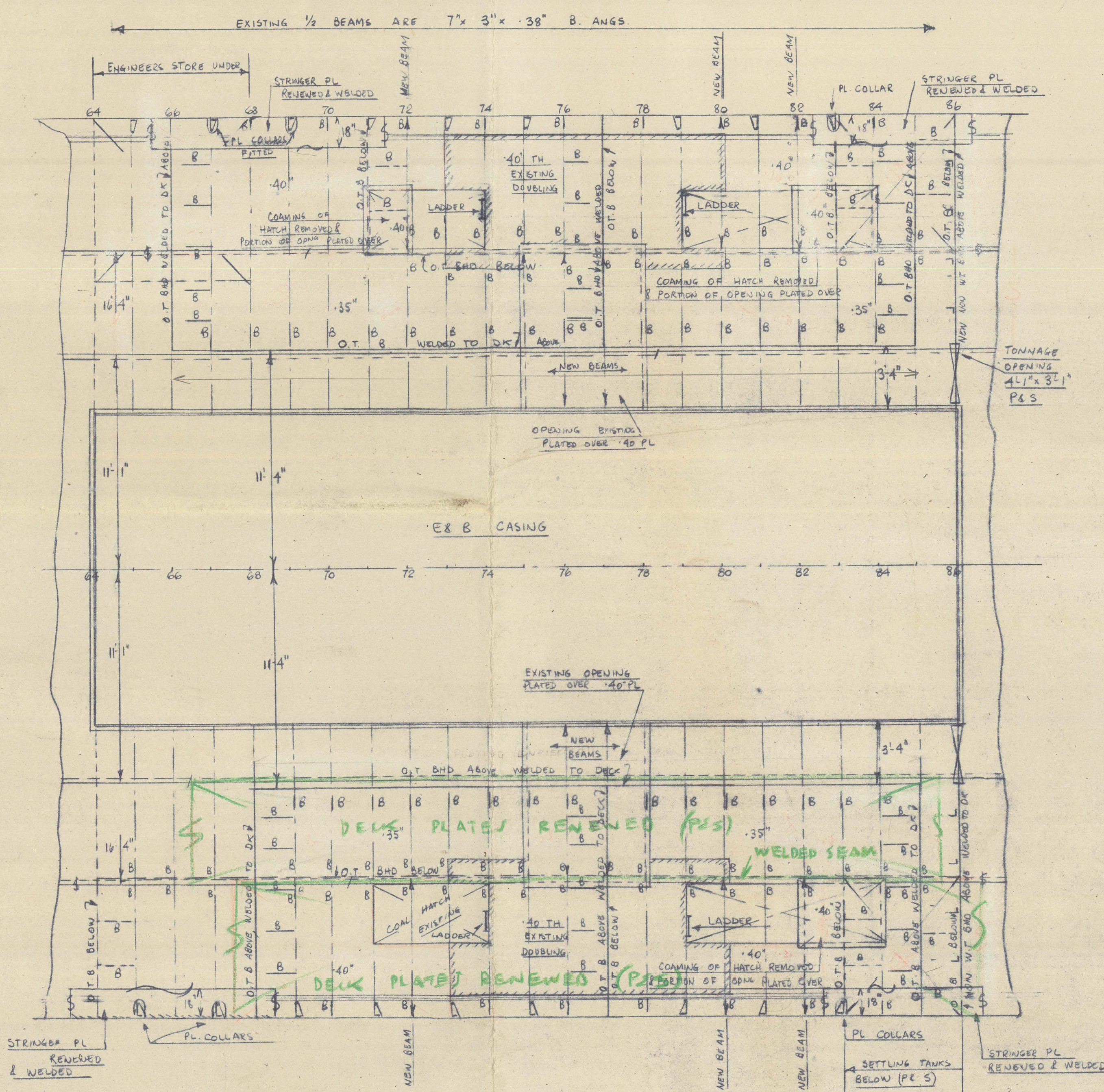


31 JAN 1956



PLAN OF UPPER DECK

DECK TO BE PERFECTLY DWTG & TO HAVE BEAMS WOODEN UP AS FOLLOWS:-

- 1) 84" W. GIRD LUGS TRACKS (SEE 518)
- 2) 16" T. WOOD JOIST (SEE 518)
- 3) GIRD SETTING TRACKS 28" - 80 (SEE 518)
- 4) 71" SS (P) OR 88" SS (S) UNDER UPPER TRACK, OUTSIDE LOWER TRACKS.

