

Rods 13-8 of riveting: cir. seams 2 R. lap long. seams 2 B-3 Riv Diameter of rivet holes in long. seams  
opeller 26 plates or width of butt straps 16" x 25" in 5 Rivts per pitch  
lts 6-5 Per centages of strength of longitudinal joint rivets 89.6  
plate 85.09

(Received at London Office

19 )

Port

MIDDLESBRO

Date 18th. July 1918.

We

request that the

Marine

Boiler numbered as below to be made

on Do. 27 Lee & Co., Ltd.,

by

RILEY BROS. (BOILERMAKERS) LTD

on Do. 46 Specially Surveyed while building.

We

hereby engage to pay Special Survey Fees as follows, viz. :-

For boilers up to 200 Nominal Horse Power, one shilling per Horse Power. For boilers over 200 Nominal Horse Power, one shilling per Horse Power for the first 200 Horse Power and fourpence per Horse Power above 200. The Nominal Horse Power to be reckoned at 15 square feet of heating surface. No fee to be less than £2 2s.

MEM.—In exceptional cases an additional charge will be made according to the services performed, and in all cases where travelling expenses are incurred by the Surveyors in connexion with the above services, they are to be defrayed by the parties interested.

5168.

quest is made upon the terms of the Rules and Regulations of Lloyd's Register of Shipping, e that :—

Committee use their best endeavours to ensure that the functions of the Society are properly executed, it is to be neither the Committee nor the Society are under any circumstances whatever to be held responsible for any inaccuracy of certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society or error of judgment, default, or negligence of the Surveyors, or other Officers or Agents of the Society.

Signature

FOR RILEY BROS. (BOILERMAKERS) LTD

Secretary,

Lloyd's Register of Shipping,

71, Fenchurch Street, London, E.C.

Lloyd's Register  
Foundation

During progress of work in shops - -

Apr 12-17. 25. May 8-14. 23. Jul 4-9. 15-26. Aug. 1-6. 8-12 Is the approved plan of boiler for



parts—Cylinders 2-7-19 Slides 20-11-19 Covers 13-8-19 Pistons 21-6-19 Rods 13-8-19  
 Thrust shaft 31-10-19 12-9-19 12-9-19 Tunnel shafts 31-10-19 Screw shaft 2-7-19 Propeller 26-11-19  
 12-9-19 22-4-19 31-10-19

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 LLOYD'S REGISTER  
 MIDDLEBROUGH



LLOYD'S REGISTER  
 MIDDLEBROUGH

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 Lloyd's Register  
 Foundation

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