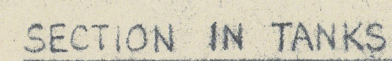



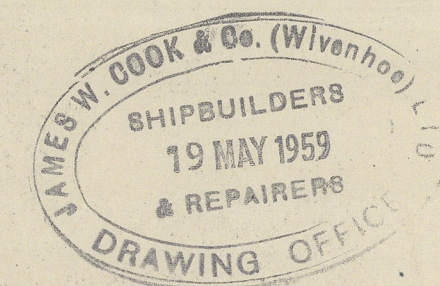


FRAMES & CANT FRAMES 41/2x5/8. SPACED 21", 18" IN FORE PEAK.
FULL DECK BEAMS " " " " " "
TRANSVERSE BHD. STIFFENERS 5" x 6/8 4" x 3/8 SPACED 20" T.W.
LONGT. " " " 4 x 2 1/2 x 5/8 " 42" T.W.
TRANSVERSE " BOUNDARY 3" x 2 1/2 x 3/8 WELDED
FLOORS IN CARGO TANKS 5" x 2 1/2 x 3/8 B.A. T.W.
FORE END FLOORS 12" x 1 1/4" WITH 2 1/2" FL. WELDED
ENGINE ROOM OPEN FLOORS 12" x 5/16, 2 1/2 FL. "
E. ROOM D.B. TANK " 5/16 x 3/8 ENDS. "
E. ROOM " TOP " 5/16 " "
E. ROOM CENTRE FLOORS 3/8" WITH 6 x 1/2 TOP BARS
DECK PLATING 5/16" ALL WELDED
BEAM KINES 10" x 5/8" WITH 2 1/2" FL. THROUGHOUT. WELDED
TRANSVERSE BHD. PLATING 1/4" ALL WELDED.
EXPANSION TRUNK & E.R. CASING 1/4" PLATING WELDED.
END BULWARK PLATING 1/4" WELDED TO DECK
STEM 6 x 2" FLAT
STERNPOST 6 x 2" FLAT
FORE END CENTRE GIRDER 5/16" WITH 6 x 1/2 PIDER.




TANK FLOORS TO SHELL - 29" & CONTN.
FRAMES TO SHELL - 29" & AT 6" CRS. STGRD.
FRAMES TO FLOORS - 1/4" & CONTN. AT OVERLAP
BHD. STIFFENERS - 26" & AT 6" CRS. STGRD.
BEAMS TO DECK - 26" & -
BHD. BOUNDARY - 3/16" & CONTN. SHELL & BHD.
PLATE. FLOORS TO SHELL - 1/4" & AT 5 1/2" CRS. CHAIN.
D.BTM TANK FLOORS TO TANK TOP - 3/16" & AT 6" CRS. CHAIN
D.BTM - GIRDERS - 1/4" & CONTN.
ENGINE SEAT GIRDERS TO SHELL - 1/4" & CONTN.
REV BARS TO FLOORS IN E. ROOM - 1/4" & CONTN.
TRUNK STIFFENERS & BEAMS - 26" & AT 6" CRS. STGRD.
ALL BRACKETS & KNEES - 1/4" & CONTN.
BOTTOM SHELL BUTTS - SQ BUTT "DEEPLY" 
SIDE - VEED 60° 
BULKHEAD, DECK, CASING TRUNK BUTTS -  "DEEPLY"
ALL BUTTS WHEN NOT WELDED IN HORIZONTAL POSITION ARE VEED 60°
ALL WELDING TO BE TO SURVEYORS SATISFACTION
WELDED BUTTS OF SHELL & DECK TO HAVE 9" MIN. SEPARATION.

MACHINERY :- SINGLE SCREW. LISTER TYPE EV4MGR
180 B.H.P. AT 600 R.P.M. 2/1 REDUCTION.



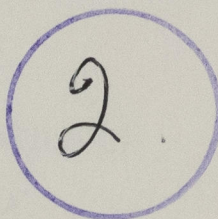
YARD NOS: 1185 & 1186

James W. Cook & Co (W.ventoe) Ltd. (1A)
Yara L^o 1186. Blackman 

Midships Section as fitted

Spewick Report L^o 140302

RECORDS DEPT.,
LONDON.



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Foundation

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