STEEL S.S. STEAM TUG "JAGOCHA"

FR. -1 SECTION

FR. 0 SECTION

DETAIL OF ZINC Pl.

NOTES :

1. BOTH SIDES ARE SYMMETRIC ABOUT SHIP CENTRE LINE.
2. STAR MARKED (*) SIZES ARE APPROXIMATE SIZES, AND TO BE DECIDED AT MOULD LOFT.
3. ALL SURFACES TOUCHED TO STEEL PLATES TO BE FINISHED BY GRINDER.

MATERIAL

STERN FRAME TO BE CAST STEEL AND MATERIAL TEST TO BE CARRIED OUT IN ACCORDANCE WITH LLOYD RULE (MAX. CARBON 0.23%)

GRADE FOR FINISHING

~	SMOOTH SURFACE
▽	ROUGH FINISHING
▽▽	MEDIUM "
▽▽▽	FINE "

AS BUILT

LLOYD'S REGISTER OF SHIPPING TOKYO 21/8/'16 KOBE

B/A No. OF MNFS	PART NO	NAME OF PART	MATERIAL	UNIT WEIGHT KG	REMARK
		ЯГОЧА	B/6" СУДОИМПОРТ "СССР.		
		STERN FRAME			1/10

HITACHI & ENGINEERS MUKAISHIMA SHIP DESIGNING SECT.

DATE MAR 22 '66

MANUF NO

CODE NO

DRAWING NO 21279

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