

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London, 1 MAR 1935

Date of writing Report 23rd Jan. 1935 When handed in at Local Office 9.2.1935 Port of Tanraig
 No. in Survey held at Elbing and Tanraig Date, First Survey 21st February 1934 Last Survey 9th February 1935
 Reg. Book. on the Steamer S. Drag Lusion Dopper Treager Chien She Number of Visits 4699
 Built at Tanraig By whom built F. Schichau S. m. b. H. Yard No. 1301 When built 1934
 Engines made at Elbing By whom made F. Schichau S. m. b. H. Engine No. 3598-3599 When made 1934
 Boilers made at Elbing By whom made F. Schichau S. m. b. H. Boiler No. 3802-3805 When made 1934
 Registered Horse Power 757 Owners Whangpo Cammpany Grand Port belonging to Shanghai
 Nom. Horse Power as per Rule 748 Is Refrigerating Machinery fitted for cargo purposes no Is Electric Light fitted yes
 Trade for which Vessel is intended Dredging in Whangpo River

ENGINES, &c.—Description of Engines 2 Reciprocating Engines Revs. per minute 125
 Dia. of Cylinders 480 x 800 x 1300 mm Length of Stroke 750 mm No. of Cylinders 3 No. of Cranks 3
 Crank shaft, dia. of journals 244 mm as per Rule 244 mm Crank pin dia. 260 mm Crank webs 300 mm Mid. length breadth 150 mm Thickness parallel to axis solid
 as fitted 250 mm Crank pin dia. 260 mm Crank webs 300 mm Mid. length thickness 150 mm Thickness around eye-hole 244 mm
 Intermediate Shafts, diameter 232 mm as per Rule 232 mm Thrust shaft, diameter at collars 250 mm as fitted 250 mm
 as fitted 240 mm as fitted 267 mm Is the no shaft fitted with a continuous liner no
 Tube Shafts, diameter 285 mm as per Rule 285 mm as fitted 285 mm Is the no screw no
 as fitted 285 mm as fitted 285 mm Is the no screw no
 Bronze Liners, thickness in way of bushes as per Rule Thickness between bushes as per Rule Is the after end of the liner made watertight in the
 as fitted as fitted as fitted as fitted as fitted as fitted
 If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner
 If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive
 If two liners are fitted, is the shaft lapped or protected between the liners yes Is an approved Oil Gland or other appliance fitted at the after end of the tube
 shaft yes If so, state type Vickers Patent Gland Length of Bearing in Stern Bush next to and supporting propeller 1350 mm
 Propeller, dia. 3450 mm Pitch 3300 mm No. of Blades 4 Material cast iron whether Movable no Total Developed Surface 51.67 sq. feet
 Feed Pumps worked from the Main Engines, No. — Diameter — Stroke — Can one be overhauled while the other is at work
 Bilge Pumps worked from the Main Engines, No. — Diameter — Stroke — Can one be overhauled while the other is at work
 Feed Pumps { No. and size 2 Main & 1 Auxiliary 10 1/2 x 13 1/2 Pumps connected to the { No. and size 2 of 2 x 160 - 2 x 150 mm & 2 of 1 x 300 - 1 x 240 mm
 How driven Steam (Weir's Standard Type) Main Bilge Line { How driven direct steam
 Ballast Pumps, No. and size 2 of 2 x 300 - 2 x 240 mm Lubricating Oil Pumps, including Spare Pump, No. and size —
 Are two independent means arranged for circulating water through the Oil Cooler yes Suctions, connected to both Main Bilge Pumps and Auxiliary
 Bilge Pumps;—In Engine and Boiler Room 3 of 70 mm dia. in aft Eng. Room - 4 of 70 mm dia. in Boiler Room - 2 of 70 mm dia. in fore Eng. Room
 In Pump Room 10 of 34 mm dia. in way of sluice valves in both Holds, &c. - 4 of 70 mm dia. in inside bottom pockets
1 of 70 mm dia. in main section pipe pocket - 1 of 70 mm dia. in fore hold - 1 of 70 mm dia. in chain locker
 Main Water Circulating Pump Direct Bilge Suctions, No. and size 2 of 200 mm dia. Independent Power Pump Direct Suctions to the Engine Room Bilges,
 No. and size 2 of 125 mm dia. Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes yes
 Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges yes
 Are all Sea Connections fitted direct on the skin of the ship yes Are they fitted with Valves or Cocks Valves and cocks
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Overboard Discharges above or below the deep water line above
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes
 What Pipes pass through the bunkers no How are they protected —
 What pipes pass through the deep tanks no Have they been tested as per Rule yes
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes
 Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one
 compartment to another yes Is the Shaft Tunnel watertight no tunnel Is it fitted with a watertight door worked from (An coal fuel)

