

STERN FRAME & RUDDER

SCALE $\frac{1}{2}" = \text{ONE FOOT.}$
(AREA = 125 C.G. 4.0)
L x D = 15549 A x D = 500

LLOYD'S SURVEY.

SPEED NOT EXCEEDING 11 KNOTS.

MATERIALS. STERN FRAME & RUDDER FRAME - CAST STEEL. RUDDER STOCK - FORGED INGOOT

STEEL.

HOLE TAPPED
FOR 1 1/2" EYEBOLT

KEYWAY ON FORESIDE
LONG " WIDE

DETAILS OF TOP GUDGEONS
+ LOCKING PINTLE.

8. - $2\frac{1}{8}$ " DIA. 5" FITTED BOLTS
SCREWED 6 THREADS PER INCH.
THE FIT OF THESE BOLTS TO BE GIVEN
A VERY FINE FINISH. NUTS TO HAVE
LOCKNUTS FITTED.

EDGES TO BE
WELL ROUNDED

EDDY PLATES SUPPLIED
4 FITTED BY SHIPBUILDERS
WELDED OR TAPPED.

SECTION
THRO' SCARPH

SECTION IN WAY
OF BOSS.

SECTION THRO
SCARPH.

Recommend edges of scraps to be welded

1 1/8" DIA. HOLES FOR 1" DIA. RIVETS
SPACED 5 1/2" APART CR TO CR.

For
SHORT BROS. LTD,
SHIPPING CO.

CHRYSLER BUILDERS,
SUMMER 1940

Equipe

Four

Shroto

453.

Stem frame + Rudder

"Anglo Indian

SUNDERLAND RPT. NO. 3228 9.

Shroto - Brother L.



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Lloyd's Register

012663-012668-0003