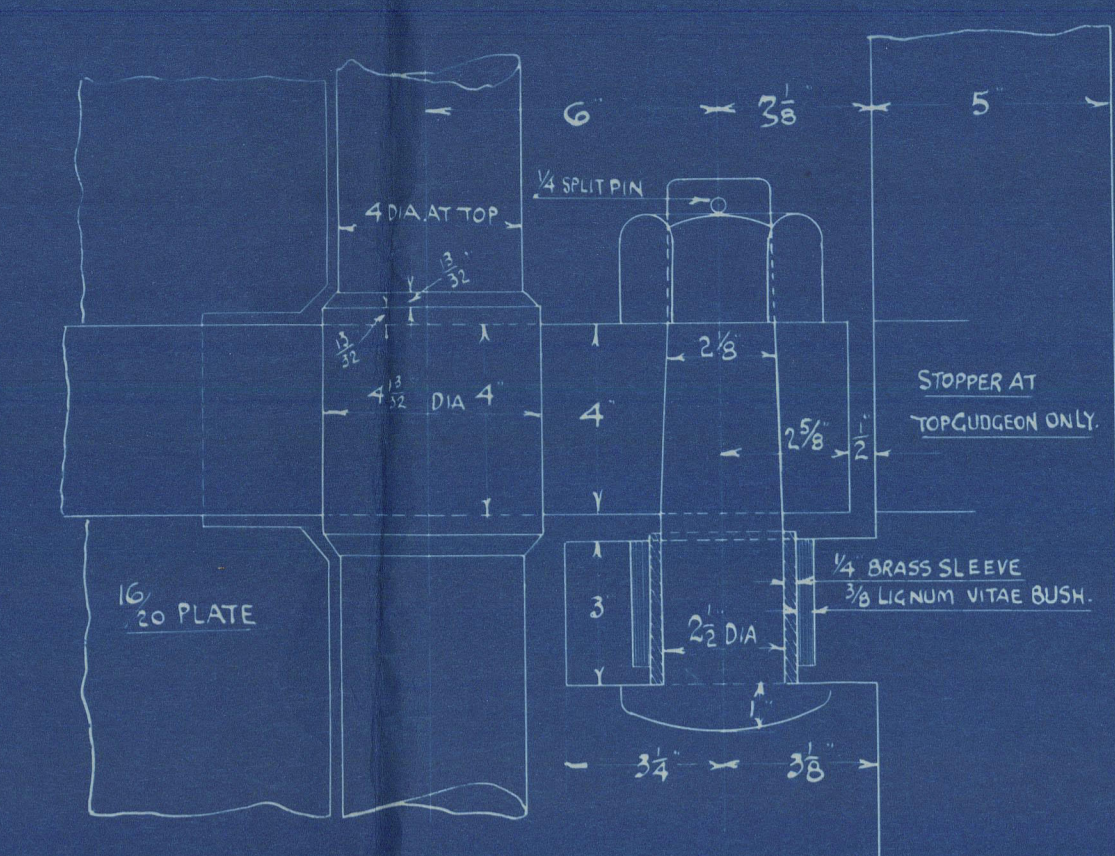