MAIN BOILERS, &c.—(Letter for record S) Total Heating Surface of Boilers 1280 sq. m. 13630 sq. ft.
 Is Forced Draft fitted yes No. and Description of Boilers 4 Horizontal single end Working Pressure 200 lbs
 IS A REPORT ON MAIN BOILERS NOW FORWARDED? yes
 IS A DONKEY BOILER FITTED? no If so, is a report now forwarded? —

PLANS. Are approved plans forwarded herewith for Shafting 19.1.34 - 7.7.34 Main Boilers 7.12.33 Auxiliary Boilers — Donkey Boilers —
 (If not state date of approval)
 Superheaters 19.1.34 General Pumping Arrangements 5.4.34 Oil fuel Burning Piping Arrangements 28.8.34

SPARE GEAR.

Has the spare gear required by the Rules been supplied yes
 State the principal additional spare gear supplied

1 Crankshaft section
 2 Propeller shafts & pt. s
 2 Propellers
 1 set Thrust block pads
 1 main bearing comp.
 1 bottom end bearing
 1 top end
 2 HP valve links
 1 piston rod & packing

2 slide valve rods & packing
 1 set Piston rings
 1 eccentric strap comp.
 1 Valve gear sliding block comp.

of all auxiliary and the feed pumps 1 set of valves and seats
 and steam and water piston rings.
 For the water circulating pumps each 1 impeller and
 shaft complete.
 For the boilers: 20 plain & 10 stay tubes, 4 safety valve
 springs, 2 main stop valves & seats and 4 main feed check
 valves & seats, 2 auxiliary stop valves & seats.

The foregoing is a correct description,
 signed by the Engineer.

Manufacturer.

