Nº 1316, 1373, 1380, 1381, 1383, 1418, 1408.

Nº 1090, 1158 & 1159, 1164, 1173, 1174c, 1189, 1194, 1195.

Nos 1078, 1079, 1080, 1081 & 1083c

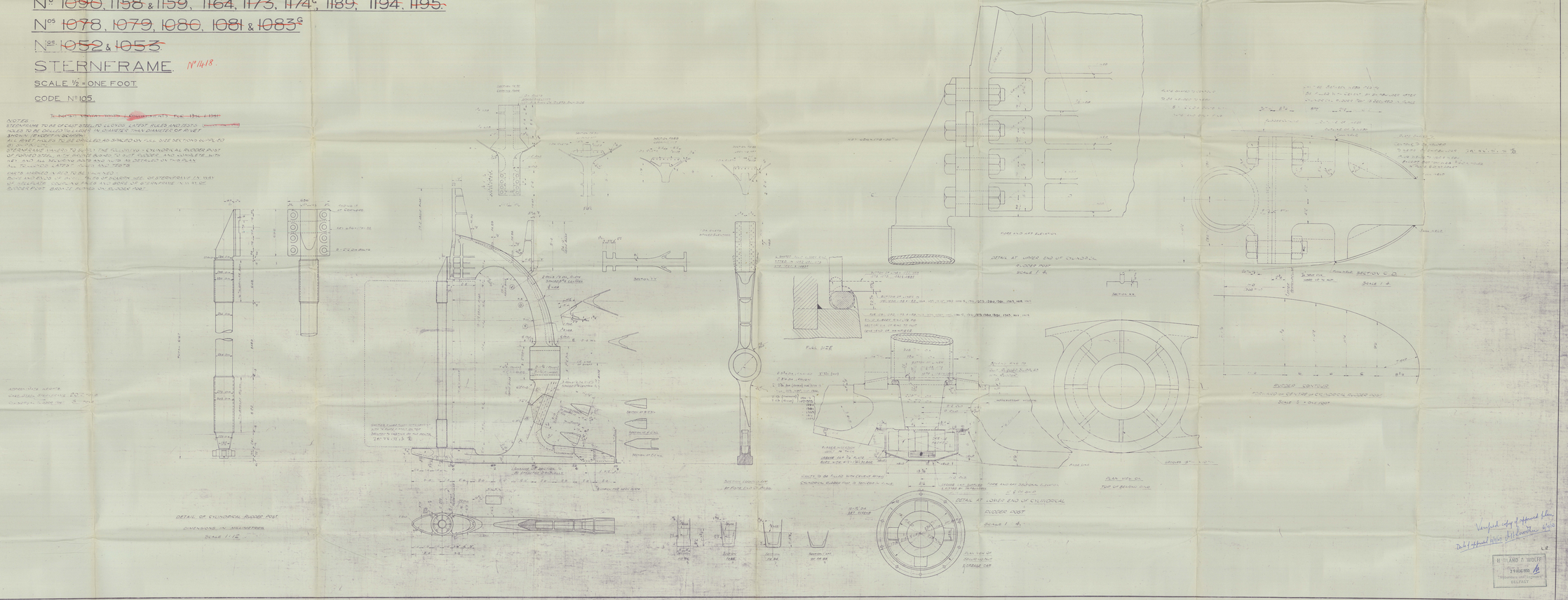
Nos 1052 & 1053.

STERNFRAME. Nº 1418.

SCALE 1/2 = ONE FOOT.

CODE Nº 105.

NOTES.—
STERNFRAME TO BE OF CAST STEEL TO LLOYDS LATEST RULES AND TESTS.
HOLES TO BE DRILLED 1/16 LARGER IN DIAMETER THAN DIAMETER OF RIVET SHOWN (EXCEPT IN SCARPH).
ALL RIVET HOLES TO BE DRILLED AS SPACED ON FULL SIZE SECTIONS SUPPLIED BY SHIPBUILDER.
STERNFRAME MAKERS TO SUPPLY THE FOLLOWING:- CYLINDRICAL RUDDER POST OF FORGED STEEL WITH BRONZE BUSHES TO SUIT RUDDER, AND COMPLETE WITH KEY AND ALL SECURING PLATES AND NUTS AS DETAILED ON THIS PLAN.
ALL TO LLOYDS LATEST RULES AND TESTS.
PARTS MARKED IN RED TO BE MACHINED.
BORE AND ENDS OF BOSS FACES OF SCARPH SEE OF STERNFRAME IN WAY OF SELFLATE COUPLING FACES AND BORE OF STERNFRAME IN WAY OF RUDDER POST. BRONZE BUSHES ON RUDDER POST.



Verified copy of approved plan
Date of approval 10/9/57 J.H. Lawrence 6/9/58

L.R.

HARLAND & WOLFF
29 AUG 1958
"Resources and Engineers"
BELFAST

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BELFAST

No. 1418

TITLE Stern frame

DATE APPROVED Verified copy of approved plan 19/9/47

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Bel. yd. No. 15109 "Laganfield"

RECORDS DEPT.
LONDON

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