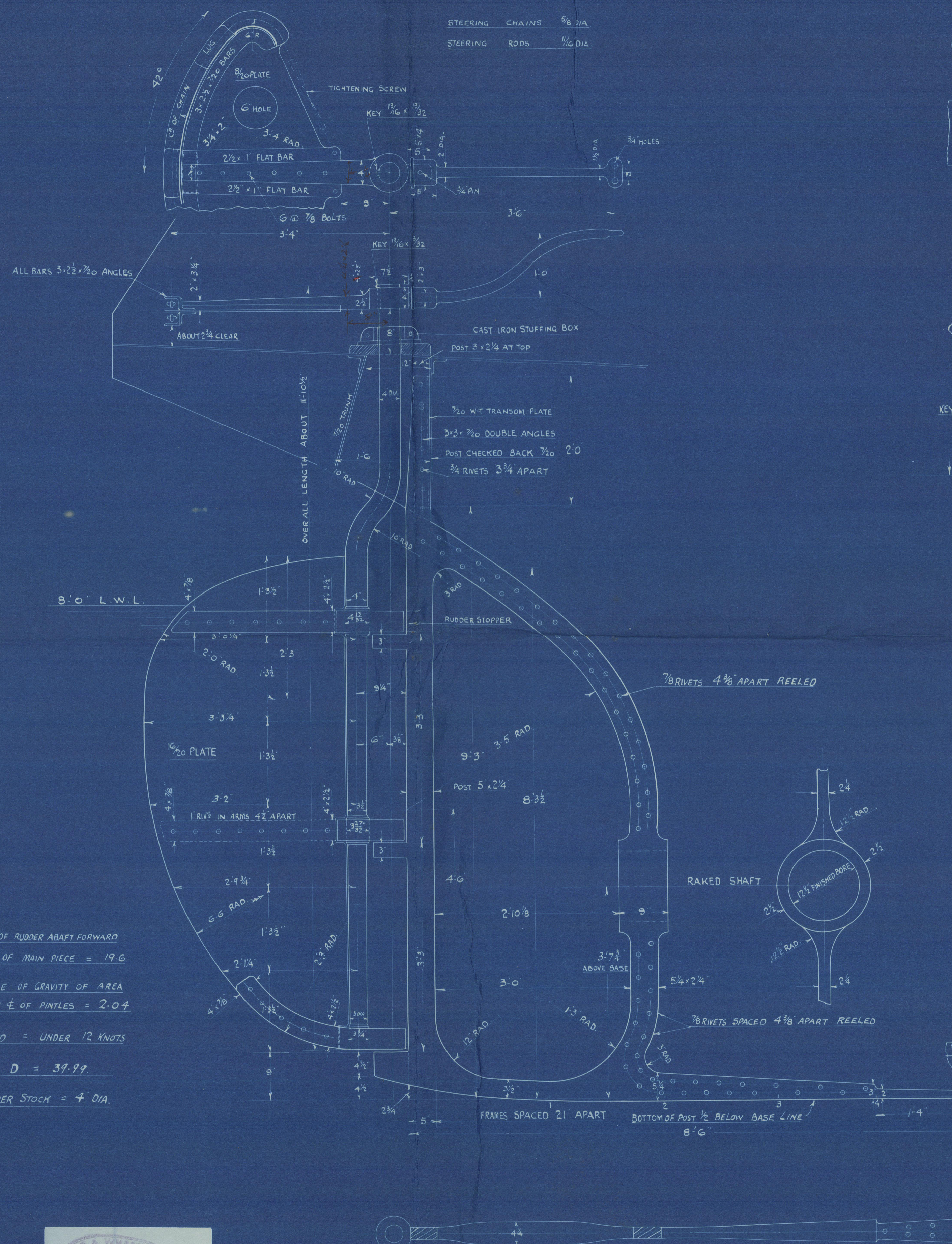


