

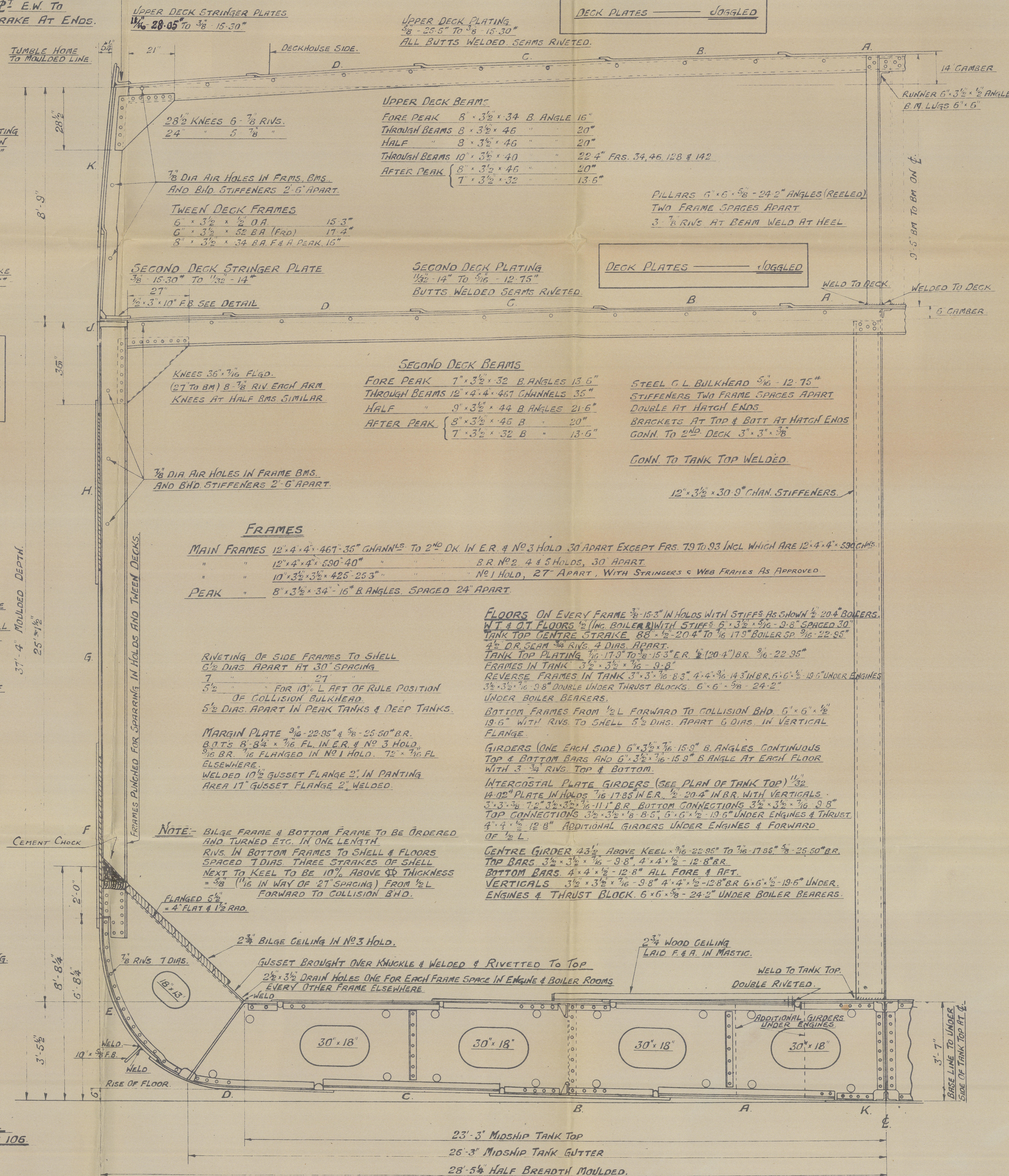
PRINCIPAL DIMENSIONS.

LENGTH B.P.	416' 0"
BREADTH EXTR.	37' 1"
BREADTH MLD.	36' 10 1/2"
DEPTH MLD. UPPER DK.	37' 4"
DEPTH MLD. SECOND DK.	28' 7"
DEPTHS TO LENGTH UPPER DECK	
CLASS +100A1 WITH FREEBOARD	
DRAFT MLD.	26' 10"

UPPER DECK STRINGER ANGLE
FRS. 23-40 4" x 4" x 3/8"
FRS. 40-128 6" x 6" x 1/2"
FRS. 128-147 4" x 4" x 3/8"
STRINGER P.T. EW. TO
SHEER STRAKE AT ENDS.

BUTT WELDS IN ALL CLASSES TO HAVE
A FINISHING BEAD.
FIRST TWO BEADS IN BUTT WELDS
TO BE WELL PEENED.

PLATES TO BE VEE'D OUT TO A 60° INCLUDED ANGLE
FOR ALL BUTT WELDS AND BEVELLED TO WITHIN 1/8"
FROM BOTTOM PLATE. GAP OF 1/8" TO BE KEPT
BETWEEN EDGES TO BE WELDED.



EQUIPMENT.

2 STOCKLESS ANCHORS	8400 LBS EACH
1 STUD CABLE CHAIN	270 FATHOMS 2 1/2" H.T. STEEL
1 STREAM ANCHOR (STOCKLESS)	25 1/2" CWT.
1 STREAM WIRE	90 FATHOMS 5" x 12 F.S.W.
1 TOWLINE	120 4 1/2" 6.24 SPECIAL F.S.W.
2 HAWSERS	90 2 1/2" 6.12 F.S.W.
2 WARPS	90 2 1/2" 6.12

WELDING NOTES.

