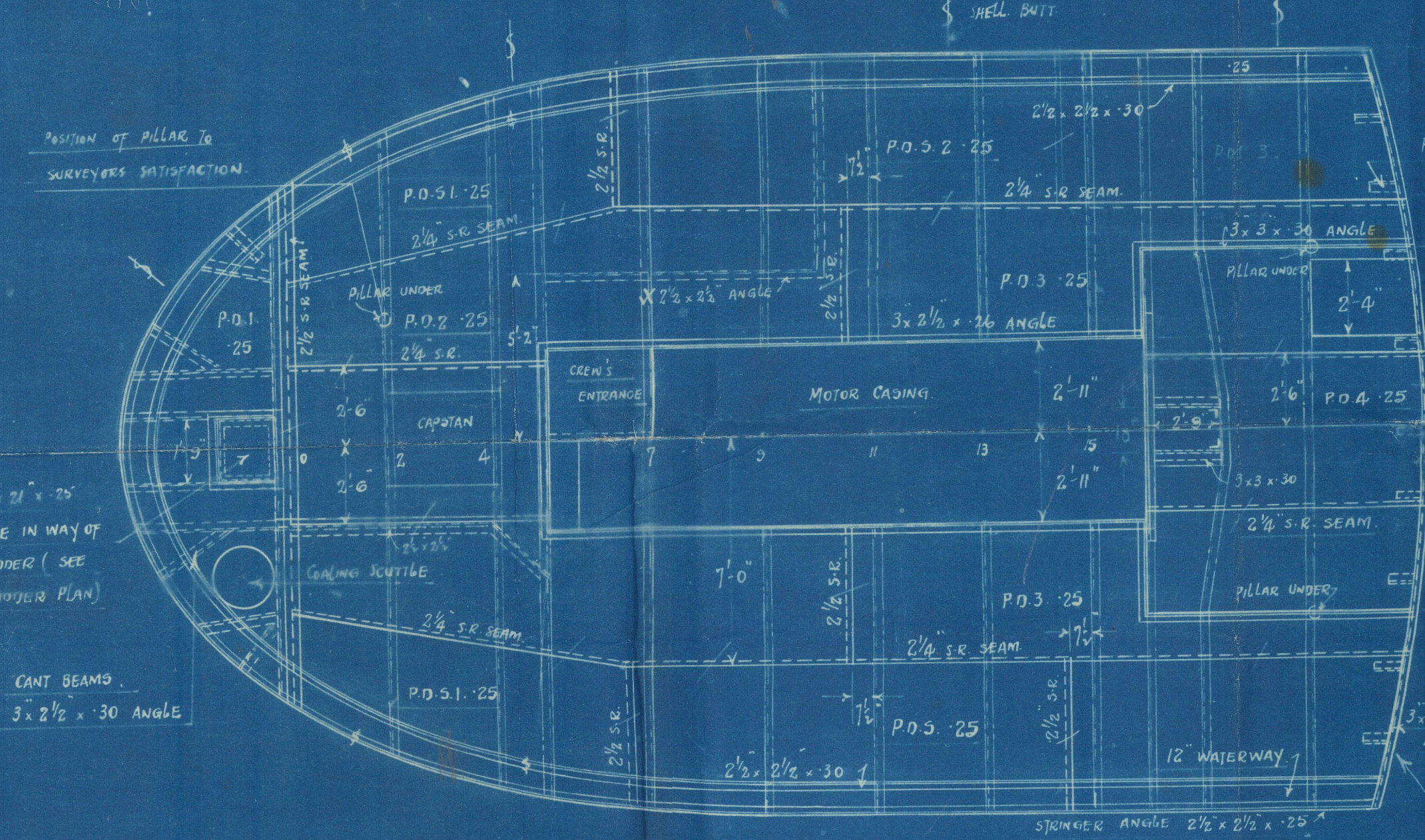
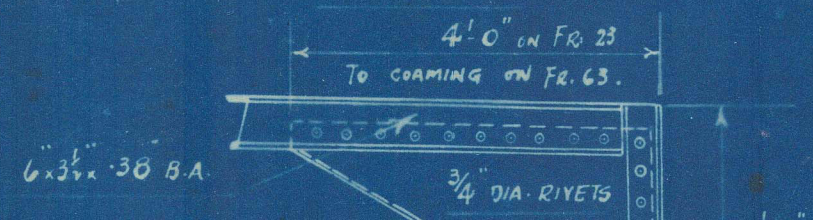


