

6 MAY 1948

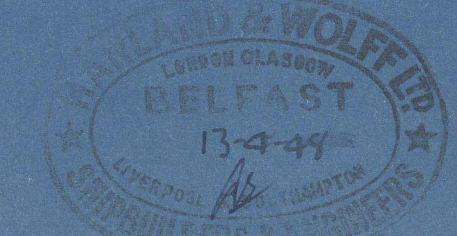
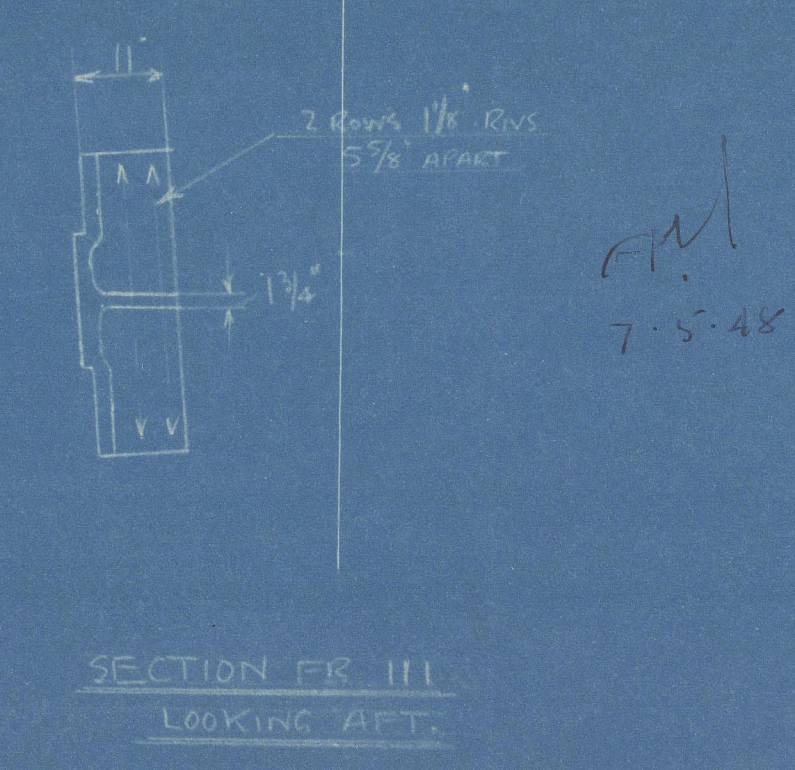
