

Rods 21-8 of riveting: cir. seams **2 R. lap** long. seams **2 B-3 Riv** Diameter of rivet holes in long. seams
 26: plates or width of butt straps **16" x 25 1/2"** **5 Rivts per pitch** rivets **89.6**
 31: **1" in** Per centages of strength of longitudinal joint plate **85.09**
 lts 6-5:

(Received at London Office _____ 19____)

-9-20
 -20 Port **MIDDLESBRO** Date **18th. July** 19**18.**

We request that the **Marine** Boiler numbered as below to be made
 on Do. **27** **Lee & Co., Ltd.** by **RILEY BROS. (BOILERMAKERS) LTD**

on Do. **4** *Specialy Surveyed while building.*

We hereby engage to pay Special Survey Fees as follows, viz. :-

For boilers up to 200 Nominal Horse Power, one shilling per Horse Power. For boilers over 200 Nominal
 Horse Power, one shilling per Horse Power for the first 200 Horse Power and fourpence per Horse Power
 above 200. The Nominal Horse Power to be reckoned at 15 square feet of heating surface. No fee to be less
 than £2 2s.

MEM.—In exceptional cases an additional charge will be made according to the services performed, and in
 all cases where travelling expenses are incurred by the Surveyors in connexion with the above services, they are
 to be defrayed by the parties interested.

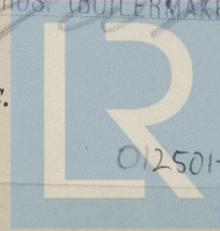
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request is made upon the terms of the Rules and Regulations of Lloyd's Register of Shipping,
 e that :—

Committee use their best endeavours to ensure that the functions of the Society are properly executed, it is to be
 either the Committee nor the Society are under any circumstances whatever to be held responsible for any inaccuracy
 certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the
 y error of judgment, default, or negligence of the Surveyors, or other Officers or Agents of the Society.

Signature **FOR RILEY BROS. (BOILERMAKERS) LTD**

tary,
 d's Register of Shipping,
 71, Fenchurch Street, London, E.C.



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Lloyd's Register Foundation

During progress of work in shops - -) **Apr 12-17. 25. May 8-14-23. Jul 4-9-15-26. Aug. 1-6-8-12** Is the approved plan of boiler for

parts—Cylinders 2-7-19 Slides 20-11-19 Covers 13-8-19 Pistons 21-6-19 Rods 15-8-19 ip. of rive
 shaft ✓ Thrust shaft 12-9-19 22-4-19 31-10-19 Tunnel shafts 31-10-19 Screw shaft 2-7-19 12-9-19 Propeller 26-11-31-12 plates

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