

Coupling of cast steel containing
not more than 0.25% carbon for
welding purposes

Special attention to be paid
to fit of coupling and keys

Edges of keys and key ways
to be radiused

Rudder carrier fitted

V. Rudder secured to
surveyor's satisfaction

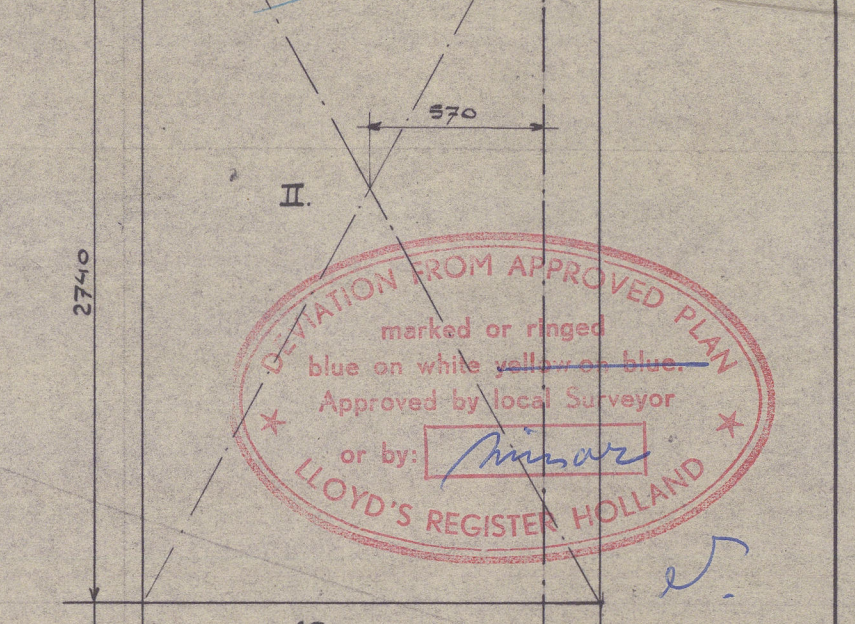
FOR RUDDERSTOCK MATERIAL
NOT COMPLYING WITH P. 1009
SEE NOTE 3 TABLE 44

The clearance between the
propeller and the sternframe
is to be the responsibility of
the Builders and the Owners.

Pindle not to be used
to secure loose ring
in position. Securing
arrangement to surveyor's
satisfaction

Full penetration welds

BELONGS TO GRONINGEN Rpt No. 1015



	OPR	CAFST	MOH.
II 150 x 274	4,1100	x 0.57	2,3327
I 114 x 0.55 x 1	0,3021	x 0.54	0,1840
TOTAL	4,4121		2,6167

100AD = 262.

ACHTERAANZICHT - SPT. O.

RUDDER EN STERNFRAME

SCHEEPSW. GEAR. VAN DIEPEN N.V. (blue)

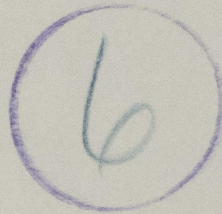
WATERHUZEN - GRONINGEN - HOLLAND

ROER EN ACHTERSTEVEN

BOUWV. 954. SCHAL. 1:30.

TEK. 954-5.

RECORDS DEPT.,
LONDON.



SOLVANTI



Rudder & Stemframe
(As Built)



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Lloyd's Register
Foundation

012678-012685-0214