

FOR CONSIDERATION BY THE COMMITTEE OF LLOYD'S REGISTER OF SHIPPING

Ship's Name SS/MS "ORSHA"  
 Gross tons 11,088 Port of Registry Vladivostok Port Kobe  
 Date of build 11,1963 Is there a Rpt. 9? Yes Rpt. No. 19972  
 No. of visits 17s First date 30/1/65 Last date 22/2/65  
 Interim Cert. issued Yes Damage rpt. issued & copy herewith? Yes Last rpt. (H.Q. only) Kob 11/6/65  
 Date of completing rpt. 23/2/65 Surveyed at, if different from Port above Osaka  
 Surveyed afloat and/or in D.D. Both Last date of examination in D.D. 8/2/65  
 Has a Load Line Survey been held? No Summer freeboard as verified 3189mm

State which additional Rpt. 8 is attached: (Cont); (PS); (DR); (EQ); (Rig)

Survey fees DS ¥ 21,000 Damage fee ¥ 40,000 Expenses ¥ 3,550  
 S.A. fee

action taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

We have surveyed the above-named ship in accordance with the Rules for Docking, Annual Survey and damage stated to have been caused by heavy blows to hull on the 31st May, 1964 in the Pacific Ocean situated on bottom and port side shell.

Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and date of the next Special Survey.

REPAIRS FOR DAMAGE

SHELL (plates numbered from aft)  
Renewed

Keel No. 16,  
 Port A13 (part) A14 (part)  
 B13 (part) B14 (part)  
 F7 (part)  
 Starboard B13 (part) (7)

Faired in place

Port A13, 14, 16, B13, 14, C13, 14, E8, 9, F8.  
 Starboard A13, 16, B13, C13 (14)

Starboard bilge keel cropped, removed, faired and replaced.

INTERNALS

10 shell frames of duct keel forward renewed.

No. 2 DOUBLE BOTTOM TANKS (P. & S.)

1 Floor starboard cropped and part renewed.  
 1 Floor starboard cut, faired in place and welded.

Cont'd/-

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition and is considered to be acceptable under due

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated. We recommend, therefore, that this ship remain as classed with/xxxxx fresh record of dry docking 2,65 subject to indented shell plates keel 2, Port A13, B13, starboard B13 and structure in way being specially examined and dealt with as necessary at next drydocking.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

Surveyor to Lloyd's Register of Shipping

Date of Committee

H.B. McQueen & S. Noguchi & T. Yabuta.

Minute

MONDAY 29 MAR 1965

DS 2. 65 subject  
TS 2. 65.

FOR CHAIRMAN CLASSN. CITEE

Lloyd's Register Foundation

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No. 2 DOUBLE BOTTOM TANKS (P. & S.) (Contd.)

Side girders P. & S. cut, faired in place and welded.

Nos. 1 and 2 D.B. tanks P. & S. watertested and shell clear of tanks hose tested on completion of repairs and proved satisfactory.

On examination of vessel in dry dock keel plate No. 2, was found indented also whole of shell plates A13, B13 port side and B13 starboard side. The owner's representative requested that repairs to Keel 2 be deferred and only forward part of shell plates A13, B13 port side and B13 starboard side be renewed. It is accordingly submitted these plates and structure in way be specially examined and dealt with as necessary at next drydocking.

WEAR AND TEAR REPAIRS

RUDDER - Top and bottom gudgeons rebushed.

New Bower anchor placed on board, verified and certificate indorsed (for particulars please see attached Report 8 Eq.)

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC. The reason for repairs must be stated and repairs on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs and, besides being detailed above, should be noted in the following summary. *State what action has been taken regarding items which are subjects of class or in SRL Appendix, whether outstanding or new.* Any alterations to existing particulars in the Register Book should also be reported above.

SUMMARY OF DAMAGE REPAIRS	SHELL PLATES	FRAMES	DECK PLATES	BEAMS	OTHER ITEMS
Renewed	7(6 part)	10	-	-	Bilge keel
Removed, faired and replaced	-	-	-	-	Cropped, renewed, faired and
Faired or repaired in place	14	-	-	-	replace Repairs to 2 floors & side girders



