

## STEEL STEAMER or MOTORSHIP.

Received at London Office 16 FEB 1925

State if Report has been sent on the Freeboard of the Vessel *No*State if Report is sent on the Machinery of the Vessel *Yes*

Date of completion of report

14 - 2 - 25

Port of

*Hull*

No.

35824

Survey held at

*Selly & Hull*

Date First Survey

23/10/24

Last Survey

Feb. 13<sup>th</sup> 1925

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

*SINGLE SCREW (Mdy Aft) LORD ISLINGTON.*

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

State Type of Erections

*Tele + R.R.O.*

TONNAGE under Tonnage Deck...

300.22

CLASS *+100 A-1.*

State if with freeboard as condition of Class

*No*

Built at

*Selly*

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Total

300.22

Gross Tonnage

337.56

Register Tonnage

137.37

*Steam Trawler*

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a)

L 138.33

Breadth (greatest moulded)

B 23.62

Depth at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c)

D 14

1st Longitudinal Number (B + D) = 37.62

2nd Numeral L x (B + D) = 5203.94

Framing Depth "d," at middle of length. See Sec. 3 (1d)

12.64

Proportions—Depth to Length—Uppermost continuous deck to top of keel

9.88

Do. Long Bridge to top of keel

Draught Moulded

Launched 13<sup>th</sup> Dec 1924 Yard No. 947Builders *Cochrane & Sons Ltd*Owners *Pickering & Haldane Steam Tralling Co Ltd*

Managers

(Where necessary to be entered in Reg. Book.)

Residence





Port of Registry

*Hull*

If surveyed while building, afloat, or in dry dock

*Building and afloat*

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	19, 20, 21	✓	Bracket Floors, Frame	✓	
" " from 1/2 length to Collision bulkhead	20	✓	" " Reversed Frame	✓	
" " in peaks	20	✓	" " Vertical Struts	✓	
SIDE FRAMING.			Centre Girder, depth and thickness amidships	✓	
Frame Amidships, Angle, 	4 3 45	✓	" " top Angles	✓	
" " Extends up to	upper Dk	✓	" " bottom Angles	✓	
Reversed Frame Amidships, Angle	2 1/2 2 1/2 75	✓	Side Girders, No. each side and thickness	✓	
" " Extends up to	across floors	✓	Margin Plate depth (excl. of flange) and thickness	✓	
Depth of Framing Girder	4	✓	" " Vertical Angle to Tank side	✓	
Frames in Uppermost Continuous 'tween Decks, Angle, [ or [	✓	✓	Bracket abaft 1/2 len. from stem	✓	
" " Second 'tween Decks, Angle, [ or [	✓	✓	" " Vertical Angle to Tank side	✓	
" " Third " " "	✓	✓	Bracket forward 1/2 len. from stem	✓	
Framing in Peaks, Angle 	4 3 45	✓	" " Gussets, spacing and scantling abaft 1/2 len. from stem	✓	
Diameter and Spacing of Rivets through Shell Plating	3/4, 5/4	✓	" " Gussets, spacing and scantling forward 1/2 len. from stem	✓	
State if Frame Joggled	No	✓	Tank Side Brackets, height above base line at toe of Frame and thickness	✓	
PANTING ARRANGEMENTS (Sec. 7), state system and particulars	<i>Trawler</i>	✓	INNER BOTTOM PLATING.		
STRENGTHENING OF BOTTOM FORWARD. State Particulars	<i>a few extra intermediate</i>	✓	Breadth and thickness of Middle Line Strake	✓	
SINGLE BOTTOM.			Thickness of remainder in Holds	✓	
Floors, Depth and thickness at mid-line in Holds	16 1/2 37	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	✓	
Height of Brackets at side above base line at toe of frame	straight across	✓	BEAMS. <i>upper R.R.O.</i>		
Middle Line Keelson, on Floors, 	8 1/2 3 1/2 50	✓	Uppermost Continuous Deck, amidships in Wells, Angle, 	5 3 50	✓
" " Through Plate or Intercoastal Plate	✓	✓	" " in way of Bridge, Angle, [ or [	✓	
" " Foundation Plate on Floors	✓	✓	Spacing	38, 40, 42	✓
" " Flat Plate Keel Angles	✓	✓	Second Deck, amidships, Angle, [ or [	✓	
Side Keelsons, No. each side	one	✓	Spacing	✓	
" " thickness of Intercoastal Plate	✓	✓	Third Deck, amidships, Angle, [ or [	✓	
" " Angle <i>angle</i>	5 4 40	✓	Spacing	✓	
DOUBLE BOTTOM.			Fourth Deck, amidships, Angle, [ or [	✓	
Solid Floors, thickness and spacing	✓	✓	Spacing	✓	
" " Are Frame and Reversed Frame joggled?	✓	✓	Poop Deck, Angle, [ or [	✓	
Bracket Floors, breadth and thickness at middle line	✓	✓	Spacing	✓	
" " breadth and thickness at margin plate	✓	✓	Bridge Deck, Angle, [ or [	✓	
			Spacing	✓	
			Forecastle Deck, Angle, [ or [	✓	
			Spacing	✓	