POOP DECK

STEEL DECK COVERED WITH APPROVED COMPOSITION



DEEP KNEES AT HATCH END BEAMS  
N<sup>os</sup> 23 & 63



N<sup>os</sup> 280 & 281.  
DECK PLANS.

SCALE 1/4" = 1 FOOT.

RICHARDS IRONWORKS LIMITED  
SHIPBUILDERS & ENGINEERS  
LOWESTOFT  
SHIP NO. 280 & 281  
DRAWING NO. 8  
JULY 1910  
REVISED 1912  
DRAWING NO. 492  
DRAWING NO. 22 & 49

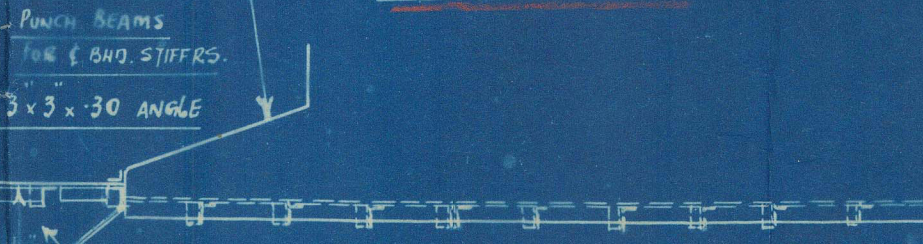
POOP, FORECASTLE & UPPER DECK BEAM KNEES