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Visits to Belting by J.C. Bykes: 13.3.34, 20.3.34, 19.4.34, 3.5.34, 11.5.34, 29.5.34, 7.6.34, 9.6.34, 24.7.34, 30.1.35.
 21.2.35, 20.3.35, 29.3.35, 17.4.35, 27.4.35, 8.5.35, 17.5.35, 25.5.35, 11.6.35, 12.6.35, 19.6.35, 26.6.35, 3.7.35, 10.7.35, 34.7.35, 10.8.35, 17.8.35, 24.8.35, 31.8.35, 7.9.35, 14.9.35, 21.9.35, 28.9.35, 5.10.35, 12.10.35, 19.10.35, 26.10.35, 2.11.35, 9.11.35, 16.11.35, 23.11.35, 30.11.35, 7.12.35, 14.12.35, 21.12.35, 28.12.35, 4.1.36, 11.1.36, 18.1.36, 25.1.36, 1.2.36, 8.2.36, 15.2.36, 22.2.36, 1.3.36, 8.3.36, 15.3.36, 22.3.36, 29.3.36, 5.4.36, 12.4.36, 19.4.36, 26.4.36, 3.5.36, 10.5.36, 17.5.36, 24.5.36, 31.5.36, 7.6.36, 14.6.36, 21.6.36, 28.6.36, 5.7.36, 12.7.36, 19.7.36, 26.7.36, 2.8.36, 9.8.36, 16.8.36, 23.8.36, 30.8.36, 6.9.36, 13.9.36, 20.9.36, 27.9.36, 4.10.36, 11.10.36, 18.10.36, 25.10.36, 1.11.36, 8.11.36, 15.11.36, 22.11.36, 29.11.36, 6.12.36, 13.12.36, 20.12.36, 27.12.36, 3.1.37, 10.1.37, 17.1.37, 24.1.37, 31.1.37, 7.2.37, 14.2.37, 21.2.37, 28.2.37, 6.3.37, 13.3.37, 20.3.37, 27.3.37, 3.4.37, 10.4.37, 17.4.37, 24.4.37, 1.5.37, 8.5.37, 15.5.37, 22.5.37, 29.5.37, 5.6.37, 12.6.37, 19.6.37, 26.6.37, 3.7.37, 10.7.37, 17.7.37, 24.7.37, 31.7.37, 7.8.37, 14.8.37, 21.8.37, 28.8.37, 4.9.37, 11.9.37, 18.9.37, 25.9.37, 2.10.37, 9.10.37, 16.10.37, 23.10.37, 30.10.37, 6.11.37, 13.11.37, 20.11.37, 27.11.37, 4.12.37, 11.12.37, 18.12.37, 25.12.37, 1.1.38, 8.1.38, 15.1.38, 22.1.38, 29.1.38, 5.2.38, 12.2.38, 19.2.38, 26.2.38, 5.3.38, 12.3.38, 19.3.38, 26.3.38, 2.4.38, 9.4.38, 16.4.38, 23.4.38, 30.4.38, 7.5.38, 14.5.38, 21.5.38, 28.5.38, 4.6.38, 11.6.38, 18.6.38, 25.6.38, 2.7.38, 9.7.38, 16.7.38, 23.7.38, 30.7.38, 6.8.38, 13.8.38, 20.8.38, 27.8.38, 3.9.38, 10.9.38, 17.9.38, 24.9.38, 1.10.38, 8.10.38, 15.10.38, 22.10.38, 29.10.38, 5.11.38, 12.11.38, 19.11.38, 26.11.38, 3.12.38, 10.12.38, 17.12.38, 24.12.38, 31.12.38, 7.1.39, 14.1.39, 21.1.39, 28.1.39, 4.2.39, 11.2.39, 18.2.39, 25.2.39, 3.3.39, 10.3.39, 17.3.39, 24.3.39, 31.3.39, 7.4.39, 14.4.39, 21.4.39, 28.4.39, 5.5.39, 12.5.39, 19.5.39, 26.5.39, 2.6.39, 9.6.39, 16.6.39, 23.6.39, 30.6.39, 7.7.39, 14.7.39, 21.7.39, 28.7.39, 4.8.39, 11.8.39, 18.8.39, 25.8.39, 1.9.39, 8.9.39, 15.9.39, 22.9.39, 29.9.39, 6.10.39, 13.10.39, 20.10.39, 27.10.39, 3.11.39, 10.11.39, 17.11.39, 24.11.39, 1.12.39, 8.12.39, 15.12.39, 22.12.39, 29.12.39, 5.1.40, 12.1.40, 19.1.40, 26.1.40, 2.2.40, 9.2.40, 16.2.40, 23.2.40, 30.2.40, 7.3.40, 14.3.40, 21.3.40, 28.3.40, 4.4.40, 11.4.40, 18.4.40, 25.4.40, 2.5.40, 9.5.40, 16.5.40, 23.5.40, 30.5.40, 6.6.40, 13.6.40, 20.6.40, 27.6.40, 