

Ship's Name **SS/MS "JULIANA"**. Port **HONG KONG.**

Processing Number: LR **531110.** Gross tons **7287.** Rpt. No. **21445.**

Port of Registry **PANAMA.** Date of build **1942-8.** Is there a rpt. 8? **Yes.**

No. of visits **Six.** First date **28-10-67.** Last date **18-11-67.**

Interim Cert. issued & copy herewith? **Yes.** Damage rpt. issued & copy herewith? **No.** Last rpt. (H. Q. only)

Date of completing rpt. **25-11-67.** Surveyed at, if different from Port above **--**

Is a rpt. 9A attached? **No.** MN **500.** Nature of survey **A.B.S.**

Survey fees A.B.S. **\$546.00** Damage fee **--** Expenses **\$60.00**
Repairs **200.00** Cables **20.00**

S.A. fee **100.00**

BOILERS OPENED UP AND EXAMINED. (Identify by position and state condition and latest date of internal examination of each boiler, economiser or steam generator)

AUXILIARY, ~~DONKEY OR PRESS~~ (State if oil fired—OF or exhaust gas—EG)

Both Good.
Riley. 14-11-67.
Cochran. 31-10-67.

Air heaters

Superheaters

Safety valves **Good.**

Mountings, doors and fastenings **Good.**

Safety valves adjusted to { Sat 120 P.S.I.
Spt

Boiler securing arrangements **Good.**

Main economisers

Steam heated steam generators

Fired boiler forced circulating pumps

MAIN

Exhaust gas heated economisers and their safety valves

Steam generator or E.G.E. safety valves adjusted to

Funnel **Good.**

Were oil burning system & remote controls examined in accordance with Rules? **Yes.**

Have saturated steam pipes in cylindrical boiler smoke boxes been examined as required by the Rules?

I declare that the items detailed in this report (except as stated otherwise) comply with the requirements of the Merchant Shipping (Cargo Ship Construction and Survey) Rules 1965, applicable to this ship, and are in all respects satisfactory for the service on which the ship is intended to ply, namely, International voyages/voyages within the limits

(The above declaration applies only to sea-going cargo ships of 500 tons gross and above registered in the U.K.)

I recommend that the machinery of this ship remain as classed with/without fresh record of **A.B.S. 11,67,** subject to any outstanding conditions that may be attached to the ship's class being dealt with as previously recommended.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

Surveyor to Lloyd's Register of Shipping

N. Stephenson.

Date of Committee

WEDNESDAY 17 JAN 1968

Minute

As now
ABS 11-67

ALSO FOR

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are to be cancelled; this need not be done when the machinery is on a continuous survey basis. When any part has been hydraulically tested the pressure should be stated. Engine parts when referred to by numbers should be counted from forward.

that date a distinguishing mark (thus) should be inserted against the item and the circumstances and action taken or recommended described fully under "defects and repairs". At part or complete Special Surveys those items which are not applicable to the ship

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition, and is considered to be acceptable until the due date of the next Periodical Examination. Where re-examination or repairs should be made before

EXAMINATION AND TESTING OF STEAM PIPES (state material and test pressure and, if selected lengths, identify by position)

MAIN

AUXILIARY
(over 3" bore)

Have saturated pipes in cylindrical boiler
smoke boxes been tested?

Were selected copper pipes annealed?

ELECTRICAL EQUIPMENT

PROPULSION (State Port—P, or Starboard—S)		AUXILIARY	
Total kW or kVA		Total kW or kVA	
a	Generators	l	Generators & governors
b	Exciters		
c	Air coolers	m	Motors
d	Motors		
e	Air coolers	n	Switchboards & fittings
f	Control gear cables, etc.	o	Circuit breakers
g	Insulation resistance	p	Cables
h	Insulating oil test	q	Insulation resistance
i	Overspeed governors	r	Steering gear generators & motors
j	Magnetic couplings	s	Navigation light indicators
k	Air gap		
t	Spare gear		

u PASSENGER SHIPS Have the emergency source of power and its associated circuits and, where fitted,
the temporary source of power and its automatic arrangements been tested?

CARGO SHIPS Have the emergency source of power and its associated circuits been tested?

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC.

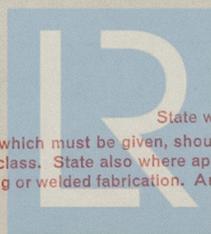
Repairs (Wear & Tear) :-

The gourley neck of the Riley boiler inboard furnace found grooved and cracked. The defective material cut out and the furnace repaired by electric welding. Local deep corrosion pittings on both furnaces built up by electric welding.

The boiler tubes found heavily scaled and to facilitate de-scaling approximately 100 plain tubes removed and new tubes fitted after cleaning.

On completion of repairs boiler examined under hydraulic pressure of 140 P.S.I. and found sound and tight.

The reason for repairs must be stated and those on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs. State what action has been taken regarding items which are subjects of class. State also where appropriate, for the information of the Technical Records Dept., the material of the defective item and whether it is a forging, casting or welded fabrication. Any alterations in existing particulars in the Register Book should be reported above.



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