

Report of Survey for Repairs, &c., of Engines and Boilers.

(Received at London Office)

JUN 10 1938

Date of writing Report 17/5/38 When handed in at Local Office 19/5/38 Port of Kobe.
 No. in Reg. Book 38484 Survey held at Innoshima. Date, First Survey 19/4/38 Last Survey 9/5/1938.
 on the Machinery of the ~~Wood Iron or Steel~~ s/s "HOKUZYU MARU" (EX "HOKUJU MARU") (No. of Visits Three.)
 Tonnage Gross 4246 Vessel built at Montreal. By whom Canadian Vickers, Ltd. When 1918 8mo.
 Net 3003 Engines made at Montreal. By whom Canadian Vickers, Ltd. When 1918
 Nominal Horse Power 474 NHP Boilers, when made (Main) 1918 (Donkey) --
 No. of Main Boilers 3 SB Owners Kitagawa Kaiun Kabushiki Kaisha Owners' Address --
 (if not already recorded in Appendix to Register Book.)
 No. of Donkey Boilers -- Managers -- Port Osaka Voyage --
 Steam Pressure in Main Boilers 180 lbs. If Surveyed Afloat or in Dry Dock Both
 (State name of Dock.) Innoshima Dock.
 In Donkey Boilers --

Last Report No. -- Port --

Particulars of Examination and Repairs (if any) LMC & TS

Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

a damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined --

Was a damage report made by anyone else? If so, by whom? --

Did the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? Yes.

" " Donkey " " " --

If this was not done, state for what reasons? --

And what parts of the Boilers could not be thus thoroughly examined? --

Also what special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler? --

State latest date of internal examination of each boiler April, 1938. Present condition of funnel(s) Good

Did the Surveyor examine the Safety Valves of the Main Boiler? Yes. To what pressure were they afterwards adjusted under steam? 180 lbs.

Did the Surveyor examine the Safety Valves of Donkey Boiler? -- To what pressure were they afterwards adjusted under steam? --

Did the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes. , and of the Donkey Boilers? --

Did the Surveyor examine the drain plugs of the Main Boilers? -- , and of the Donkey Boiler? --

Did the Surveyor examine all the mountings of the Main Boilers? Yes. , and of the Donkey Boiler? --

Has screw shaft now been drawn and examined? Yes. Is it fitted with continuous liner? Yes. Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? No.

Has shaft now been changed? Yes. If so, state reasons See below.

Has the shaft now fitted been previously used? No Has it a continuous liner? Yes. Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? No.

State date of examination of Screw Shaft 4/38 (N) State the distance between lignum vitae examination of stern bush and top of after bearing of screw shaft Close fit.

Engine parts, when referred to by numbers, should be counted from forward. Is electric light and power fitted? Yes.

If the Survey is not complete, state what arrangements have been made for its completion and what remains to be done Complete.

NOW DONE:- Vessel placed in dry dock, propeller, stern bush, sea cocks and valves with their shell fastenings examined and found or now placed in good condition.

New Tail Shaft with continuous liner fitted, marked:- LLOYD'S

The former shaft found fractured in way of key way No. 3305

near neck of cone. 30-5-24

All cylinders, pistons, valves and rods, crank, thrust and intermediate shafting, D.D.W.

condenser, pumps, generally examined and found or now placed in good condition.

The 3 Main Boilers were examined over all parts with doors, mountings and safety valves

and found or now placed in good condition. Safety valves adjusted under steam as stated above.

REPAIRS DUE TO WEAR AND TEAR:-

Slight fractures were found on front columns of H.P., M.P. & L.P. cylinders, patches of

steel plate of $\frac{1}{8}$ " applied and found efficient.

Stern tube bush lower half re-wooded.

General Observations, Opinion, and Recommendation:— The machinery and boilers of this vessel

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 9,11, B.&M.S. 9,11, & L.M.C. 9,11, or

are in good condition and eligible, in our opinion, to be continued as classed with fresh record of

BS 5,38 and Tail Shaft (CL) (N) fitted 4,38.

Survey Fee (per Section 29) £en 185:00 Fees applied for 9/5/38

Special Damage or Repair Fee (if any) £-- : -- :

(per Section 29.) (See Hull Report) Received by me, 19

Travelling expenses (if chargeable) £-- : -- :

Committee's Minute TUE. 28 JUN 1938

Assigned BS 5.38

Is a Certificate required? If so, to be sent to --

Engineer Surveyor to Lloyd's Register of Shipping.

Lloyd's Register Foundation