4.7.40, 11.7.40, 18.7.40, 25.7.40, 1.8.40, 8.8.40, 15.8.40, 22.8.40, 29.8.40, 5.9.40, 12.9.40, 19.9.40, 26.9.40, 3.10.40, 10.10.40, 17.10.40, 24.10.40, 31.10.40, 7.11.40, 14.11.40, 21.11.40, 28.11.40, 5.12.40, 12.12.40, 19.12.40, 26.12.40, 2.1.41, 9.1.41, 16.1.41, 23.1.41, 30.1.41, 6.2.41, 13.2.41, 20.2.41, 27.2.41, 5.3.41, 12.3.41, 19.3.41, 26.3.41, 2.4.41, 9.4.41, 16.4.41, 23.4.41, 30.4.41, 7.5.41, 14.5.41, 21.5.41, 28.5.41, 4.6.41, 11.6.41, 18.6.41, 25.6.41, 2.7.41, 9.7.41, 16.7.41, 23.7.41, 30.7.41, 6.8.41, 13.8.41, 20.8.41, 27.8.41, 3.9.41, 10.9.41, 17.9.41, 24.9.41, 1.10.41, 8.10.41, 15.10.41, 22.10.41, 29.10.41, 5.11.41, 12.11.41, 19.11.41, 26.11.41, 3.12.41, 10.12.41, 17.12.41, 24.12.41, 31.12.41, 7.1.42, 14.1.42, 21.1.42, 28.1.42, 4.2.42, 11.2.42, 18.2.42, 25.2.42, 3.3.42, 10.3.42, 17.3.42, 24.3.42, 31.3.42, 7.4.42, 14.4.42, 21.4.42, 28.4.42, 5.5.42, 12.5.42, 19.5.42, 26.5.42, 2.6.42, 9.6.42, 16.6.42, 23.6.42, 30.6.42, 7.7.42, 14.7.42, 21.7.42, 28.7.42, 4.8.42, 11.8.42, 18.8.42, 25.8.42, 1.9.42, 8.9.42, 15.9.42, 22.9.42, 29.9.42, 6.10.42, 13.10.42, 20.10.42, 27.10.42, 3.11.42, 10.11.42, 17.11.42, 24.11.42, 1.12.42, 8.12.42, 15.12.42, 22.12.42, 29.12.42, 5.1.43, 12.1.43, 19.1.43, 26.1.43, 2.2.43, 9.2.43, 16.2.43, 23.2.43, 30.2.43, 7.3.43, 14.3.43, 21.3.43, 28.3.43, 4.4.43, 11.4.43, 18.4.43, 25.4.43, 2.5.43, 9.5.43, 16.5.43, 23.5.43, 30.5.43, 6.6.43, 13.6.43, 20.6.43, 27.6.43, 4.7.43, 11.7.43, 18.7.43, 25.7.43, 1.8.43, 8.8.43, 15.8.43, 22.8.43, 29.8.43, 5.9.43, 12.9.43, 19.9.43, 26.9.43, 3.10.43, 10.10.43, 17.10.43, 24.10.43, 31.10.43, 7.11.43, 14.11.43, 21.11.43, 28.11.43, 5.12.43, 12.12.43, 19.12.43, 26.12.43, 2.1.44, 9.1.44, 16.1.44, 23.1.44, 30.1.44, 6.2.44, 13.2.44, 20.2.44, 27.2.44, 5.3.44, 12.3.44, 19.3.44, 26.3.44, 2.4.44, 9.4.44, 16.4.44, 23.4.44, 30.4.44, 7.5.44, 14.5.44, 21.5.44, 28.5.44, 4.6.44, 11.6.44, 18.6.44, 25.6.44, 2.7.44, 9.7.44, 16.7.44, 23.7.44, 30.7.44, 6.8.44, 13.8.44, 20.8.44, 27.8.44, 3.9.44, 10.9.44, 17.9.44, 24.9.44, 1.10.44, 8.10.44, 15.10.44, 22.10.44, 29.10.44, 5.11.44, 12.11.44, 19.11.44, 26.11.44, 3.12.44, 10.12.44, 17.12.44, 24.12.44, 31.12.44, 7.1.45, 14.1.45, 21.1.45, 28.1.45, 4.2.45, 11.2.45, 18.2.45, 25.2.45, 3.3.45, 10.3.45, 17.3.45, 24.3.45, 31.3.45, 7.4.45, 14.4.45, 21.4.45, 28.4.45, 5.5.45, 12.5.45, 19.5.45, 26.5.45, 2.6.45, 9.6.45, 16.6.45, 23.6.45, 30.6.45, 7.7.45, 14.7.45, 21.7.45, 28.7.45, 4.8.45, 11.8.45, 18.8.45, 25.8.45, 1.9.45, 8.9.45, 15.9.45, 22.9.45, 29.9.45, 6.10.45, 13.10.45, 20.10.45, 27.10.45, 3.11.45, 10.11.45, 17.11.45, 24.11.45, 1.12.45, 8.12.45, 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