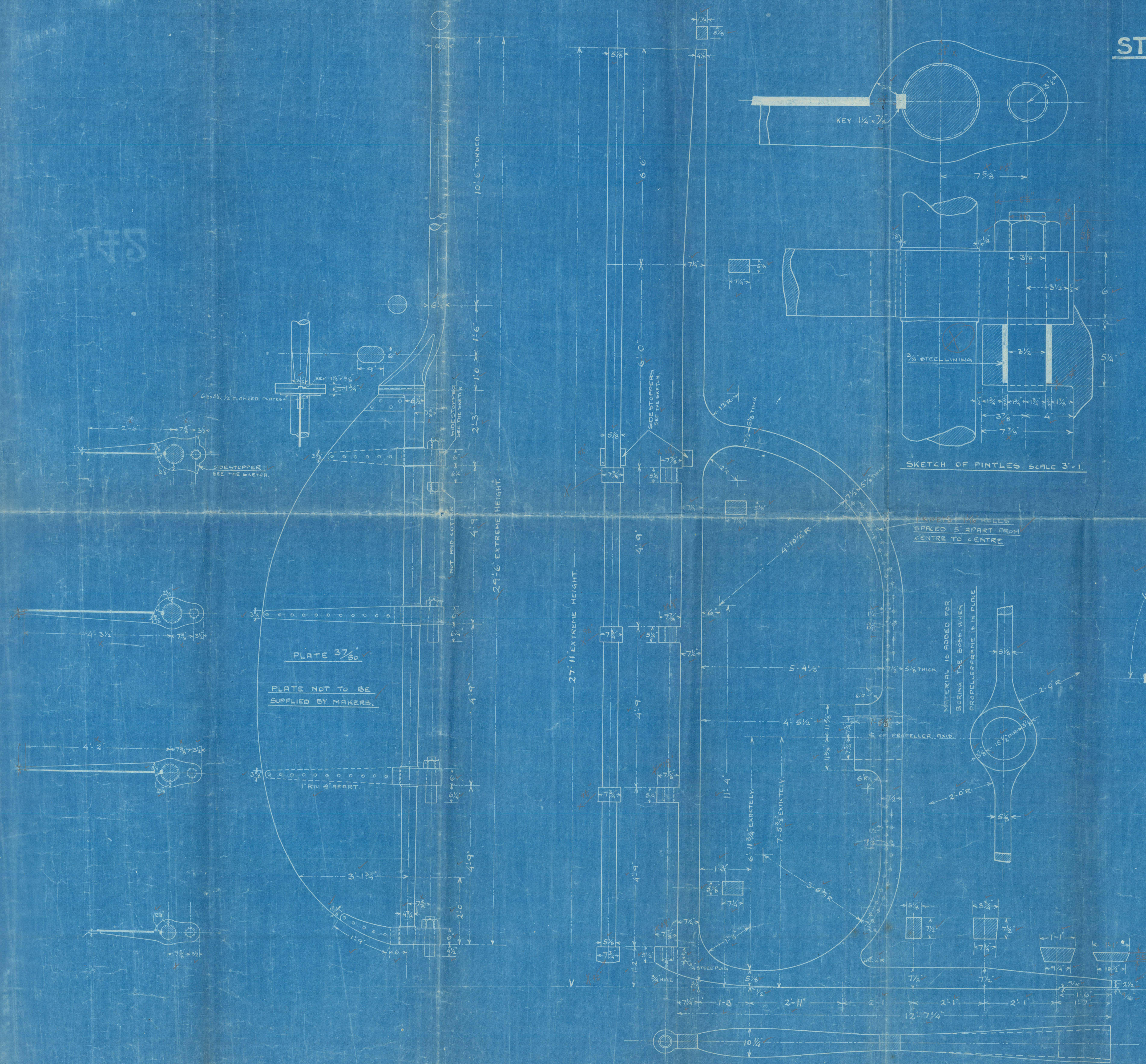
ALL FORGED IRON.

1" RIVETS IN STERNPOST AND STEM. SPACED 5" APART AND IN RUDDER 1" RIV. 4" APART. CAS: NO RIVET HOLES TO BE DRILLED BY MAKERS.

TILLER WITH HOLE BORED TO FIT RUDDERHEAD, BUT TILLER NOT TO BE PUT ON.

SKETCH OF UPPER HOIST ARM WITH SIDESTOPPERS. SCALE 3" = 1'.

PLAN OF COUPLING. 3" = 1'



Helsingors No 161
Stembar, Sternpost &
Rudder Frame

168 A B.C. Copy

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Elsmore's
161

Stem Sternpost, & rudder

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