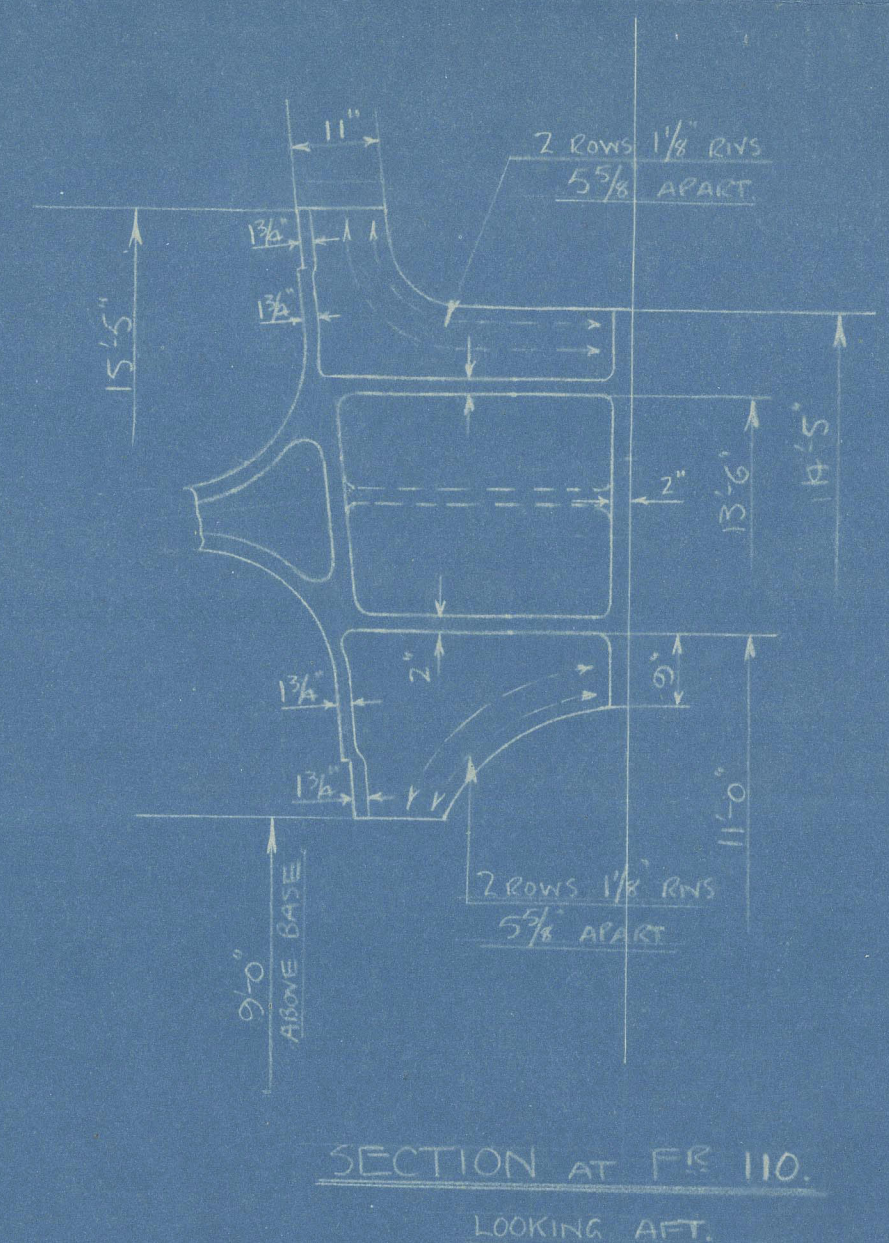
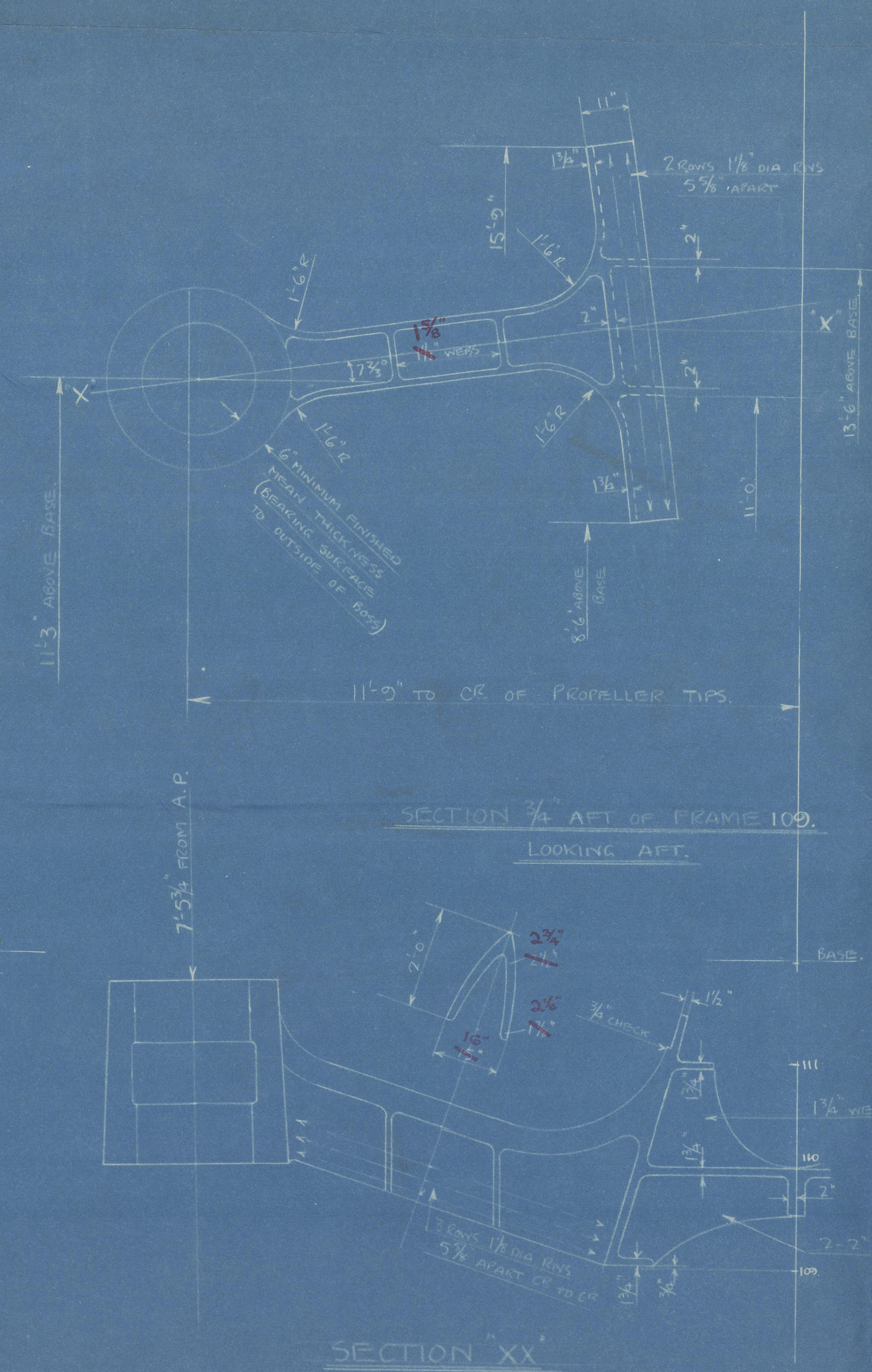
