

2m.10,52. T. (MADE AND PRINTED IN ENGLAND.)

PILLARS AND DECKS.

		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows				Stringer Plate, breadth and thickness in way of Bridge			
" in 'tween Decks, Size and Spacing				Thickness of Plating abreast Deck openings in way of Wells			
" " " " "				Thickness of Plating abreast Deck openings in way of Bridge.....			
" in Holds " " "				Thickness of Plating within line of openings...			
" " " " "				If Sheathed, material and thickness.....			
Centre Line Bulkhead.				Third Deck.			
Stiffeners and Spacing		5" x 3" x .38 spacing 30"	-	Stringer Plate, breadth and thickness.....		✓	
Plating, thickness of		3/16"	-	If Plated, state thickness			
STRINGERS AND DECKS.				Fourth Deck.			
Uppermost Continuous Deck.				Stringer Plate, breadth and thickness.....		✓	
Stringer Plate, breadth and thickness in Wells		4 1/2 x 9 1/2 mm	-	If Plated, state thickness.....			
" " " " in way of Bridge		✓		Poop Deck.			
" Angle in Wells		Milled	-	Stringer Plate, breadth and thickness.....		✓	
Thickness of Plating abreast Deck openings in way of Wells64	-	Plating, Sheathing, material and thickness ...			
Thickness of Plating abreast Deck openings in way of Bridge.....		✓		Bridge Deck.			
Thickness of Plating within line of openings...		.50	-	Stringer Plate, breadth and thickness.....		✓	
If Sheathed, material and thickness.....		None		Plating, Sheathing, material and thickness ...			
Second Deck.				Forecastle Deck.			
Stringer Plate, breadth and thickness in Wells		✓		Stringer Plate, breadth and thickness.....		✓	
				Plating, Sheathing, material and thickness...			

SHELL PLATING.

[illegible]

WATERTIGHT BULKHEADS.

FORGINGS AND CASTINGS.

Total No. of W.T. BULKHEADS in Vessel—		5	
Extending to Upper Deck (Sec. 3 c)		✓	
Deck next below		✓	
As per Rule		As approved	

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKH'D, Upper 'tween decks	20	5" x 3" x 20	30"	1	
" " Second "					
" " Third "					
" " Holds					
COLLISION " (in Hold)		ditto		1	
AFTER PEAK " "		ditto			

	Casting or Forging.	Scantlings.	Maker's Name.	Any Depart from App Plans to be
KEEL, Bar	✓			
STEM	✓			
STERN FRAME	Propeller Post	✓		
	Rudder	✓		
Speed of Vessel	✓			
RUDDER—Type	✓			
" A x D				
" Diam. of head			No rudder	✓
" Mainpiece at top pintle				
" " heel				
" how constructed				
" double or single plate				
" coupling, vertical or				
" horizontal				

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)	
	✓ Siemens' Martin process - Dupire Marine ✓ Siemens basic open hearth - Crompton & Co. Middleborough Has the Steel been tested as required by the Rules? ✓	

PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.	AMIDSHIPS.			ENDS.			Any Departure from Approved Plans to be Noted.	RIVETING.				
	In Ship.			In Ship.				Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads. Inches.	Rivets in Brackets to Bulkheads.	
	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.		Diam. Ins.	Speng. Ins.		Number.	Diameter. Inches.
ing of L, L or E	6"	3"	38	6"	3"	38	/					
es in Bridge 'tween Decks ...												
es from Uppermost Continuous Deck												
No. 1												
" 2												
" 3												
" 4												
" 5												
" 6												
" 7												
" 8												
" 9												
" 10												
" 11												
" 12												
" 13												
" 14												
" 15												
" 16												
acing of (Amidships	30"						/					
ngitudinal (At Ends	ditto						/					
Tank Top Longitudinals	6"	3"	38				/					
Bottom	6"	3"	38				/					
of Longitudinals (Amidships	30"						/					
(At ends...	30"						/					
Transverses.												
Depth and Thickness	1 5/8"	3/4"	34	1 5/8"	3/4"	34	/					
Face Angles	+ 4"	3/8"		+ 4"	3/8"		/					
Lugs to Shell*	Welded to shell			Welded to shell			/					
Depth and Thickness												
Face Angles												
Lugs to Shell*												
Depth and Thickness	2'	3/4"		2'	3/4"		/					
Face Angles	+ 4"	3/8"		+ 4"	3/8"		/					
Lugs to Shell*	Welded to bottom			Welded to bottom			/					
" " Back Bars												
Brackets	+ 4"	3/8"	1 1/2"	+ 4"	3/8"	1 1/2"	/					
ing of Transverse Frames...	1 1/2"	1 1/2"	34	1 1/2"	1 1/2"	34	/					
* State if joggled or liners.	90°			90°			/					
dinal												
of												
or												
Bridge Deck												
Upper	5"	3"	32	5"	3"	32	/					
Second												
Third												

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, &c., to be entered in their respective places provided for on the Report Forms.

NOTE.—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, &c., on the first page.