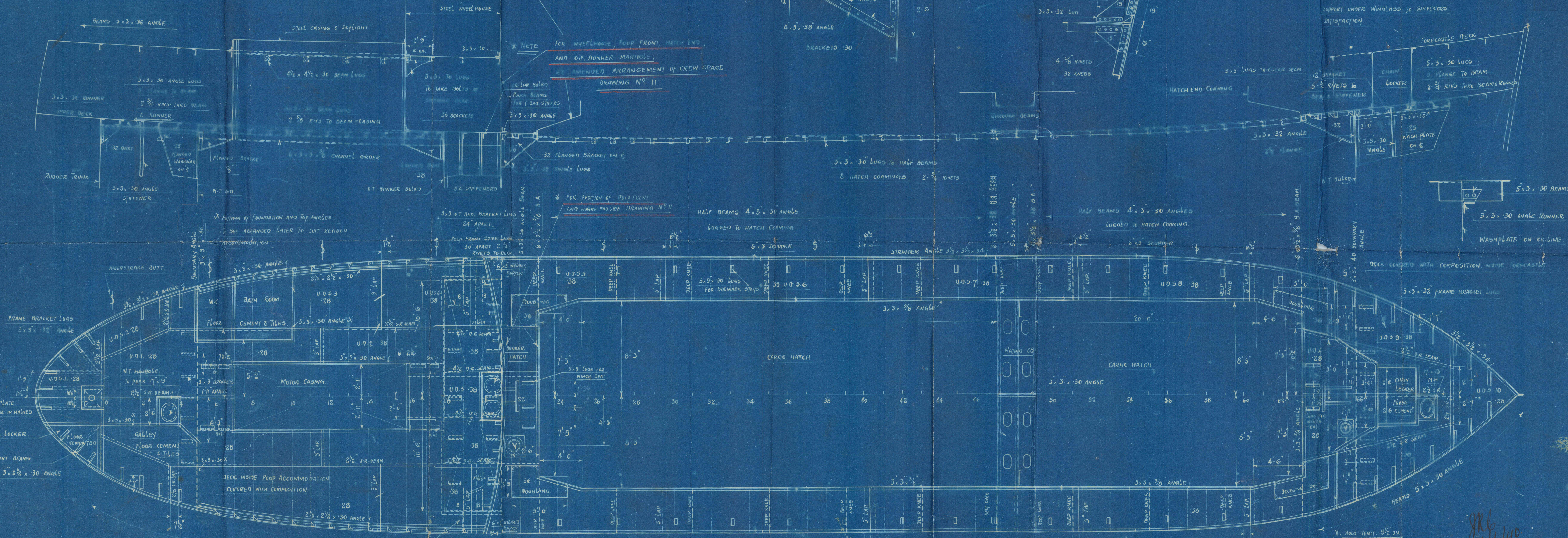
HATCH END BEAM KNEES ON FRAMES 47 & 49



NOTE: FOR WHEELHOUSE, POOP FRONT HATCH END, AND OF BUNKER MANHOLE, SEE AMENDED ARRANGEMENT OF CREW SPACE DRAWING NO. 11



FOR POSITION OF DEPT. CENT. AND HATCH END SEE DRAWING NO. 11

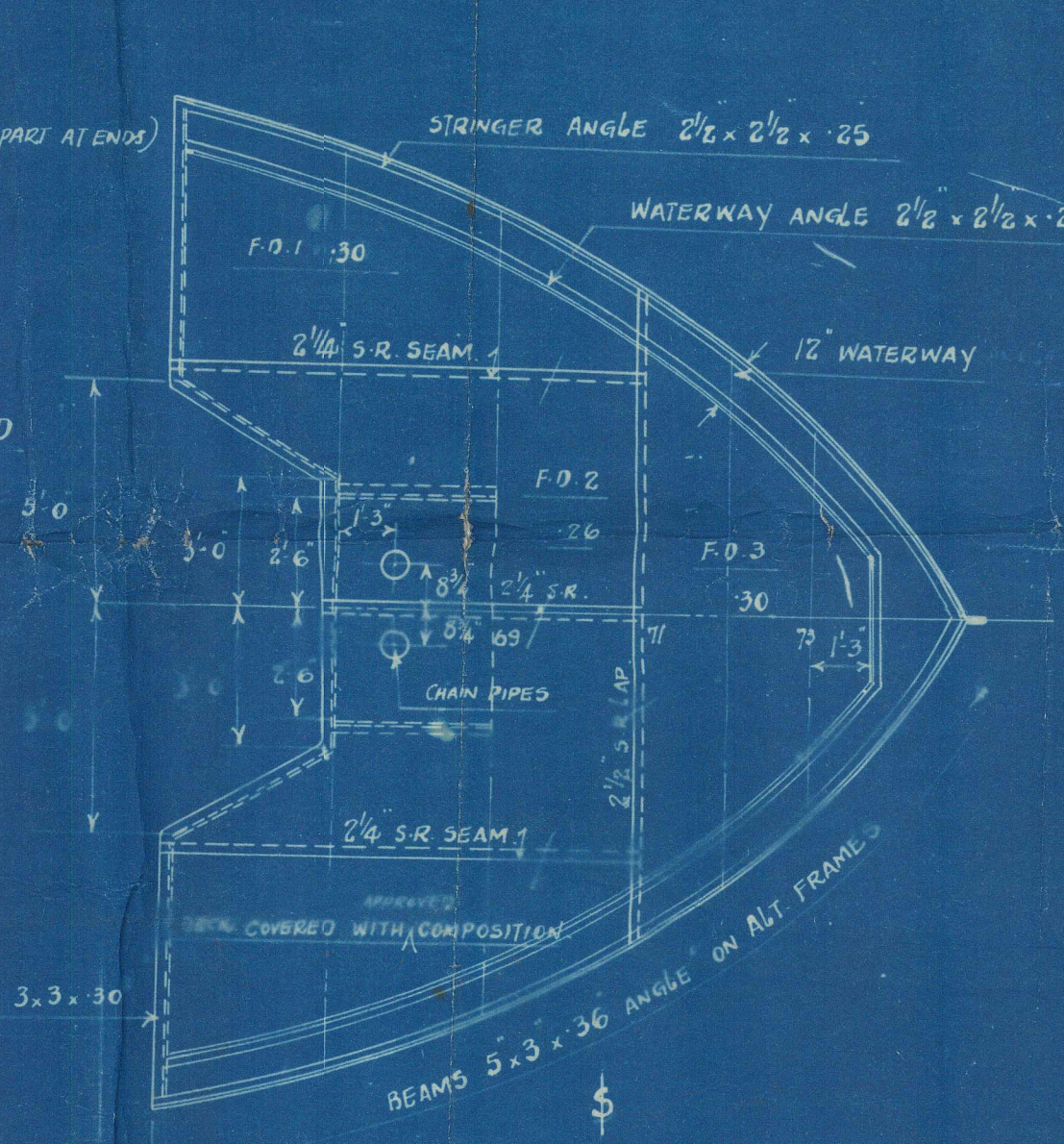


CARGO HATCH

CARGO HATCH

UPPER DECK

FORECASTLE DECK



RIVETTING

UPPER DECK FORE & AFT, FORECASTLE & POOP BEAMS TO DECK 5/8 DIA. RIVETS 4 1/2" APART. WHERE BEAMS ON EVERY FRAME, 3 3/4" WHERE BEAMS ON ALT. FRAMES.  
BEAMS TO DECK AHEAD OF HATCH 3/4 DIA. RIVETS 5 1/4" APART.  
" " " " IN WAY OF OIL BUNKERS 3/4 DIA. RIVETS 4 1/2" APART.  
SEAMS OF UPPER, FORECASTLE & POOP DECKS 5/8 DIA. RIVETS 2 3/4" APART.  
" DECK PLATING IN WAY OF OIL 3/4 DIA. RIVETS 2 3/4" APART.  
END LAPS OF UPPER DECK STRINGER PLATES 3/4 DIA. RIVETS 2 3/4" APART.  
" " " " POOP-FORECASTLE DECKS 5/8 DIA. RIVETS 2 1/4" APART. (5/8 DIA. 2 1/4" APART. AT ENDS)  