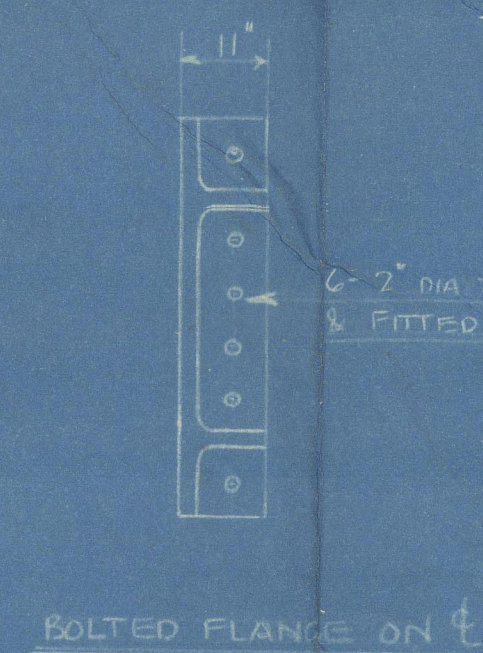
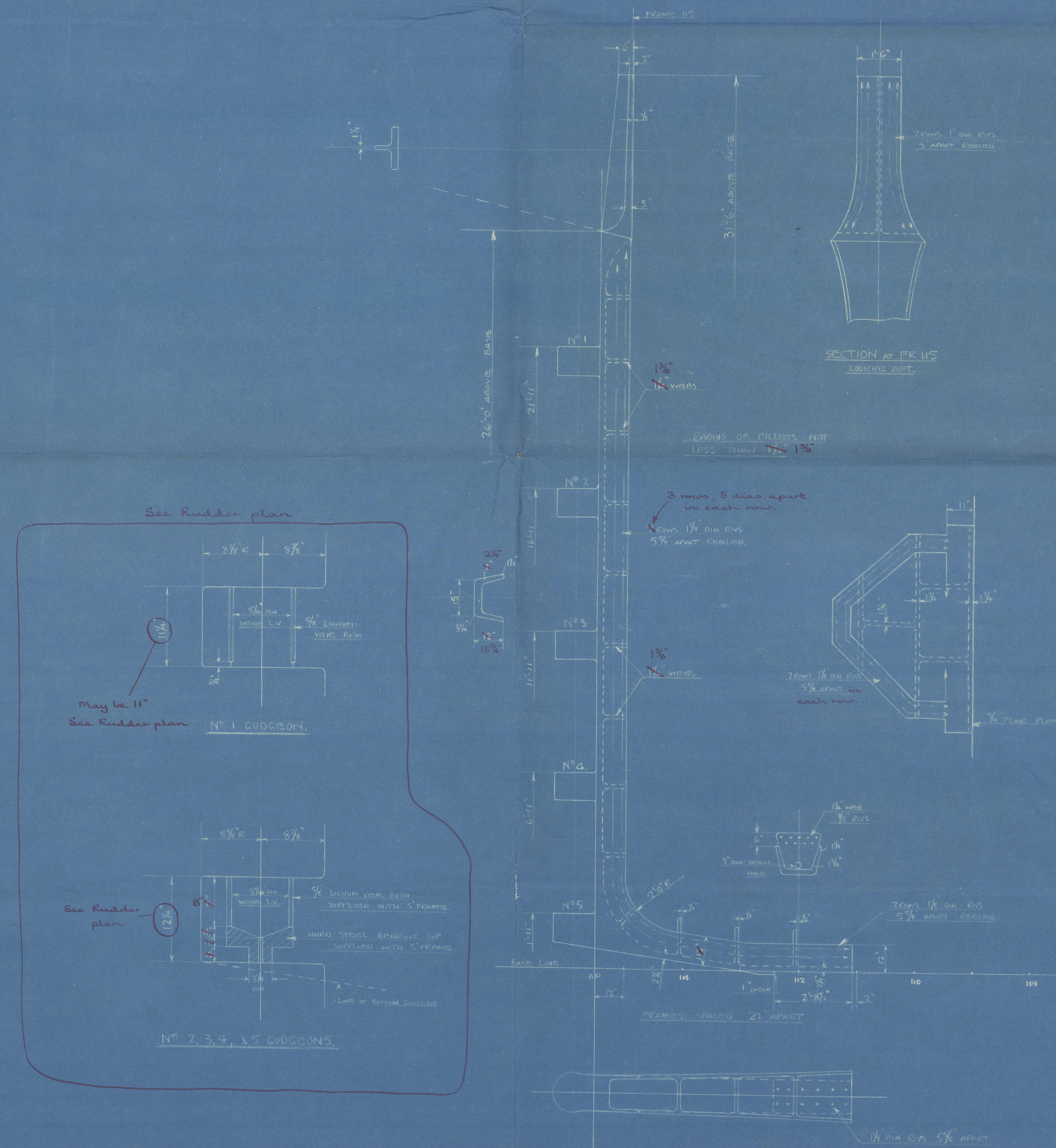
# N° 1384 STERNFRAME & BOSS ARMS.

