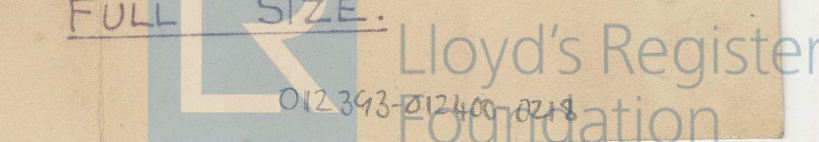


SCALE :- 1" = 1 FOOT.

To be of best forged steel. Gudgeons to be forged solid on to Rudder Post, all carefully bored out on lathe and fitted with lignum vitae bush in brass cage as shown.  
Rivet holes to be bored for plates to size and pitch given. Propeller Post to have Boss for tearwater as shown.

To be of best forged steel. Pintles to have  $\frac{3}{16}$ " brass liner as shown, also nut and locking pin on top. Top pintle to be locking pintle with head on lower end as shown. Top and bottom of all pintle eyes to be surfaced square to line of pintles. Rivet holes to be bored for plate and countersunk on outside of each arm. Keyways to be cut. Arms shrunk on and coupling fitted.

FIGURED SCANTLINGS NOT TO BE EXCEEDED.





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GEO. BROWN & Co. (MARINE) LTD.

YARD No. 212

STERNPOST & RUDDER.

S.S. "BARBOSA"

GRK. 1<sup>st</sup> ENTRY RPT. No. 20448.



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