UPPER DECK STRINGER ANGLES 3/4 DIA. RIVETS 3 3/8" APART.  
" " " " FACE ANGLES 5/8 DIA. RIVETS 4 1/2" APART.  
Poop & Forecastle " ANGLES 5/8 DIA. RIVETS 2 3/4" APART.  
BOUNDARY ANGLE OF OF BUNKER 2 ROWS 3/4 DIA. RIVETS 3 3/4" APART REELED W.T. BHD. BOUNDARY BARS TO DECK 3/4 DIA. RIVETS SPACED 3 3/4" APART.  
WATERWAY ANGLES 5/8 DIA. RIVETS 3 3/4" APART.  
DECK HOUSE GROUND BARS TO DECK 3/4 DIA. RIVETS 3 3/8" APART.  
" " " " TO HOUSE 5/8 " 2 3/4"  
LADING FOUNDATION ANGLES 5/8 DIA. RIVETS 3 3/8" APART.  
HATCH COAMINGS GROUND BARS 5/8 DIA. RIVETS 3 3/4" APART.

V. HOLD VENT. 8 1/2 DIA.  
3.3 x 3.6 ANGLE RINGS  
18" x 18" x 30" DOUBLING.

886  
6/6/10

013639-013640-219



(2)

Pamblits

3 (Pamblits) Decks

S. S. *Empire Kye*



LIVERPOOL

Report No. 116236

S. S. *Empire Grove*

LIVERPOOL

Report No. 116840

Tutorial



© 2021

Lloyd's Register  
Foundation

013639-013642-0119