

Received at

Office

19

(Report on Vessel No. 1422 Port 604)

SHIP FORGINGS ~~OR CASTINGS~~

~~Forgings or Castings.~~

No. 144

4/22/32 JCK.

John Hendon

Bilbao

	STERN FRAME.	RUDDER FRAME.	STEM.
1"	RUDDER HEAD Ingot steel	RUDDER MAIN PIECE Ingot steel	RUDDER HEAD Ingot steel
ade	Elastic frames	Elastic frames	Elastic frames
aled	1/2"	1/2"	1/2"
ons	305 x 303 1/2 dia.	295 x 290 1/2 dia.	280 x 135 1/2
s on Inspection ...	Flagged & finished	Flagged & finished	Flagged & finished
hen Inspected	14-7-32 ; 18-10-32	14-7-32 ; 18-10-32	14-10-32, 18-10-32
ASTINGS.			
on Standard Test			
Pieces.			
Test—			Top ; 2 nd ; 3 rd ; 4 th
per square inch	48.1	48.4	48.7 ; 44.7 ; 43.3 ; 51.5
ision per cent. ...	34	37	35 ; 37 ; 35 ; 34
ending Test—	180°	180°	180°
st—	✓	✓	✓
it from ground ...	✓	✓	✓
ring Test—	✓	✓	✓
de according to Rules			
found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

See letter Bbs Sunday mo
11. 3. 33

R

(if any chargeable) £

To be paid at Bills.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

013671 - 013677 - 0098