AIR HOLES TO BE CUT IN DECK BEAMS:

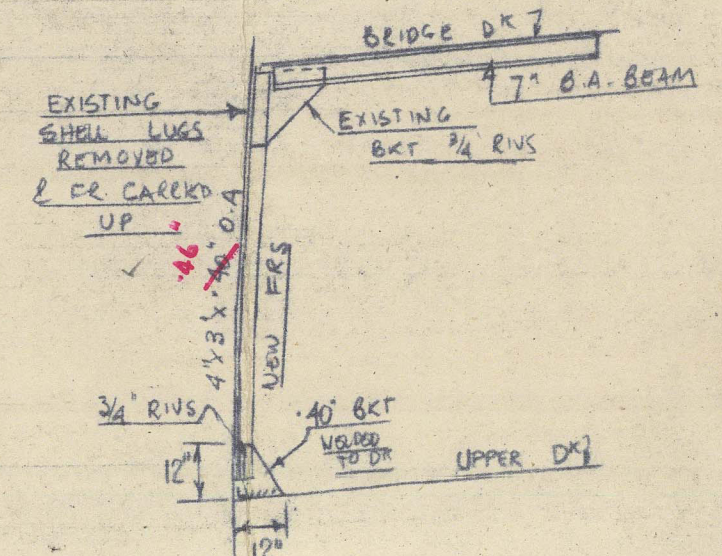
- 1) DIA HOLES TO BE ARRANGED IN DECK ABOVE LOWER TRACKS IN WAY OF UPPER TRACKS FOR DRAINAGE. COMPENSATION KINGS TO BE FITTED ROUND HOLES

SPACINGS TO BE MADE WHERE MARKED \times

PWEETING LIST				
4 1/2 SCAMS OF O.T. HANDS	3 1/4 FWS	SPACED 4 INCH	3' ADAPT	D.R.
2 BUTTS	"	"	4 - 3'	D.R.
2 1/2 SCAMS	"	3 1/4 "	"	4 - 3' - S.R.
3' BUTTS	"	3 1/4 "	"	4 - 3' - S.R.
O.T. HANDS BOUNDINGS (6' x 6')	3 1/4 "	"	5 - 3 1/4 "	D.R.
"	(3 x 3)	3 1/4 "	"	5 - 3 1/4 " S.R.
TANK GRD. BUTTS TO SIDE	3 1/4 "	"	4 1/2 - 3 1/4 "	D.R.
GRD. TIE WINDANCE BARS TO GRD	3 1/4 "	"	7 - 5 1/2 "	D.R.
O.T. HAND STIFFENERS	3 1/4 "	"	6 - 4 1/2 "	S.R.

