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Malmö Report No. 3712.

Index No. _____
(For London Office only.)

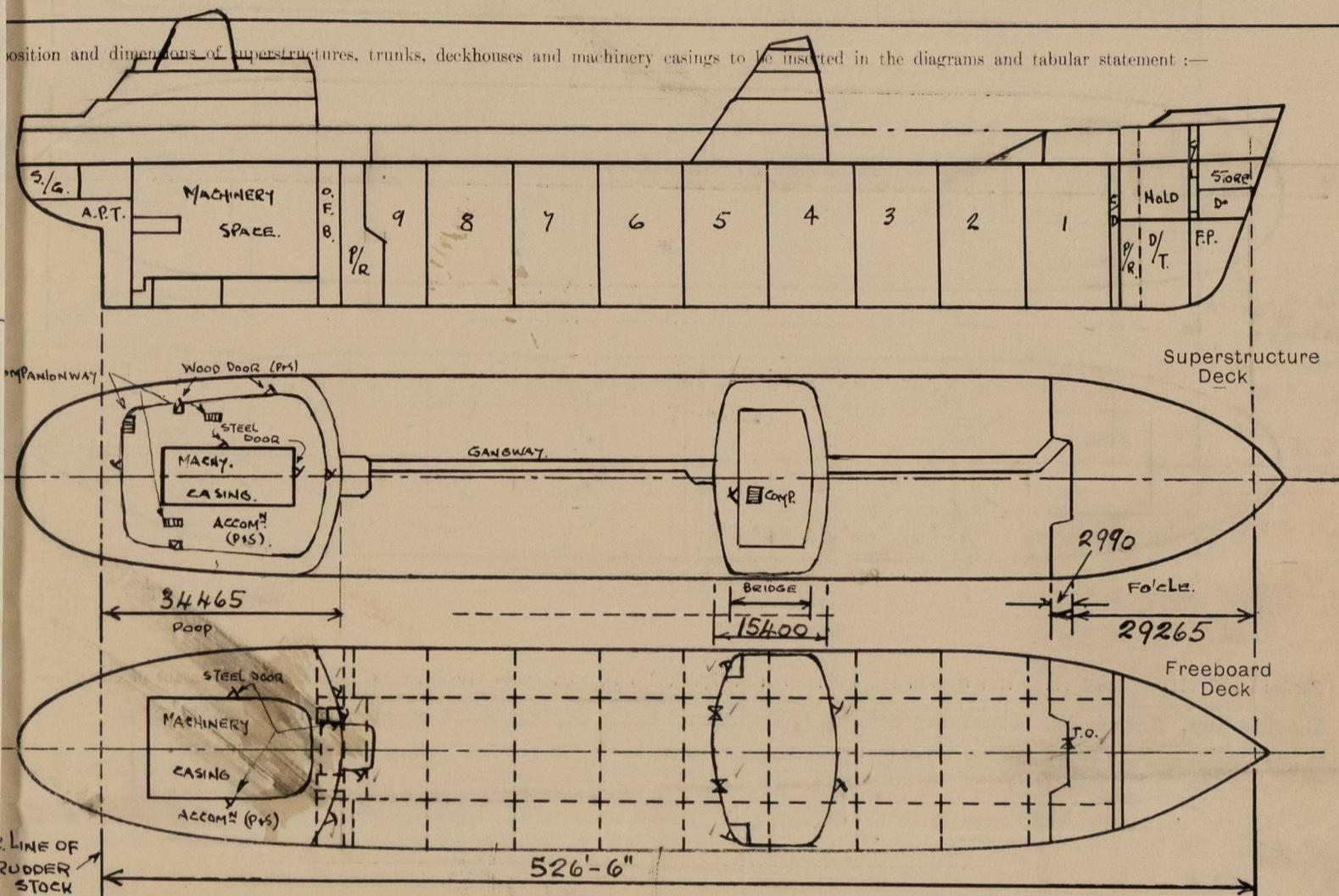
Lloyd's Register of Shipping.

SURVEYS FOR FREEBOARD.

(CONDITIONS OF ASSIGNMENT.)

