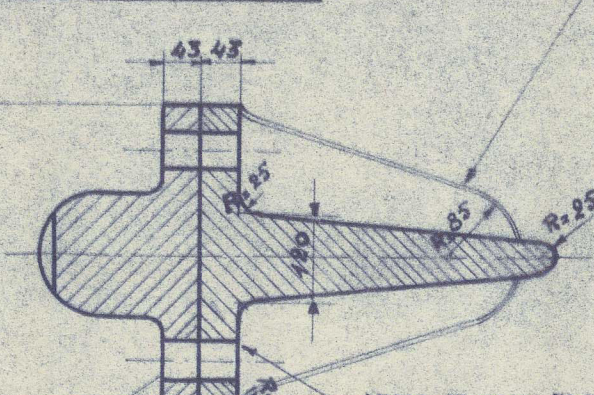


SECTION - A-A

1% PROTECTION PLATE

6 FITTING BOLTS 1/4" SURFACE OF RUDDER-CARRIER AND STERNFRAME IN WAY OF BOLTS TO BE FINISHED



FRAME-1

FRAME-2

VIEW - R  
ZICHT - P

STERNFRAME TO BE WELDED ON FLOORPLATE  
ACHTERSTEVEN AAN VRIJG LASSEN

DOUBLE PLATE RUDDER  
AS PER SEPARATE DRWG.

SECTION - E-E

STEEL PLATING WELDED TO STERN FRAME

SECTION - D-D

FRAME SPACING 610 mm

SECTION - C-C

MATERIAL ACHTERSTEVEN: DIJSTAAL  
TREKSTERKHEID 41-55 kg/mm<sup>2</sup> REK 20%  
MATERIAL ROERKRONING: SNIJDSTAAL S.M.  
TREKSTERKHEID 44-50 kg/mm<sup>2</sup> REK 22-25%

MATERIALS STERNFRAME: CAST STEEL  
41-55 kg/mm<sup>2</sup> ELONG. 20%  
MATERIALS RUDDER POST: FORGED STEEL S.M.  
44-50 kg/mm<sup>2</sup> ELONG. 22-25%

CLASS: LLOYD'S REGISTER 100A1 A-C.P.

STERN FRAME			
Project	100A1	Class	A-C.P.
Design	100A1	Material	Cast Steel
Construction	100A1	Welding	Welded
Inspection	100A1	Testing	Tested
Approval	100A1	Signature	Approved
CHANTIERS NAVALS DE BRUGES		100-6A	



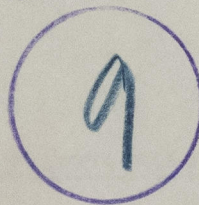
"SAI-NANAK"  
M/M. 13011

✕  
M/V "JANAKI"



Chantiers Navals de Bruges' yard N° 34  
Antwerp First Entry Report N° 33750  
stern frame  
as built

RECORDS DEPT.  
LONDON.



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Lloyd's Register  
Foundation

013008-013017-0055