PILLARS AND DECKS.					
	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>	<i>one</i>	/	Stringer Plate, breadth and thickness in way of Bridge .....	✓	
" in 'tween Decks, Size and Spacing.....	✓		Thickness of Plating abreast Deck openings) in way of Wells .....	✓	
" " " " "	✓		Thickness of Plating abreast Deck openings) in way of Bridge .....	✓	
" in Holds " "	<i>3</i>	/	If Sheathed, material and thickness .....	✓	
" " " " "	<i>and as per profile</i>	/	<b>Third Deck.</b>		
<b>'Centre Line Bulkhead.'</b>			Stringer Plate, breadth and thickness.....	✓	
Stiffeners and Spacing.....	✓		If Plated, state thickness.....	✓	
Plating, thickness of .....	✓		<b>Fourth Deck.</b>		
<b>STRINGERS AND DECKS. UPWARD</b>			Stringer Plate, breadth and thickness.....	✓	
<b>Uppermost Continuous Deck.</b>			If Plated, state thickness .....	✓	
Stringer Plate, breadth and thickness in Wells	<i>50 x 31</i>	/	<b>Poop Deck.</b>		
" " " " in way of Bridge	✓		Stringer Plate, breadth and thickness .....	✓	
" Angle in Wells .....	<i>3 3 34</i>	/	Plating, Sheathing, material and thickness ...	✓	
Thickness of Plating abreast Deck openings) in way of Wells .....	<i>8" x 34</i>	/	<b>Bridge Deck.</b>		
Thickness of Plating abreast Deck openings) in way of Bridge .....	✓		Stringer Plate, breadth and thickness.....	✓	
If Sheathed, material and thickness .....	<i>5 x 3 p p</i>	/	Plating, Sheathing, material and thickness ...	✓	
<b>Second Deck.</b>			<b>Forecastle Deck.</b>		
Stringer Plate, breadth and thickness in Wells...	✓		Stringer Plate, breadth and thickness.....	<i>5/16</i>	/
			Plating, Sheathing, material and thickness ...	<i>5/16 + 1/4</i>	/

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if Joggled?	SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.				Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.									
FLAT PLATE KEEL .....		<i>Bar</i>	<i>Kal</i>										
<i>Barbark</i> " DELG. (if any)	<i>32</i>	<i>.43</i>	<i>.34</i>	<i>.34</i>	<i>/</i>	<i>double</i>	<i>3/4</i>	<i>2 1/4</i>	<i>double</i>	<i>3/4</i>	<i>2 5/8</i>	<i>strapped</i>	
BOTTOM PLATING, No. of Strakes .....	<i>2</i>	<i>.34</i>	<i>.34</i>	<i>.34</i>	<i>/</i>	<i>double</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>lapped</i>	
BILGE PLATING, No. of Strakes .....	<i>12</i>	<i>.34</i>	<i>.34</i>	<i>.34</i>	<i>/</i>	<i>double</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	
SIDE PLATING, No. of Strakes .....		<i>.43</i>	<i>.34</i>	<i>.34</i>	<i>/</i>	<i>double</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	<i>"</i>	
UPPER DECK, Sheer-strake in Wells.....	<i>36</i>	<i>.62</i>	<i>.50</i>	<i>.50</i>	<i>/</i>	<i>double</i>	<i>3/4</i>	<i>2 1/4</i>	<i>double</i>	<i>3/4</i>	<i>2 5/8</i>	<i>strapped</i>	
UPPER DECK, Sheer-strake in Bridge ...		<i>/</i>	<i>/</i>	<i>/</i>	<i>/</i>	<i>/</i>	<i>/</i>	<i>/</i>				<i>/</i>	
STRAKE BELOW Sheer-strake in Wells.....		<i>.34</i>	<i>.34</i>	<i>.34</i>	<i>/</i>	<i>double</i>	<i>3/4</i>	<i>2 1/4</i>	<i>double</i>	<i>3/4</i>	<i>2 5/8</i>	<i>lapped</i>	
STRAKE BELOW Sheer-strake in Bridge ...													
POOP SIDE PLATING .....													
BRIDGE SIDE PLATING ...													
FORECASTLE SIDE PLATING			<i>3/1</i>		<i>/</i>	<i>single</i>	<i>3/4</i>	<i>2 1/4</i>	<i>double</i>	<i>3/4</i>	<i>2 5/8</i>	<i>strapped</i>	

