

NOTE				
NO.	DATE	REVISION	BY	DATE
1	28/3/61			
2	20/4/61			

LIST OF MATERIAL QUANTITIES :-

PIECE NO.	NAME OF PIECE	MATERIAL	NO. OF WELDED	WEIGHT (CALCULATED)	REMARKS
①	LOWER STERN FRAME	CAST STEEL P908	1	11.15 TON	
②	UPPER STERN FRAME	CAST STEEL P908	1	15.35 TON	
③	COVER PLATE	MILD STEEL	1		
④	COVER PLATE	MILD STEEL	1		
⑤	PROTECTIVE ZINC PLATE	ZINC	18		
⑥	STUD BOLTS NUTS & WASHERS	MILD STEEL	48		

FINISHED MARKS

1/2	SMOOTH SURFACE
3/4	ROUGH FINISH
5/8	ORDINARY FINISH
7/8	FINE FINISH

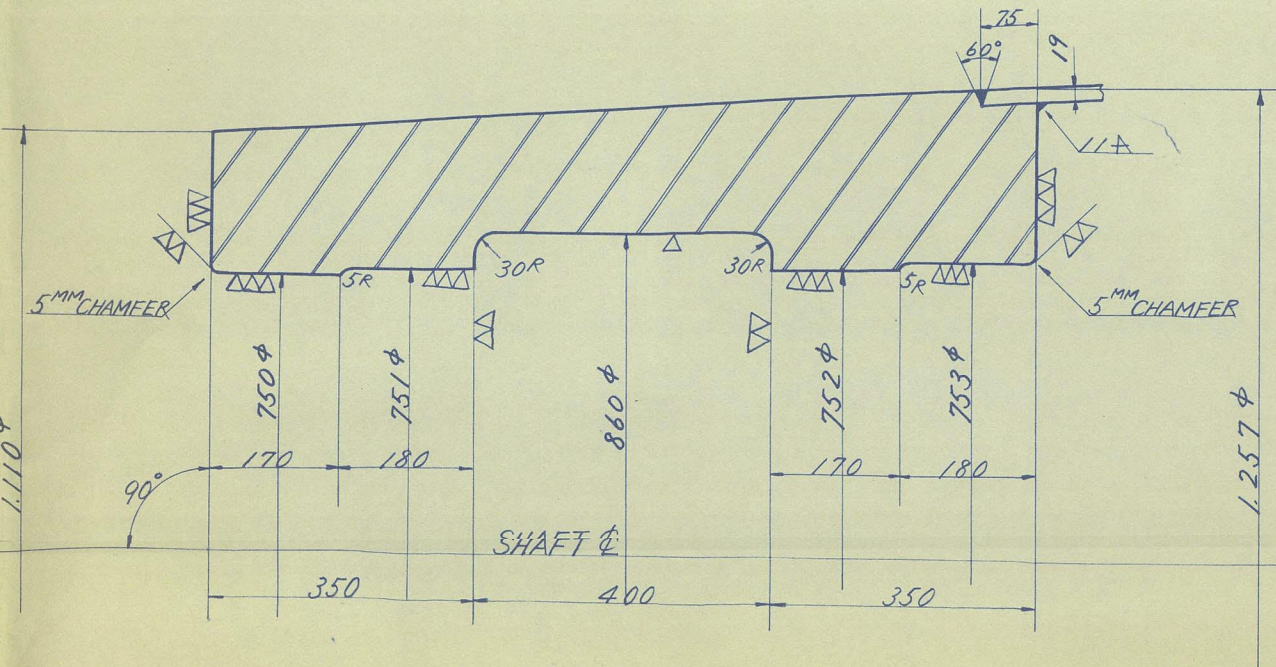
GENERAL NOTES :-

- UNLESS OTHERWISE NOTED, BOTH SIDES SYMMETRICAL AND DRAWING OF SECTIONS AND DETAIL PREPARE GENERALLY FOR THE PORT SIDE ONLY. BY LOOKING FORWARD OR LOOKING TO PORT SIDE.
- STEEL CASTING WAS COMPLETED WITH THE REQUIREMENT OF L.R. (CARBON CONTENT LESS THAN 0.25% WITH CERTIFICATES)

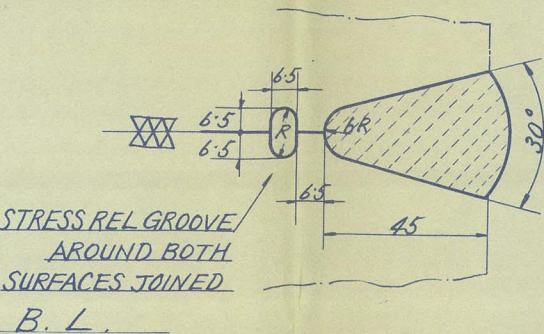
PARTICULARS

- SEA SPEED (M.C.R. NO MARGIN) 17.75 KTS (OPEN)
- TOTAL RUDDER AREA 13.50 M² (CLOSED)
- AREA SUPPORT FOR LOW FINITE 9.632 M²

DETAIL OF BOSS



WELD JOINT



CERTIFIED COPY OF APPROVED PLAN
 PLACE OF: ... DATE 28/3/61
 CERTIFIED BY: ... DATE 20/4/61

S.No. 3902

FINISHED PLAN

M.S.M.H. THAMRIN

SCALE 1/64 & NOTED

HITACHI SHIPBUILDING & ENGINEERING CO. LTD.

SHIP DESIGNING SECTION

DATE 28/3/61

MANU. NO.

CODE NO.

H-103

K010398

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Kobe Rpt. No.	8689
Port of survey.	INNOSHIMA
Name of sh.	M.H. THAMRIN
Title of Plan.	STERN FRAME

RECORDS DEPT.
LONDON.

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Lloyd's Register
Foundation

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