Steering Gear, Type (Power or hand) None Alternative Means of Steering None

Chains (Size and Test) Windlass Boats None

Holds, thickness and material Cargo Battens, thickness, material and spacing None

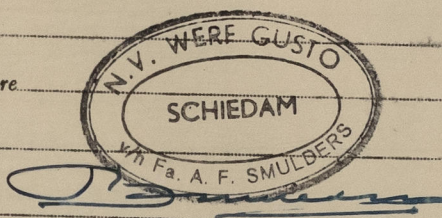
Decks (Upper Deck) Thickness of Hatches None

Hatchways No. 1 (Fwd.) No. 2 No. 3 No. 4 No. 5 No. 6

of Shifting Beams }
Fore and Afters }

WERE GUARANTEED

Builder's Signature



DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel ✓
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo ✓ The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).
This ship has been built under Special Survey in conformity with the Society's Rules and Regulations and Secretary's letters. The scantlings and arrangements of the ship are as shown in the Report and as shown and amended on the approved plans now forwarded. Modifications or additions to the original approved arrangements made during construction have been indicated on the plans and have been approved as being in accordance with, or by standards equivalent to, the Rule requirements. The plans of the ship section and profile and sketch showing the ship as built, now forwarded here with this report have been checked with the approved arrangements and found in order. The water and fuel tanks have been tested to rule requirements and found tight. Deck and hull outside planks bolted and found in order. Material and workmanship found good. Last docking date 3-56.

The amount of Entry Fee.....	£ 429.00	Fees applied for,
less Special rebate of 25%	1072.50	13.4.1956
Special Survey Fee.....	£ 217.50	
Actual charge made		
Travelling Expenses, if any	£ 96.50	Received by me,
		19

(Special notations, where part of class, to be stated.)

Longitudinal framing at bottom and deck

I am of opinion the Vessel should be Classed A1
for service on Lake Maracaibo.

tate whether the Vessel has been built under Special Survey.

ertificate to be sent to.

Date of issue.

Signature

Surveyor to Lloyd's Register of Shipping.

Committee's Minute

THURSDAY 10 MAY 1956

Character assigned

Prepared for Gen. Examⁿ

Write Ann

Noted
for
Header

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Lloyd's Register
Foundation

01253/2

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

10466 Q.P. 4. The Rotterdam Report

Q.P. 5

39466.

Q.P. 6

40841.

Plans approved and forwarded herewith:

- 1 Profile and deck plan
- 2 Bottom and side plan
- 3 N.T. and OT Longit. bds and nets
- 4 N.T. and OT Trans. bds
- 5 Double bottom, floors and keelsons
- 6 Web frames
- 7 Longitudinal frames
- 8 General arrangement.

Particulars of tanks See attached Q/en. Arrang. Plan

1) Forepeak amidsh. P.S. 12	N.B.	227.5 m ³
2) " " " " " "	"	84.5
3) " " " " " "	"	71.5
4) Waterballast P.S. 12-54	"	106.5
5) " " " " " "	"	212.5
6) " " " " " "	"	113.5
7) " " " " " "	"	77.
8) Mudstnapp P.S. 29-46	"	146.
9) " " " " " "	"	128.
10) Waterballast P.S. 25-46	"	97.
11) Mudmixing P.S. 35-41	"	56.
12) Piltank " " " "	"	8.
13) Mudmixing Stbd " " " "	"	64.
14) Waterballast P.S. 22-35	"	91.5
15) Crude Oil " " " "	"	50.
16) " " " " " "	"	27.
17) Waterballast " " " "	"	91.
18) Greaseoil P.S. 18-19	"	154.
19) " " " " " "	"	241.
20) " " " " " "	"	141.
21) Fresh Water P.S. 10-6	"	71.5
22) Waterballast C " " "	"	145.
23) Fresh Water Stbd " " " "	"	71.5

PARTICULARS OF ELECTRIC WELDING (if employed)

Completely welded

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Longitudinal framing at bottom and deck
Electrically welded
Bilging barge

RADAR Equipment (State if fitted) ☒

State Type or Pattern No.

State } Maker
Name } and/or
of } Supplier

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials,
Number of Certificate, Date
of Test.

1st Bower	77-2-8	REC	6327	21-10-55
2nd "	76-0-22	REC	6302	14-10-55
3rd "	76-0-22	REC	6328	21-10-55
	76-1-14	REC	6325	21-10-55
	76-2-6	REC	6329	21-10-55
	76-2-22	REC	6324	21-10-55

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. Signal Letters Extreme Breadth over Belting 80' 9" Over-all Length 158' 9"

No. and Material of Decks 1-Steel

Parts of Bottom of Vessel coated with cement or approved composition Pump room - Rubber tanks and deck coated with bitumastic. Oil and mud tanks oiled. Waterballast tanks coated with alum. pigm. black.

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)
(Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons.		Feet.	Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft, See above		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
Total length (if continuous) and Capacity			(If necessary furnish further information by sketch.)		

Order for Special Survey No.

Date

4-1-55

Dates of Surveys held while building

1955: May 9; July 15; Aug. 13. 16. 19. 22. 24. 30; Sept. 9. 16. 17. 22. 30.
Oct. 4. 5. 6. 7. 12. 14. 24. 28; Dec. 7. 16. 29.
1956: Jan. 2. 12. 16. Feb. 3. 6. 13; March 5. 9. 16.

Total No. of Visits 33