SCALE  $\frac{1}{2}'' = 1 \text{ FOOT}$

MATERIAL: MILD STEEL CASTING TO  
LLOYDS TESTS & REQUIREMENTS

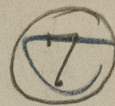
LIGHT VITAE BUSHES AND HARD STEEL BEARING CUPS TO BE SUPPLIED AND FITTED BY CONTRACTORS.  
RIVET HOLES TO BE DRILLED BY CONTRACTORS AND TO BE  $\frac{1}{32}''$  LARGER THAN DIA OF RIVS SHOWN.  
HOLES IN GUDGEONS TO BE ACCURATELY BORED AND CAREFULLY ALIGNED IN ORDER  
TO OBTAIN CORRECT ADJUSTMENT OF RYDDER.  
BOSS ARMS TO BE ASSEMBLED AT CONTRACTORS' WORKS, CAREFULLY CHECKED AND THEN TAKEN APART.  
FULL SIZE SECTIONS TO BE WORKED TO IN REFERENCE TO THIS PLAN, AND CARE TO  
BE TAKEN THAT THICKNESSES SHOWN ARE ADHERED TO.  
THE FOLLOWING PARTS (TIMED END) TO BE MACHINED: BOSS OF GUDGEONS, CHECK IN WAY OF KEEL,  
BOSS AND ENDS OF BOSSING, RATED FLANGES OF BOSS ARMS ON CENTRE LINE.

DIA OF TAIL SHAFT =  $1\frac{1}{8}''$  (ASSUMED)

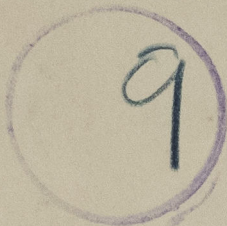




RECORDS DEPT.  
LONDON



HARLAND & WOLFF LTD.  
BELFAST



No. 1384

TITLE Stern frame &

Box arms

DATE APPROVED 8/5/48

BELFAST FREEBOARD C.11 (Comp)

Belfast Report No. 15295 - Swan Ceron ★



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Lloyd's Register  
Foundation

014023-014031-0170