



RUDDERHEAD 122 DIA
SPEED 12 1/2 KNOTS

No core hole to be cut in
placed in casting side

SECTION THROUGH
WELDING SEAM
SCALE 1:5

RUDDERPOST
LOOKING AFT

MARKED SURFACES MUST BE GIVEN ALLOWANCE FOR MACHINING.
THE MATERIAL AND THE ELECTRIC WELDING MUST BE CERTIFIED BY
LLOYD'S REGISTER OF SHIPPING
THE INSIDE OF RUDDERPOST AND PROPELLERPOST TO BE COVERED
WITH BITUMASTIC

DETAIL OF BUDGEON'S
SEE DRAW 2-4267

THE SCARPH TO BE PLACED
WELDED AT THE EDGE.

FOR 1/8 513534
OKAS DETTANATT
TILL 64574

GOTHENBURG FIRST ENTRY REPORT No 18233
18/11/38

Core hole not
fitted

17.8

Core holes not fitted

STAR CONTRAPROPELLER LTD.
0510
1/5533
STERN FRAME
SCALE 1:15 AND 1:10
PHE 112B 798 0.112

BEST FOR	BEST NE
48-485G	48-485G
49-495G	49-495G
50-505G	50-505G
51-515G	51-515G
52-525G	52-525G
53-535G	53-535G
54-545G	54-545G

CP
Lloyd's Register
Foundation