FLAT KEEL WELD BUTTS FROM INSIDE (WELD IN WAY OF C.V.K. BARS AND SEAMS ONLY). DO NOT COMPLETE WELD UNTIL C.V.K. & GARRBOARD STRAKES ARE BOLTED UP.

G.V. KEEL RIVETED COMPLETE EXCEPT IN WAY OF BUTTS OF PLATING. SHORT BARS APPROX. 15 x 30" LONG TO BE INTRODUCED HERE AND FITTED AFTER C.V.K. IS IN PLACE. BUTTS OF ANGLES TO BE WELDED.

BOTTOM SHELL PLATING 60° WELD FROM INSIDE.

OUTSIDE PLATE FINISHING BEAD. 60° WELD FROM OUTSIDE.

WELD 2" EACH SIDE OF BUTT ON SEAMS (BOTH INSIDE & OUTSIDE).

ALL BUTTS OF BOTTOM SHELL TO BE VEE'D OUT AND WELDED FROM THE INSIDE. THIS IS DONE TO OBTAIN DOWN HAND WELDING TO FULLEST EXTENT. BUTTS OF INSIDE STRAKES WILL BE VEE'D OUT FULL WIDTH. THE BUTTS OF OUTSIDE STRAKES TO BE VEE'D INSIDE AND WELDED BETWEEN THE LANDING EDGES OF INSIDE STRAKES ONLY. THIS WELD WILL BE COMPLETED BY VEE'ING OUTSIDE ON THE SHIP AND WELDING BOTH SEAMS. THESE TO VEE'D OUT 1" WIDER THAN LANDING.

SIDE SHELL AND ENDS INSIDE STRAKES TO BE VEE'D OUT AND WELDED FROM THE INSIDE.

CLEAR OF THE OUTSIDE.

BOTT. STRAKE THIS IS A CLINKER STRAKE. THE BUTTS TO BE VEE'D AND WELDED FROM OUTSIDE AND LOWER EDGE WHICH IS INSIDE IS TO BE FINISHED IN THE SAME MANNER AS OUTSIDE PLATES. THAT IS VEE'D 1" WIDER THAN LANDING AND WELDED FROM INSIDE.

NOTE: ALL SHELL LANDINGS TOP & BOTTOM FOR 3" EACH SIDE OF SHELL BUTTS TO BE WELDED.

TANK TOP ALL TANK TOP PLATING, SEAMS AND FLOOR ANGLES TO BE RIVETED. ALL BUTTS TO BE WELDED FROM TOP SIDE. TANK TOP SEAMS TO BE WELDED FOR 3" EACH SIDE OF BUTT. SHAFT TUNNEL PLATING TO BE FILLET WELDED TO TANK TOP SIMILAR TO BHO'S. NO FOUNDATION BARS TO BE FITTED. PLATING TO HAVE SAME PROCEDURE AS TANK TOP.

TANK MARGIN PLATE FLANGED ON TOP AND LAP RIVETED TO TANK TOP PLATING. BOTTOM EDGES TO BE BUTTED ON SHELL PLATE AND FILLET WELDED AS SKETCH. THE ORDINARY FLOORS AS WELL AS OT & W.T. FLOORS WILL BE WELDED TO THIS PLATE INSIDE AND BILGE BRACKETS WELDED ON OUTSIDE. NO ANGLE CONNECTIONS WILL BE FITTED ON EITHER SIDE OF TANK MARGIN PLATE. ALL BUTTS OF TANK MARGIN PLATES WELDED FROM OUTSIDE, WITH FINISHING BEAD INSIDE.

W.T. BHO'S TO BE ALL WELDED. NO FOUNDATION ANGLE TO BE FITTED TO TANK TOP OR MARGIN. BHO PLATING AND STIFFENERS BRACKETS BUTTED HARD ON TANK TOP AND TANK MARGIN AND FILLET WELDED. BULKHEAD SHELL BARS TO BE CARRIED DOWN BILGE AND STOPPED 1/2" SHORT OF MARGIN PLATE.

BILGE BRKTS AND GUSSET PLATE RIVETED TO FRAME AND BILGE ANGLE AND WELDED TO TANK MARGIN. GUSSET PLATE WELDED & RIVETED TO FLANGE OF BILGE BRACKET, AND WELDED TO TANK TOP.

O.T. BHO'S TO BE OF ALL WELDED CONSTRUCTION.

W.T. & O.T. FLOORS IN DOUBLE BOTTOM TO BE WELDED DIRECT TO SHELL & TANK TOP WITHOUT ANGLES. SEE SKETCH.

REGISTERED DIMENSIONS

LENGTH	BREADTH	DEPTH
424' 6" X	57' 2" X	34' 9" X

GROSS TONNAGE = 7166.01

UNDER 10 TONNAGE = 6711.62

NET REGISTER = 4219.75

S.S. SALT LAKE PARK

APPROVED BY LLOYDS REGISTER OF SHIPPING - NEW YORK - JULY 1ST 1943

APPROVED BY AMERICAN BUREAU OF SHIPPING OCT 7TH 1943

SHIP Nos. 34 -	
MIDSHIP SECTION	
SCALE 1/2" = 1'-0"	DRAWING No. 7013 A
DRAWN BY W.T.	CHECKED BY
APPROVED BY	DATE: JUNE 6/44
Victoria Machinery Depot Co. Ltd. Victoria, B. C.	

Waiouma
By
"SALT LAKE PARK"

VICTORIA MACHINERY DEPT CO LTD HOLL 34.

"MIDSHIP SECTION"

VANCOUVER REPORT No 6234.



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