WELDING LIST

<u>TIES OF RIVET BARS WHERE WELDED</u>	7/8"	<u>COUNT F.W.S.</u>



NEW FRs IN TWN. DECKS WHERE
MARKED X ON BRIDGE DECK PLAN

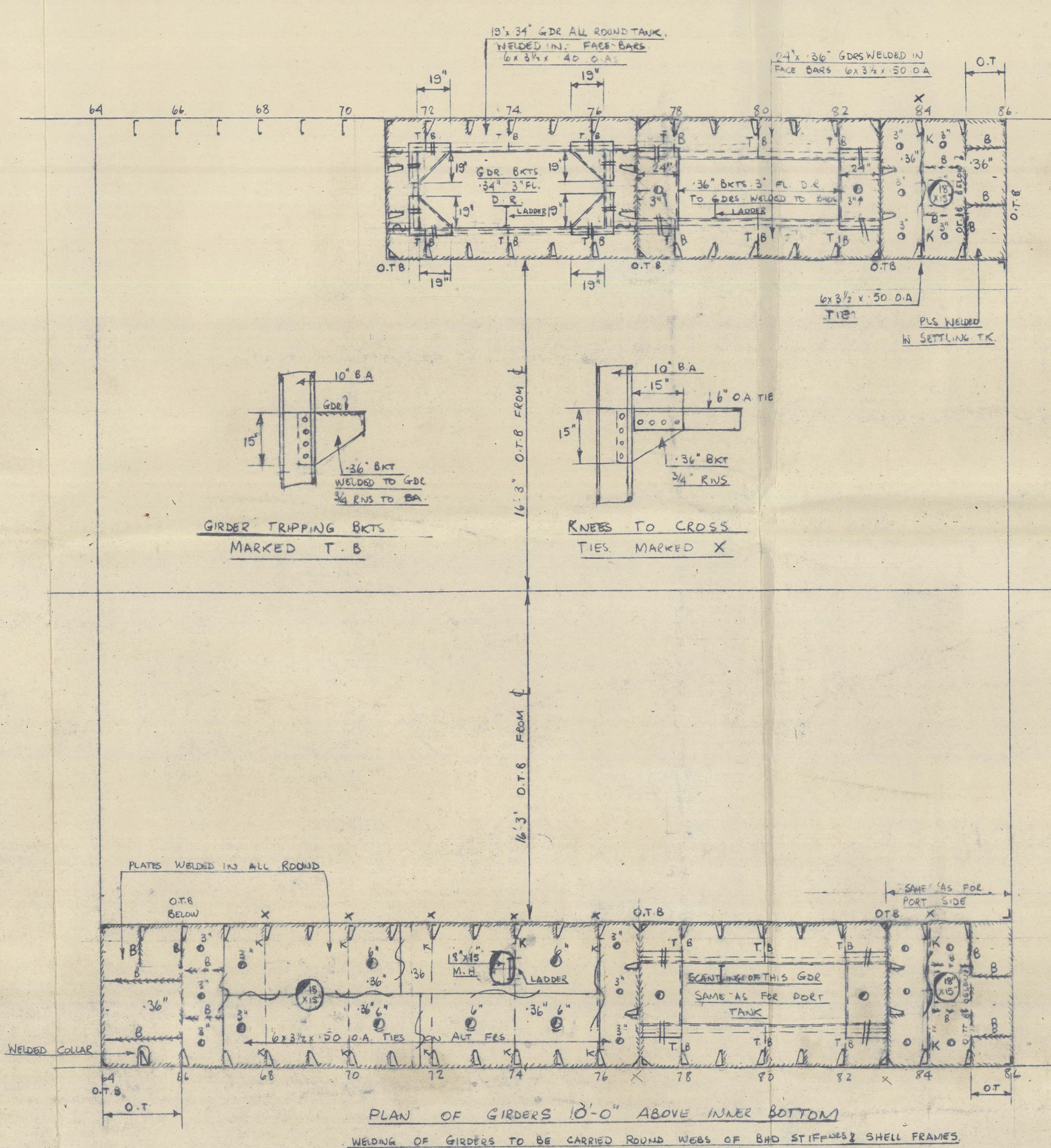
S. S. "MARANDELLAS."
O. F. BUNKERS

SCALE :- $\frac{1}{4}'' = 1 \text{ FOOT}$