Name "SOUTHERN CLIPPER" Port of Survey M A L M Ö
 Serial Number 3814 Surveyor's Signature *H. Little*
 Nationality and Port of Registry Swedish - Malmö Date of Survey During Construction

Position and dimensions of superstructures, trunks, deckhouses and machinery casings to be inserted in the diagrams and tabular statement :-



See also sketches of superstructures.

Particulars of Superstructures, Trunks, Casings, Deckhouses.

	Coaming	Plating	Stiffeners	Spacing	End Attachments of Stiffeners	Size of Openings	Height of Sills	Least Height of Casings
Bulkhead62; .52	250x90x14.5 I	865	B Top W Bottom	1525 x 762 1525 x 610	630	8'-2 1/4"
... After Bulkhead32	130x65x8 I	865	B Top W Bottom	1525 x 610 1295 x 940	460 560	8'-0"
... Forward Bulkhead46	250x90x12.5 I	865	B Top W Bottom	1525 x 915 1600 x 1245	460	8'-0"
... Mastle Bulkhead32	100x75x8 I	865	W Top & Btm.	1600 x 1245	460	8'-0"
... on Flush Deck Ships52	250x90x14.5 I	865	B Top W Bottom	1500 x 685	630	8'-2 1/4"

Particulars of Closing Appliances (state if capable of being manipulated from both sides).

Bulkhead ...	Hinged steel W.T. doors capable of being operated from both sides. (Class I)
... After Bulkhead ...	Hinged steel W.T. doors capable of being operated from both sides. (Class 1) Portable steel plates secured by hook bolts. (Class 2)
... Forward Bulkhead ...	Hinged steel W.T. doors capable of being operated from both sides. (Class 1)
... Mastle Bulkhead ...	Portable steel plates secured by hook bolts. (Class 2)
... on Flush Deck Ships ...	Hinged steel W.T. door capable of being operated from both sides. (Class 1)

Scantlings of Superstructure bulkheads in accordance with the approved plans.

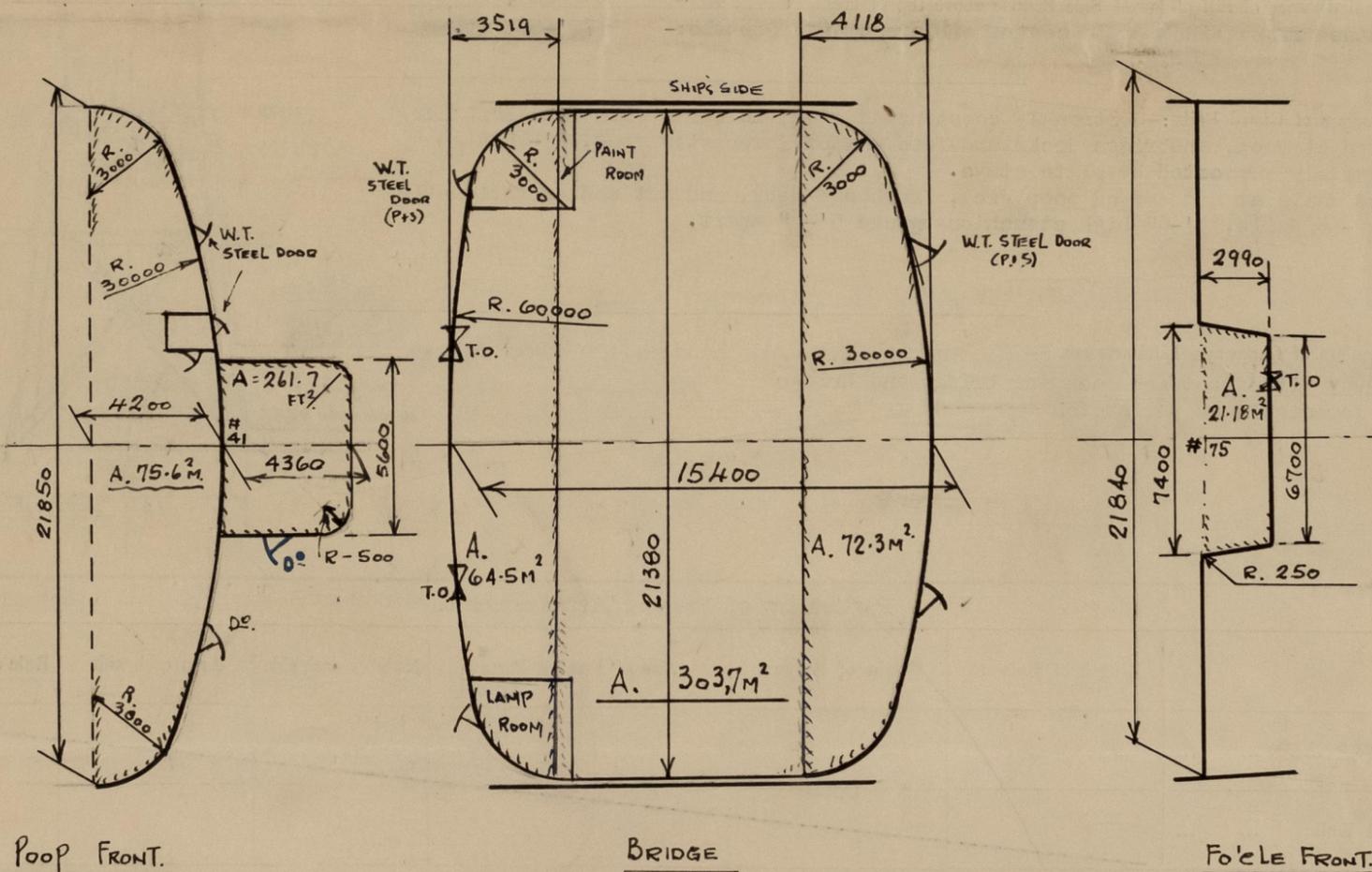
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PARTICULARS OF PROTECTION TO OPENINGS, ETC.

