

SCALE $1\frac{1}{2}" = 1 \text{ Foot}$

RUDDER PLATES	4 PLTS 4'-6" x 31" x 3/8" RD/420 R
" ARMS FLAT	1 PLT 10'-4" x 54" x 3/8" " 1
" BAR	1 BAR 13'-6" x 5" x 1/2" RA/420 1
" BLADE STIFFER	1 " 9'-0" x 5" x 1" " 2
" CLASP C.S	1 " 8'-6" x 1" DIA RA/420
QUADRANT CHANNEL	1 BAR 13'-6" x 7'-3/4" x 20.23 lbs q/420
" FLAT	1 " 8'-6" x 3" x 3/8" q/420
" BOSS	5/8" LONG x 3 3/4" DIA
" BRACKETS	1 PLT 6'-7" x 31" x 3/8" RA/420
RUDDER PINTLE BUSH	G. 3/16" 3/4" LONG x 4" DIA x 3/16" 2
" MAIN PIECE	1 BAR 18'-0" x 5 1/2" DIA. R/420

$$A \times D = (46.1 \text{ g} \times 2.03) = 93.6$$

DIAM OF RUDDER HEAD---- $5\frac{1}{2}$ "

DIAR OF STEERING CHAINS--- $\frac{7}{8}$ "

DIA^R OF RODS-----1'

SPEED NOT EXCEEDING 12 KNOTS

To LLOYDS CLASS + 100 A.I.

~~RICHARD DUNSTON LTD.
SHIPBUILDERS
THORNE YORKSHIRE~~

DRAWN BY *Id* DATE 10-7-40

TRACED BY *RR* DATE 17-2-41

CHECKED BY _____ DATE _____

REVISIONS

No.	DATE	PARTICULARS
1	29-7-40	APPROVED BY LLOYDS
		<u>FOR S. 418/3</u> DRG N° 2

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TITLE:- WELDED RUDDER

SCALE:- $\frac{3}{4}$ & 1" TO ONE FOOT

YARD No. ~~S 420/1/2~~

DRG. No. 2795


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D/S 654

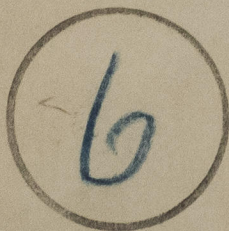
J. L. Watson (Gbs) Ltd
Gainsborough

Yard no 1528

Welded Rudder

"Empire Lucy" 

N/N OGNINA



S/V DUNEAGLE

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