

Rpt. 1

Port SOUTHAMPTON.

No. 25436

Date of completing report 25/5/59.

When handed in at Local Office 25/5/59.

Received London ?

Survey held at Southampton.

First Visit 30.8.57.

Last Visit 11.5.59.

No. of Visits 61.

# FIRST ENTRY SHIP REPORT

ON THE SS/MS "CARISBROOKE CASTLE".

Has Report been sent on (1) Freeboard of Ship? No. (M.O.T. Freeboard). (2) Machinery? Yes.  
(Rpt. C11 & Rpt. C11 (Comp.) are to be forwarded in advance when freeboards are assigned by the Society. In cases where freeboards are assigned by another Authority or when ships are exempt from Load Lines, Rpt. C11 only need be forwarded).

Type of Ship Passenger and Vehicle Ferry with Ramp. Is machinery fitted aft? No. Amidships? No.

Length (D 201 of Rules)\* 180'-0 96% 172'.8

Built at Woolston, Southampton.

Breadth (D 202 of Rules) 40'.0

Launched 17/11/58.

Yard No. 4183.

Depth (D 203 of Rules) 10'.58

Builders John I. Thornycroft & Co. Limited.

Draught (summer moulded) (D 204 of Rules) 6'.0

Woolston Works, Southampton.

Deck Factor "F" excluding d<sub>t</sub> -

Owners John I. Thornycroft & Co. Ltd.,

" " "F" including d<sub>t</sub> -

Address Woolston Works, Southampton.

Gross tonnage 671.66

Managers -

Net tonnage (Registered). 245.82

Address -

Official number 300672

Port of Registry Southampton.

Signal letters -

Date of last survey in drydock 7th April, 1959.

## GENERAL DECLARATION

Has the ship been built under Special Survey in conformity with the Society's Rules and Regulations and Secretary's letters? Yes.

Have the scantlings and arrangements of the ship as built been checked by you and found to be in accordance with the approved plans or with equivalent arrangements? Yes.

Have any modifications and/or additions to the original approved arrangements made during construction, been indicated in ink of a distinctive colour other than red on the approved plans now forwarded, and approved locally as being in accordance with or by standards equivalent to Rule requirements? No major alterations.

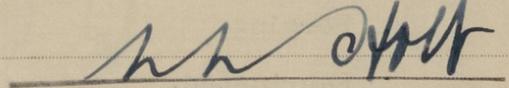
If separate plans of midship section and profile and decks showing the ship as built are forwarded, have they been checked with the approved arrangements and found in order? Yes.

Are the materials and workmanship satisfactory? Yes.

Have the freeboards been satisfactorily marked on the ship's sides and verified? Ministry Freeboard.

**BUILDER'S DECLARATION :** To the best of my knowledge the ship has been built in conformity with the Rules, Regulations and requirements of Lloyd's Register of Shipping.

**JOHN I. THORNYCROFT & CO. LIMITED,**



Builder's Signature

Director & Commercial Manager  
Southampton.

## FEES, etc.

Special Survey fee £311..0..0.

Travelling expenses £15..0..0.

Telephone £2..0..0.

Late attendance fees -

Fees applied for 31/8/59.

Classification Certificate to be sent to J.I. Thornycroft & Co.

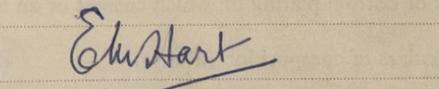
Date of issue 8.10.59

Has an Interim Certificate been issued? Yes.

This Ship in my opinion is eligible to be classed:— "A1"  
(Special notations where part of class to be stated)  
for Service between Southampton and Cowes.

Part welded.

Signature

  
Surveyor to Lloyd's Register of Shipping  
E.M. HART.

Committee's Minute FRIDAY 18 SEP 1959

Character Assigned + A1

for service between Southampton + bowes  
DS 4.59

LACP

White (Rom)

+ LME  
ES } 5.59  
TS OG }

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**STEEL**

Manufacturer's Name and/or Trade Mark of the steel used in the construction of the ship:—

Plates:— Appleby - Frodingham Steel Co. Limited, Scunthorpe, Lines.

Sections:— Appleby - Frodingham Steel Co. Limited, Scunthorpe, Lines.  
Dorman Long (Steel) Limited, Middlesbrough.

Has the steel been manufactured at works recognised by the Committee and tested in accordance with the Rules? Yes.

Process of manufacture (e.g. Open hearth, electric furnace, etc.) Open hearth.