		Freeboard Deck					Forecastle Deck				
Description of Hatchway		Cargo tanks	Cofferdams & Oil fuel tanks	Cargo Bunkers	Sight Holes	Butterworth opening	Access Hatch to Fore Hold	Store Hatch	Hatch to Fore Hold	Store Hatch	Hatch to Fore Hold
Dimensions of Hatchway		1180 x 670	455x380	675x350	190mm dia	317.5 dia.mm.	1030 x 830		3425 x 5190	1080 x 1280	3425 x 5190
COAMINGS	Height above Deck	815 mm	305	635			230	475	625	825	
	Thickness	.50	.40	.40			8 mm	.40	10 mm	.44	
	Stiffeners	5/8"x1"									150x75x11
	Brackets, Stays	Flat bar									3 off ends-1 off sides
HATCH BEAMS	Number							1 off			
	Spacing							1712 mm			
FORE AND AFTERS	Number										
	Spacing										
HATCH COVERS	Material	Steel	Steel	Steel	3/4" dia. Bolts	Steel	Steel	S.P.	Steel	Steel	
	Thickness	.50"	.50"	.78"	3/4" dia. Bolts	8 mm	8 mm	3"	8.5 mm thk	.36"	
HATCH COVERS	How fitted	Closed W.T.	Hinged	Hinged	Secured W.T.			F & A	(Stiffened)	Stiffers	170x90x12
	Bearing Surface	by Hing. String back.	by single strong back	by single strong back				3"		and 225x90x12	
Spacing of Cleats		Arrgt as per approved plan	4 & 6 toggles	1 toggle			6 toggles	24"	6 toggles	Toggles spaced as approved	425 mm
Number of Tarpaulins								1			

*Are wood fore and afters steel shod at all bearing surfaces? -
 Are battens and wedges efficient and in good condition? Yes
 Are tarpaulins in good condition and in accordance with rule requirements? Yes
 Are lashings provided in accordance with rule requirements? Yes

Particulars of any special features :-



Poop Deck Hatchways

1020 x 1020, coaming 460 x 10 mm, closed by hinged steel W.T. cover 8 mm thick (stiffened) - 8 toggles.

Rope Store Hatch 820 mm dia., coaming 460 mm high x 10 mm closed W.T. by hinged steel cover 10 mm thk. with 6 toggles.

Deck line placed 915 mm from top of steel deck produced.



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