

REPORT OF SURVEY FOR REPAIRS, &c., OF ENGINES AND BOILERS

(Received at London Office

26 DEC 1947

Date of writing Report.....16.11.48.....19..... When handed in at Local Office.....19..... Port of KARACHI,
 No. in Survey held at Manora & East Wharf Date. First Survey 16.1.48 Last Survey 3.11.1948
 Reg. Book. (No. of Visits.....)
 on the Machinery of the ~~Wood, Iron or Steel~~ Screw Steamer " FRISHTA " (ex H.M.T.S Poona)

Gross 467 Vessel built at Calcutta By whom Hogghly Doc & Eng. Co., When 1941
 Net 239 Engines made at Hepburn on Tyne By whom Whites Marine Eng Co., When 1941
 Nominal 155 Boilers, when made (Main) 1941 (Donkey)
 of Main Boilers 1 Owners East & West Steamship Co., Owners' Address
 of Donkey Boilers 1 Managers sa in (if not already recorded in Appendix to Register Book.)
 Steam Pressure 200 lbs/sq.in Port sa in Voyage
 in Main Boilers 200 lbs/sq.in If Surveyed Afloat or in Dry Dock
 in Donkey Boilers 200 lbs/sq.in (State name of Dock.)

1st Report No. Port

Particulars of Examination and Repairs (if any)

Medical Surveys, when held, must be reported in detail and verbatim in the terms of the Rules. State clearly the cause of Repairs, if any, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

Damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined

a damage report made by anyone else? If so, by whom?

the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? yes

" " Donkey " " "

st, state for what reasons

What parts of the Boilers could not be thus thoroughly examined?

st special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

st latest date of internal examination of each boiler

15.10.48

Present condition of funnel(s) Good

the Surveyor examine the Safety Valves of the Main Boilers? yes

To what pressure were they afterwards adjusted under steam? 200 lbs/sq.in

the Surveyor examine the Safety Valves of the Donkey Boilers? yes

To what pressure were they afterwards adjusted under steam? yes

the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? yes

, and of the Donkey Boilers? yes

the Surveyor examine the drain plugs of the Main Boilers? yes

, and of the Donkey Boilers? yes

the Surveyor examine all the mountings of the Main Boilers? yes

, and of the Donkey Boilers? yes

the screw shaft now been drawn and examined? yes

Has it a continuous liner? no

Is an approved oil retaining appliance fitted at the after end? yes

shaft now been changed? no If so, state reasons

Has the shaft now fitted been previously used?

Has it a continuous liner?

approved oil retaining appliance fitted at the after end?

State date of examination of Screw Shaft

State the wear down in the

in bush Heglegan Is electric light and/or power fitted? Light If so, did the Surveyor examine the generators, motors, switchgear, cables and fuses? yes

the insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms? yes

Engine parts, when referred to by numbers, should be counted from forward.

Survey is not complete, state what arrangements have been made for its completion and what remains to be done Complete

W DONE:- Vessel in Dry-dock, later afloat.

The propeller, sea fastenings & sea connection examined

The screw shaft, drawn, examined, found in good condition & replaced.

AMINED:- All Main engine Cylinders & pistons, Valves & Casings, rods, cross heads & guides, crank, thrust & intermediate shafts & all their bearings. The attached Air, feed & bilge pumps & independent circulating feed & general service pumps; the condenser (tested) & pumping arrangements.

The Oil fuel apparatus together with all its piping.

The Main Boiler together with all its mountings examined through, tested to 350 lbs/sq.in hydraulic pressure; Safety Valves adjusted to 200 lbs/sq.in under steam.

The Main Steam Pipes, Steering gear Steam pipe & all Steam pipes to the Oil fuel apparatus together with all Auxiliary Steam pipes of 3 inches bore & greater tested to 350 lbs/sq.in. hydraulic pressure.

General Observations, Opinion, and Recommendation:-

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, BS 9,11, B&MS 9,11 *LMC 9,11 or *LMC 140 lb., FD, &c.)

The Machinery of this Vessel is eligible, in my opinion to be classed as contemplated with record of B. S. 10, 48 & notation L M C 11, 48 Screw Shaft (O. G.) Seen 9, 48.

Fee (per Section 29).....Rs 552-0-0 Fees applied for
 Damage or Repair Fee (if any).....£ : :
 (per Section 29.)
 Ling expenses (if chargeable).....Rs : 10-0-0 Received by me,
 19

Engineer Surveyor to Lloyd's Register of Shipping.

rittee's Minute FRI. 13 MAY 1949

ned Lmc 11.48

SCOG 9.48



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Lloyd's Register Foundation

Insert Character of Ship and Machinery precisely as in the Register Book.

Is a Certificate required? If so, to be sent to