Particulars of Special Quality Steel used None.  
 (Advice notes to be forwarded separately with plan showing disposition of these plates)

**ELECTRIC WELDING**

Parts of main structural importance electrically welded Butts of F.P. Keel and Shell Plating, Engine Seatings, W.T. and O.T. Bulkheads, Butts and seams of all deck plating, casing and deckhouse plating.

Parts examined by radiography -

Were the electrodes used of types approved by the Committee? Yes.

**FORGINGS, CASTINGS AND FABRICATED PARTS**

ITEM	FORGING, CASTING OR FABRICATED (Certificates to be forwarded)	MAKER'S NAME
Stem bar <u>X</u>	Forging.	J.I. Thornycroft & Co. Ltd.,
Shaft brackets <u>X</u>	Fabricated F.	J.I. Thornycroft & Co. Ltd.
Stern <del>frame</del> Bar. <u>X</u>	Forge.	J.I. Thornycroft & Co. Ltd.
Rudder mainpiece or post	Forge and Fab.	J.I. Thornycroft & Co. Ltd.
Rudder head ( <u>Spade</u> ) <u>X</u>		
Quadrant	Forging.	J.I. Thornycroft & Co. Ltd.
Tiller <u>X</u>	Fabricated.	Vickers Armstrong., with steering gear.
	<u>Fabricated</u>	<u>a. n. max Ltd Leeds</u>

**GENERAL PARTICULARS**

Steering gear (Type & Maker) Vickers Armstrong "Power & hand" electric hydraulic. <sup>Hyland</sup> Auxiliary steering gear Hand operated pump.

Steering chains (Size & test) - Windlass (Type & Maker) "Vickers Armstrong" Elect. Hydraulic.

Ceiling in holds (Material & thickness) None. Are cargo battens fitted in holds? No. in 'tween decks? -

Parts of bottom plating on which cement or an approved composition is laid (if fitted):—

Particulars of composition (if any):— Red lead.

Insulated cargo compartments (if any):—

Parts of structure of material other than steel (if any):—

If mechanical ventilation is fitted, state in which cargo spaces:— None.

If cathodic protection is fitted, state in which tanks:— fitted externally on Hull.



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Number o	
No. of sets of Engines.	
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CAPACITIES OF TANKS (35 c.f. per ton) (Capacity Plan to be forwarded)

(O.F. or F.W. ONLY to be inserted against tanks used exclusively for oil fuel or fresh water)

Double bottom tanks:— No. 1 None. No. 2 No. 3 No. 4 No. 5 No. 6  
 No. 7 No. 8 No. 9 No. 10 No. 11 No. 12  
 Fore peak tank Dry. After peak tank 32.79 tons (F.W. Cap. 31.75). Midship deep tank —  
 Deep tank aft — Deep tank fwd. 8.08 tons (F.W. Cap. 7.83). Topside tanks —  
 Tanks at sides of tunnel — Tanks in way of tunnel — Deck tanks —  
 Side tanks — Wing tanks — Other tanks —

If ship is an oil tanker state the numbers of main cargo tanks used exclusively for water ballast (if any) with capacities:—

GENERAL REMARKS

Names and yard numbers of sister or similar ships to be stated below. Numbered list of "Approved" and "As Built" plans to be given below or furnished separately (Port, Report Number, Builders' Name and Yard Number, Name of Ship and title of plan in English to be stated on outside of all plans folded to a maximum size of 11" x 9". List of forging, casting or equivalent fabricated parts, certificates to be given below with Certificate number, Port and Date.)

The following plans herewith.

Midship Section as approved.	Deckhouses on Prom. to Boat Decks.
Midship Section as fitted.	Deckhouses on Boat Deck.
Profile and Decks as approved.	W.T., O.T., & Non W.T. Bulkheads.
Profile and Decks as fitted.	Shaft Brackets.
Framing plan.	Rudders.
Stern framing.	Rudder bearings.
Shell Expansion.	Shaft bossing.
Main deck plating and girders.	Pillar plan.
Lower deck plating and girders.	Main engine seats.
Prom. deck plating and girders.	Engine casings.
Boat deck plating and girders.	Top side & Bridge front Plating
Ramp Construction Plan.	Ventilation.
Arrangement of Ramp.	Forward Framing as approved.
	Forward Framing as fitted.

The following Certificates herewith.

Stern bar.  
 Stem bar.  
 Shaft Brackets.  
 Rudder stocks.  
 2 Rudder bearings.  
 Chain and Hawse pipes.  
 Mast tubes (3 certs).  
 Tillers.

Interim Certificate of Class.

SPECIAL FEATURES Bow Ramp for vehicle loading with turn table on Upper Deck at After End.



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