Rpt. 8 (P.S.) DRY CARGO SHIP

Ship's Name SS/MS "ORSHA" S.S. ( ) Due

Port Kobe Rpt. No. 13972

	<u>Examined &amp; condition</u>		<u>Examined &amp; condition</u>
In dry dock from	29/1/65	* Air & sounding pipes	Above deck Yes Good
" " " to	8/2/65	Doublers under " "	Not examined
Shell plating	Yes Good	Steering arrangements (main)	Yes Good
Sternframe	Yes Good	" " (aux)	Yes Good
Rudder	Yes Good	Windlass	Yes Good
Was rudder lifted?	Yes	Masts & rigging	Yes Good
Plating, etc. in way of shell openings	Yes Good	Hand pumps & suction	Not examined
Side scuttles & deadlights	Not examined	W.T. doors	Yes Good
Overbd. scuppers & discharges	Not examined	Bulwarks, freeing ports, etc.	Yes Good
F.P. spaces	Not examined		
Chain locker	Not examined	Summer freeboard as verified	3189mm <i>not in R23</i> <i>U.S.P.A.</i>
A.P. spaces	Not examined		
Engine space	Not examined		
Boiler space	Not examined	<u>EQUIPMENT:</u>	
Under E. & B.	Not examined	Equipment letter	f † 2 1/4" S.Q. ✓
Coal bunker	-	Fee ltr., if diff. from eqpt. ltr.	
Tunnel & well	Not examined	Anchors: No. on board	3 B
Cement, asphalt, etc., on btm. shell	Not examined	State if ranged	Not ranged
Weather decks	Yes Good	Length on board	Stated
* Casings	Yes Good	Mean dias. range from	to
* Deckhouses	Yes Good	Rule length	Complete Dia.
* Superstructures	Yes Good	Mooring ropes	Sufficient
* Skylights	Yes Good		
* Companionways	Yes Good		
* Hatchways	Yes Good		
* Ventilators	Yes Good		

Other items:

\* These items to include their closing appliances  
Where a part Special Survey and, say, Dry Docking Survey are held at the same time, the items for SS should be marked "For SS"



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*H.B. McQueen*  
Surveyor to Lloyd's Register of Shipping  
H.B. McQueen  
Foundation

HOLDS & 'TWEEN DECKS:		Examined & condition	TANKS:	Examined & condition	Tested & condition
No. 1	Hold	/	F.P. tank	-	-
"	'Tween decks		A.P. tank	-	-
			D.B. tanks & c/dams	No. 1 & 2 D.B. P. & S.	No. 1 & 2 D.B. P. & S.
No. 2	Hold				
"	'Tween decks				
No. 3	Hold			O.F. bunkers	
"	'Tween decks			Settling tanks	
No. 4	Hold			Deep tanks	
"	'Tween decks			Side tanks	
No. 5	Hold			Wing tanks	
"	'Tween decks		Other tanks:		
	Cargo battens				
	Ceiling, etc.				



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Ship's Name **ORSHA**

Port **Kobe**

Fee letter if different from equipment letter

Rpt. No. **13972**

Equipment letter **f †** Equipment numeral

When anchors or cables are supplied or retested, the following particulars are required:

**ANCHORS**

Where and when tested and by whom	Number of Certificate	Anchor	Weight			Approved design	Makers
			Cwt. or	qr. kg.	lb.		
Yokohama 31/12/64 T. Nomura	Y24907	Bower (1)	86	1	15	Latest Hall's Improved Type Stockless	Tokyo Steel Casting Co., Ltd.
		Bower (2)					
		Bower (3)					
		Collective Weight					
		Stream					

If Patent, state name of Patentee

**CHAIN CABLES**

Where and when tested and by whom	Number of Certificate	Length and size supplied		Grade and whether stud or short link	Makers
		Length	Diam.		
		Fathoms or Metres	In. or mm.		
Stream, wire or chain			Circ.		

**TOWLINES, MOORING ROPES AND CAST STEEL ANCHOR HEADS**

TOWLINE AND MOORING ROPES				CAST STEEL ANCHOR HEAD DROP TEST			
Item	Length	Circ. or Diam.	Material	Maker's Name	Certificate No.	Surveyor's Initials	Date of Test
	Fathoms or Metres	In. or mm.					
Towline				BOWER (1)	Y24906	MS	19/12/64
Mooring ropes				BOWER (2)			
				BOWER (3)			
				STREAM			
				KEDGE			

Are weights (including component parts of anchors) & tests of equipment now supplied in accordance with Rule requirements? **Yes**

Have test certificates of new or retested equipment (now supplied) been checked and endorsed? **Yes**

Are joining shackles of the lugless type fitted? **-**

Note:—Where anchors or chain cables are lost or condemned and renewed the corresponding test certificates should be cancelled by the Surveyors and returned to Head Office.

