



RIVETS		RIV. DIA.	SPC. DIA.	SPC. IN.
FACE BAR TO WEB		3/4"	7/8"	5/8"
WEB PLATE TO FRAME		3/4"	7/8"	5/8"
STIFFENERS ON WEB		3/4"	5/8"	4/8"
DOUBLE RIVETED BUTTS & END LAPS		3/4"	5/8"	4/8"

1447 52457 9/10/39 MATSON CO. S-S LURLINE

BETHLEHEM STEEL COMPANY  
SHIPBUILDING DIVISION  
UNION YARD, SAN FRANCISCO, CAL.

TITLE  
ADDITIONAL STIFFENING  
IN WING FUEL OIL TANKS

SCALE 1/4" = 1 FOOT DATE SEPT. 14, 1939

DRAWN BY A. R. SENNER TRACED BY CHECKED BY

APPROVED BY AP. ROVED

PLAN NO. 1782 - 65551



See S.Fo. Report No. 8176,  
T.S.S. "Lurline"

Jan. 17th, 1940.



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