

For the information of Surveyors and the Committee only.

Received at

Office 11 MAY 1934

Lloyd's Register of Shipping.

(Report on Vessel No. 1421 Port Colly)

No. 153 SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or~~ Castings, manufactured by Soc. Inf. de Const. Naval of Roussa for the Vessel No. 65, being built by Soc. Inf. de Const. Naval of Bastia have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects.

Mark on Forgings or Castings.

Lloyd's

No. 77 A.D.C.-D.-225

G. Dixon.

Bellad.

RUBBER MAIN PIECE

RUBBER HEAD.

RUBBER ARMS.

	STERN FRAME.	RUBBER FRAME.	STEM.
Material* ...	<u>Electric Turn. Steel</u>	<u>do</u>	<u>do</u>
How made ...	<u>Forged from ingot</u>	<u>do</u>	<u>do</u>
Annealed ...	<u>Yes</u>	<u>Yes</u>	<u>Yes.</u>
Dimensions ...			
Progress on Inspection ...	<u>Forged & finish made</u>	<u>do</u>	<u>do</u>
Date when Inspected			
CASTINGS.			<u>Nº 77.</u>
Tests on Standard Test Pieces.	<u>Nº 77 A</u>	<u>Nº 77 B.</u>	<u>C. D. E. F.</u>
Tensile Test—			
Tons per square inch ...	<u>50.9</u>	<u>45.3</u>	<u>49.6. 48.3 47.8 51.7</u>
Extension per cent. ...	<u>34</u>	<u>33</u>	<u>30 34 34 33</u>
180° Bending Test—			
Angle before fracture ...	<u>180° Good.</u>	<u>180° Good</u>	<u>180° Good.</u>
Drop Test—			
Height from ground ...	<u>✓</u>	<u>✓</u>	<u>✓</u>
Hammering Test—			
If made according to Rules and found satisfactory ...	<u>✓</u>	<u>✓</u>	<u>✓</u>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at



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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.