NOTES. OIL GUTTERS & AIR PIPES SHOWN ON O.F. PUMPING.
TANK TOP SEAMS UNDER LOWER TANKS TO BE WELDED

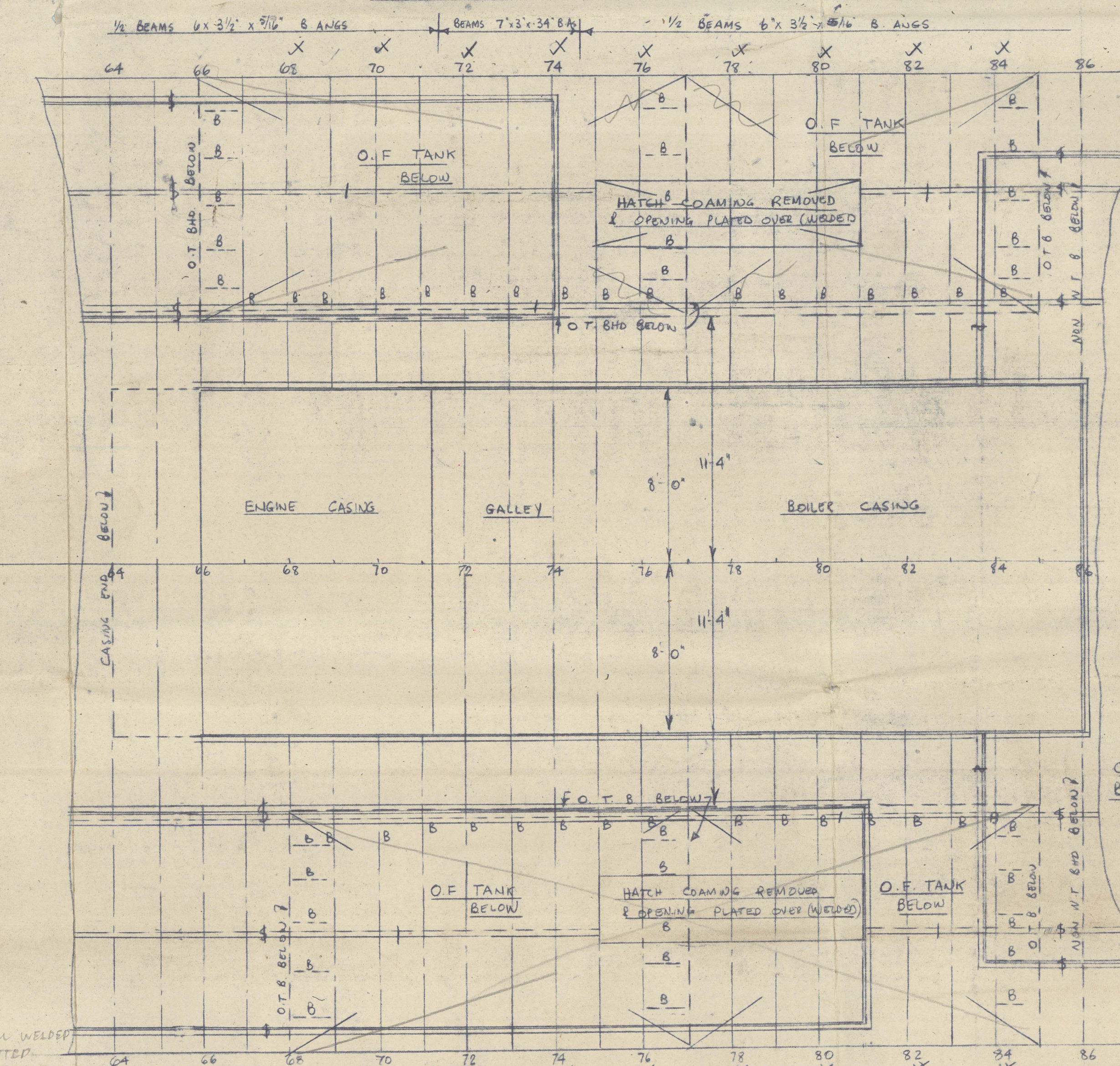
Spining or lining w/ oil tight gutturing on held ends of } B403 All welded
sullhead 64" x 40" and 86" P & S in way of tanks. } Lining PITTER.
However.

