

No 583
11/3/51

Nos 150/161

SHELL & FRAMING EXPANSION.

SCALES ~ 1/4" = 1 FOOT & AS MARKED.

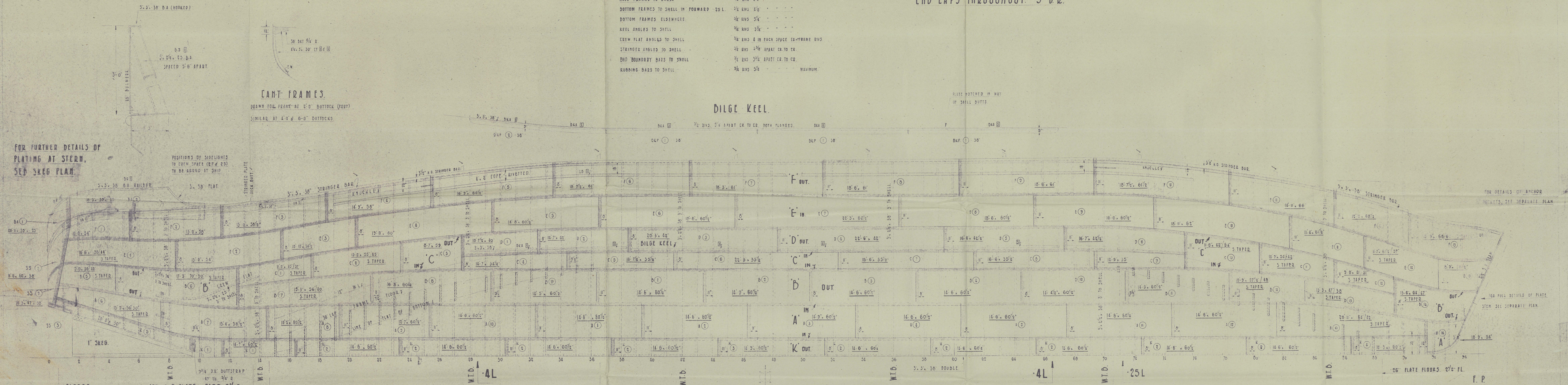
APPROVED BY LLOYDS 23.12.49

NOTES.
DEAM KNEE DETAILS ARE SHOWN ON "MAIN DECK".
KNEES TO CREW PLAT BEAMS SHOWN ON "MAIN DECK".
SCUPPER DETAILS SHOWN ON "MAIN DECK".
FLOOR CONNECTIONS TO FRAMES SHOWN ON "KEEL & CENTRE GIRDED".

RIVETTING.
DE END LAPS
DE SEAMS
BULWARK END LAPS
BULWARK RAIL
HOLD FRAMES TO SHELL
BOTTOM FRAMES TO SHELL IN FORWARD 25 L.
BOTTOM FRAMES ELSEWHERE
KEEL ANGLES TO SHELL
CREW PLAT ANGLES TO SHELL
STRINGER ANGLES TO SHELL
BHD BOUNDARY BARS TO SHELL
ROBBING BARS TO SHELL

3/4 RIVS. 3" APART CR. TO CR.
3/4 RIVS. 1" IN EACH SPACE EX FRAME RIVS.
5/8 RIVS. 2 1/4" APART CR. TO CR.
3/8 RIVS. 4" - - - - -
1/2 RIVS. 5 1/4" - - - - -
1/4 RIVS. 6" - - - - -
1/4 RIVS. 5 1/4" - - - - -
1/4 RIVS. 3 3/4" - - - - -
3/4 RIVS. 4" IN EACH SPACE EX-FRAME RIVS.
3/4 RIVS. 3" APART CR. TO CR.
3/4 RIVS. 3 3/4" APART CR. TO CR.
3/4 RIVS. 5 1/4" - - - - - MAXIMUM.

SHELL PLATING .38 THROUGHOUT.
SEAMS THROUGHOUT. 4 1/2" D.D.
END LAPS THROUGHOUT. 5" D.D.



FOR FURTHER DETAILS OF
PLATING AT STERN,
SEE SKG PLAN

POSITIONS OF SIDELIGHTS
TO CREW SPACE (2P & 2S)
TO BE ADDED AT SHIP

CANT FRAMES.
DRAWN FOR FRAME AT 2' 0" BUTTOK (PORT).
SIMILAR AT 4' 0" & 6' 0" BUTTOKS.

BILGE KEEL.

PLATE PATCHED IN WAY
OF SHELL BUTTS.

FOR DETAILS OF ANCHOR
BOLTS, SEE SEPARATE PLAN

FOR FULL DETAILS OF PLATE
STEM, SEE SEPARATE PLAN

A.P. FLOORS (CLEAR OF W.T.B's) 12x26 PLATE. FLDG 2 1/2"

BOTTOM FRAMES 3x3x38 BA 15 - BA 28 (CLEAR OF W.T.B's)

FLOORS. 12x3 1/2x3 1/2x38/50 CHANNELS. (CLEAR OF W.T.B's) F 15 - F 88

SIDE FRAMES, CLEAR OF W.T.B's, ALL 6x3x27 B.A.s SPACED 24" APART, HEEL TO HEEL, THROUGHOUT.

BOTTOM FRAMES 3x3x38 BA 29 - BA 88 (CLEAR OF W.T.B's)

CLELANDS (Successors) LTD.
WALLSEND NORTHUMBERLAND.
DRAWN BY C.W.M. NOV '49.

CLELANDS (SUCCESSORS) LTD.

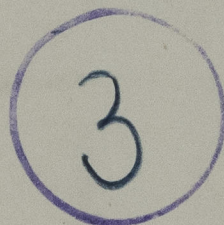


SHIP N° 161.

AFTAB. ★

SHELL & FRAMING EXPANSION.

RECORDS DEPT.
LONDON



NEWCASTLE ON TYNE

Report No. 108687



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Lloyd's Register
Foundation

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