SHIP No 630

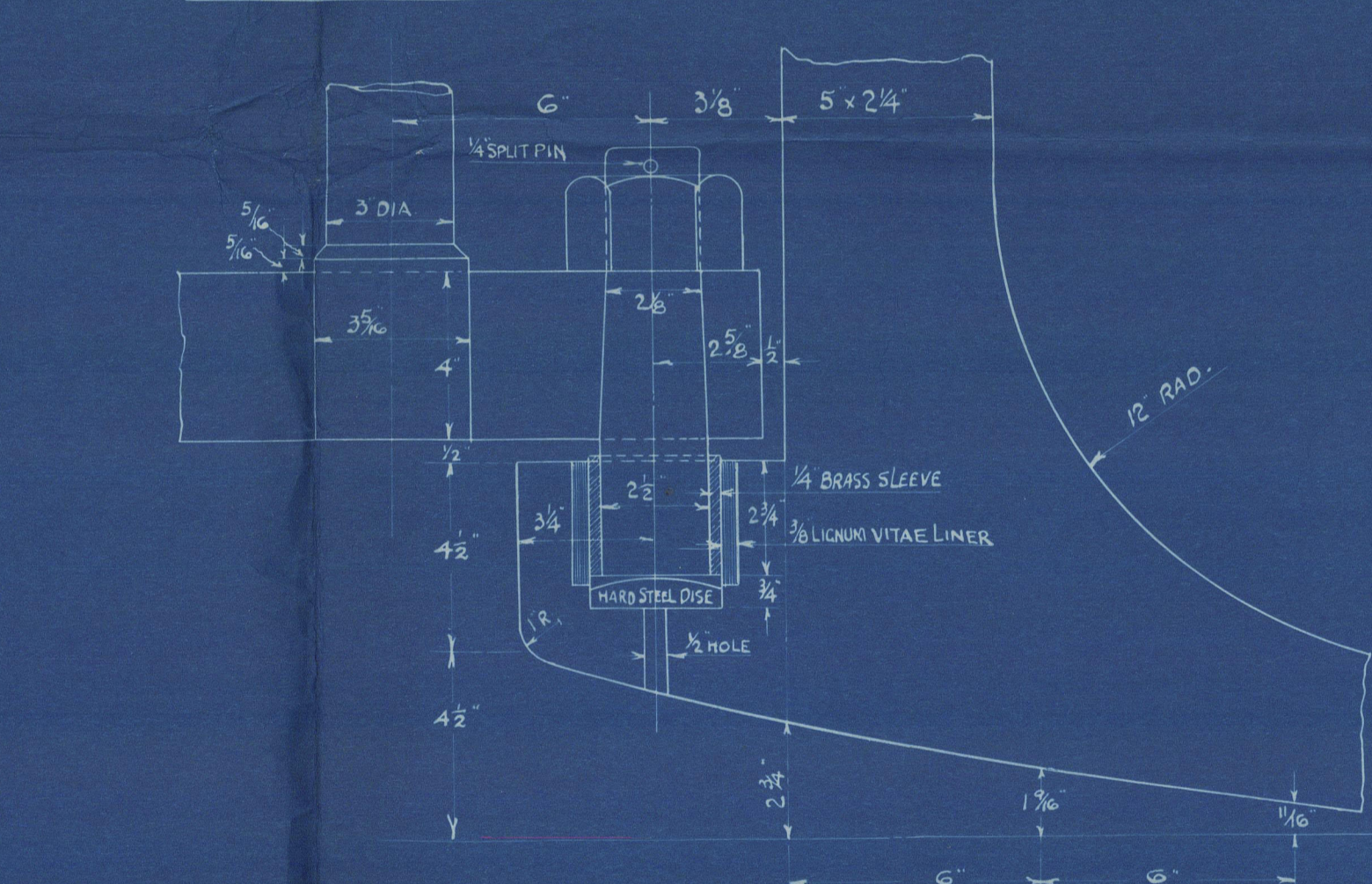
STEM, STERNPOST AND RUDDER

SCALE 1" AND 3" = 1 FOOT

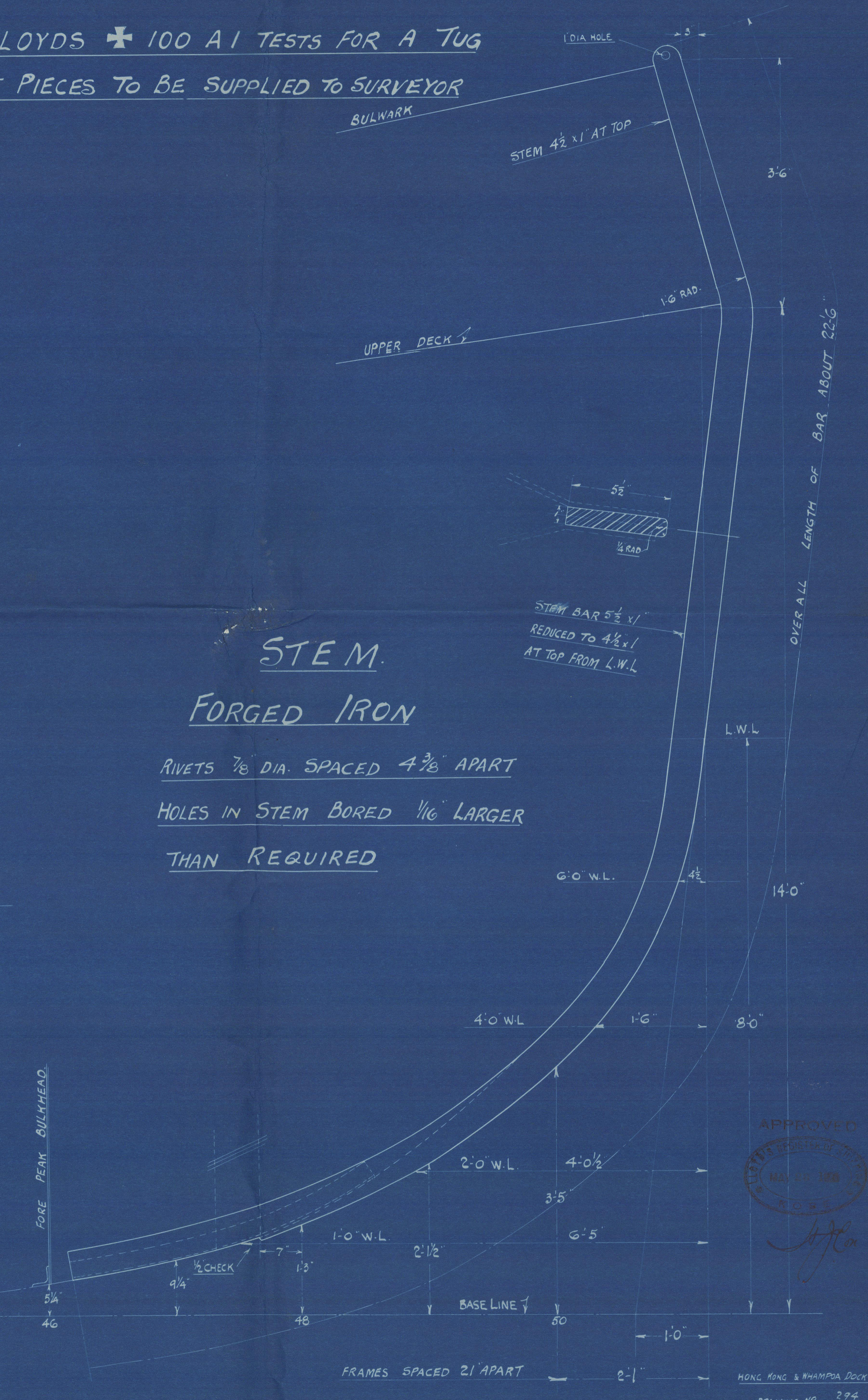
TO LLOYDS + 100 A1 TESTS FOR A TUG
TEST PIECES TO BE SUPPLIED TO SURVEYOR



DETAIL OF TOP GUDGEON.



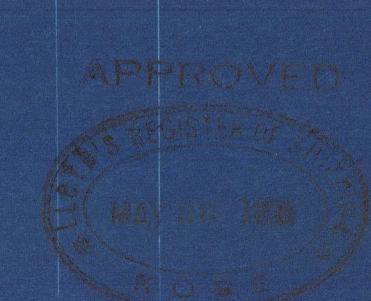
DETAIL OF BOTTOM GUDGEON.



STEM. FORGED IRON

RIVETS 7/8 DIA SPACED 4 3/8 APART
HOLES IN STEM BORED 1/16 LARGER
THAN REQUIRED

AREA OF RUDDER ABAFT FORWARD
EDGE OF MAIN PIECE = 19.6
CENTRE OF GRAVITY OF AREA
ABAFT $\frac{1}{2}$ OF PINTLES = 2.04
SPEED = UNDER 12 KNOTS
 $A \times D = 39.99$
RUDDER STOCK = 4 DIA.

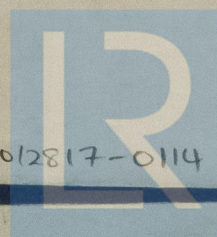


HONG KONG & WHAMPOA DOCK CO. LTD.
DRAWING NO. 224
5-26

630
Stem, Sternframe & Rudder

ⁿ
8/5 Changnam 7

GEN. BOX NO 946



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