

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 86

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Burmeister & Wain of Copenhagen for the Vessel No. 355, being built by Messrs. Burmeister & Wain of Copenhagen have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

One Stern Frame.

on Forgings or Castings.

Lloyd's

No. 86
30.9.27Copenhagen, 11th January 1928

A. F. Dillworth
SURVEYOR TO LLOYD'S
REGISTER OF SHIPPING

	STERN FRAME.	RUDDER FRAME.
Material*	L. M. Steel	
made †	cast & annealed	
Dimensions	As per approved plan.	
Process on Inspection	cast & annealed	
when Inspected	9/9, 16/9 & 30/9. 1927	
CASTINGS.		
Tests on Standard Test Pieces.		
Tensile Test—	29.2 28.7	
Stress per square inch	37.8 37.8	
Extension per cent. in 2"		
Bending Test—	good	
Angle before fracture	120°	
Impact Test—	✓	
Height from ground ...	✓	
Measuring Test—	✓	
made according to Rules and found satisfactory	✓	

Drilling Test satisfactory.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

f not gi

Water Cap

Tons

110

2/2

Fee (if any chargeable) £

To be paid at

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

T.

† State if annealed

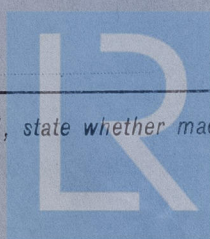
Yes

Lifting Air Receivers, No. one off.

Total cubic capacity

365 Cub. feet

Internal diameter 2-11/16 in. 0-1"

Shell 44.5-49.5 kg/mm²

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Lloyd's Register
Foundation

013151-013150-0244