

For the information of Surveyors and the Committee only.

11 MAY 1934

Received at

Office

19

Lloyd's Register of Shipping.

Order: 757. (Report on Vessel No. 1421 Port *bdz*)
1536/24.

No. *3942* SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Castings~~ Steel Forgings ~~or~~ ~~Castings~~, manufactured by Messrs. Ruhrstahl A.G. Gelsenkirchener Gußstahlwerke of Gelsenkirchen for the Vessel No. 66, being built by Messrs. Society Espanola de Construcccion Naval of Cadiz through Messrs. Th. B. Thrige of Odense have been inspected by me as set forth below and found to be, so far as can be seen, 1 forged pinion sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

No. 583.

.B.9.3.33.

Düsseldorf 10th March 1933.

1 forged pinion

~~STEM FRAME~~

RUDDER FRAME.

STEM.

Material* ...	Annealed Siem. Mart. Ingot Steel	
made ...	forged	
annealed ...	Yes	
Dimensions ...		
Process on Inspection ...	rough turned and finished	
when Inspected ...	9. 3. 33.	
CASTINGS.798	3"
Tests on Standard Test Pieces.		
Weight Test—		
Weight as per square inch ...	38,8	
Tension per cent. ...	27,5	
Bending Test—		
Angle before fracture ...	180 degr. good	
Test—		
Weight from ground ...		
Welding Test—		
Made according to Rules and found satisfactory ...		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Material has been ordered to special requirements.-

Fee (if any chargeable) £

To be paid at Düsseldorf.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

T.

014287-014299-0223

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Lloyd's Register Foundation