**Total No. of W.T. BULKHEADS in Vessel—**  
 Extending to Upper Deck (Sec. 3 c) *four*  
 " " Deck next below \_\_\_\_\_  
 As per Rule. *three* */*

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.	
<b>KEEL, Bar</b> .....	<i>Roll'd</i>	$7\frac{1}{2} \times 15\frac{1}{8} \text{ B}$	<i>S. Durham</i>	<input checked="" type="checkbox"/>	
<b>STEM</b> .....	"	$7\frac{1}{2} \times 19\frac{1}{8} \text{ B}$	"	<input checked="" type="checkbox"/>	
<b>STERN FRAME</b> {	Propeller Post .....	<i>forging</i>	$6 \times 3\frac{1}{4}$	<i>Forster</i>	<input checked="" type="checkbox"/>
	Rudder " .....	"	$6 \times 3\frac{1}{4}$	"	<input checked="" type="checkbox"/>
<b>RUDDER—A x D.</b> <i>87 x 3</i>					
<b>Speed of Vessel.</b> <i>10 knots</i>					
<b>RUDDER</b> mainpiece at head .....	<i>forging</i>	$4\frac{1}{2} \times 3\frac{1}{2}$ $4\frac{1}{2} \times 3\frac{1}{2}$		<input checked="" type="checkbox"/>	
" " heel .....		$3\frac{1}{2} \times 3$		<input checked="" type="checkbox"/>	
" how constructed .....	<i>brass</i>			<input checked="" type="checkbox"/>	
" double or single plate .....	<i>yes</i>			<input checked="" type="checkbox"/>	
" coupling, vertical or .....	<i>✓</i>				
" horizontal .....					

Manufacturer's name or trade mark of the Steel used in the construction of the Vessel (state process of manufacture) *Open Hearth steel*  
*South Durham & Cargo Fleet, Skinningrove,*  
Has the Steel been tested as required by the Rules? *Yes*

Steering Gear, Steam *Yes. efficient* Steering Gear, Hand *Yes. efficient*  
Boats *one* Boats *3/4* Windlass *efficient (Steam)*  
Ceiling in Holds, thickness and material *Cement & insulation* Cargo Battens, thickness, material and spacing *insulation*  
Cargo Hatchways.—(Upper Deck) *3'-1" + 3'-1" soff* Thickness of Hatches *2 1/2*  
Size of No. 1 Hatchway (Forward) ☒ No. 2 ☒ No. 3 ☐ No. 4 ☒ No. 5 ☐ No. 6 ☒  
Number of Shifting Beams and/or Fore and Afters *none*

Builder's Signature D. N. Lawrence DIRECTOR

GENERAL DECLARATION

This vessel has been built in accordance with the approved plans and instructions and in conformity with the Rules for the class contemplated.

The material and workmanship are satisfactory.

No freeboard has been assigned.

No double bottom or other tanks fitted.

Fore & after peaks have been tested satisfactorily.

W. T. flat & hand pumps tested satisfactorily.

I am of opinion the Vessel should be Classed *+100 A1.*  
*Steam Trawler*

Signature W. M. Balfour  
Surveyor to Lloyd's Register of Shipping.

Character assigned

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Lloyd's Register  
Foundation

0248 2/2



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

The following are enclosed

Plans:—Midship Section, profile & decks; as fitted  
Approved midship section, profile & decks; pumping

2 forging certificates

Steel invoice sheets for Nos 946 & 7.

Sister Vessels Lord Lonsdale, Lord Balfour, Overdale Wyke, Lord Derby  
Lord Chelmsford, Lord Incheape; Lord Winton  
Nos 35346, 35393, 35494, 35603, 35692, 35744, 35793.

Particulars of Drop Test of  
Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials,  
Number of Certificate, Date  
of Test.

1st Bower

Forged open hearth ingot steel

2nd "

Forged open hearth ingot steel

3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop

ft.,

R.Q.D. 77.5 ft.,

Bridge

ft.,

Forecastle 10.5 ft.

(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks and No. of tiers of Beams (this information is to be given as it should appear in the Register Book)

one deck part steel

Official No.

; Signal Letters

If bottom of Vessel has been coated Inside

Yes

particulars of composition

cement and paint

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
			(If necessary, furnish further information by sketch.)		
			* The wells are not to be included in the lengths of the tanks.		

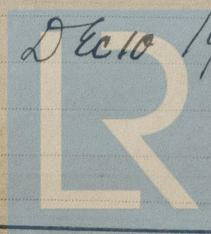
Order for Special Survey No. 2785

Date

7/10/24

Dates of Surveys  
held while building

1924: Oct 23. Nov 4. 13. 28. Dec 10 1925: Jan 6. Feb 5. 13



Lloyd's Register  
Foundation

Total No. of Visits

8