Boat trays to be fitted in accordance with D2027. (many of Boilers only)

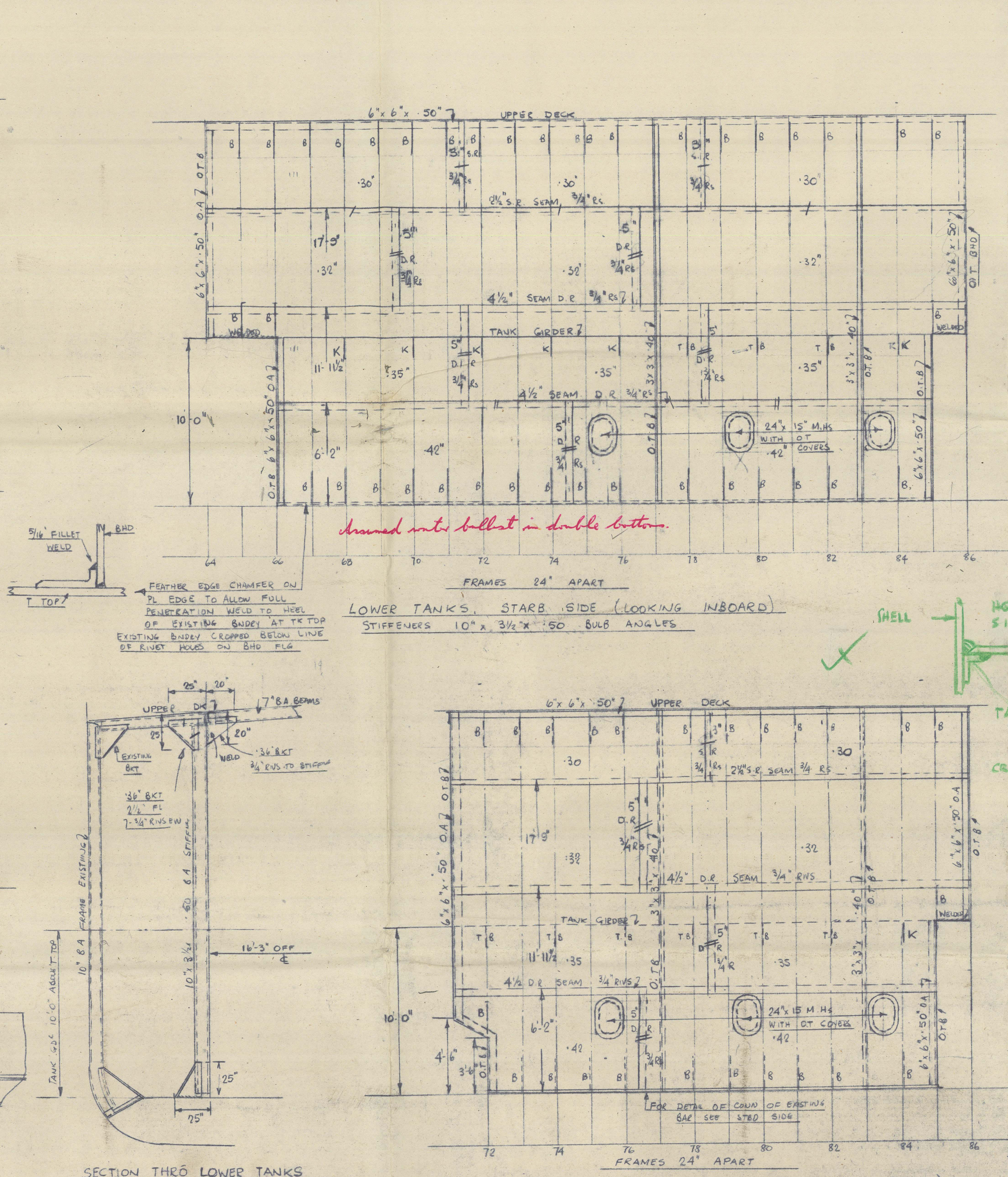


PLAN OF GIRDERS 10'-0" ABOVE INNER BOTTOM

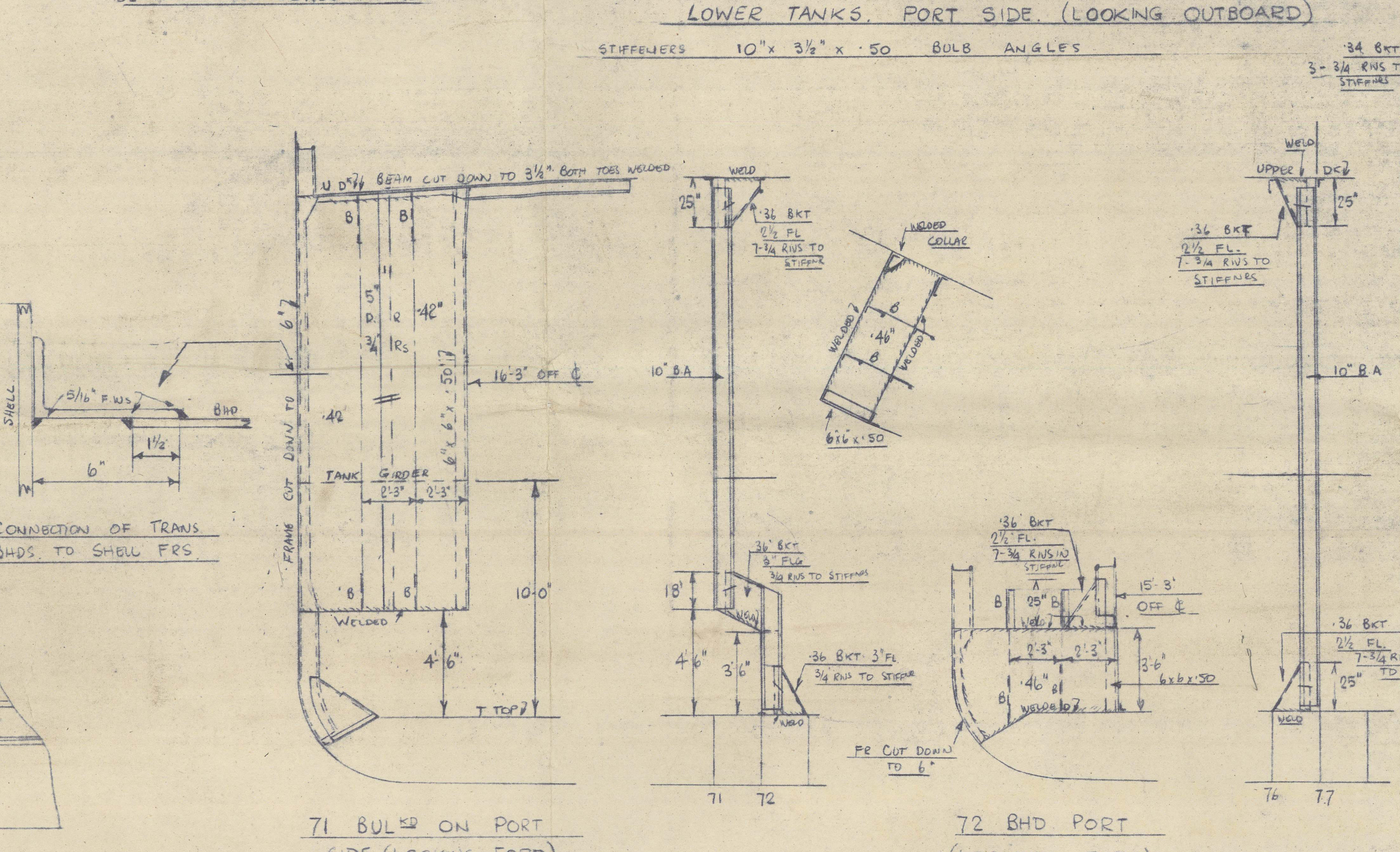
WELDING OF GIRDERS TO BE CARRIED ROUND WEBS OF BHD STIFFNESS SHELL FRAME

[illegible]

DECK OVER OF TANKS TO BE PERFECTLY DAT & SEAMS TO HAVE A LIGHT RND OF WELDING / HAVE FOUNDATION BARS & GUNWAKE BARS TO BE REINFORCED BOTH TOWARDS STIFFENERS TO BE MADE WHERE MARKED &

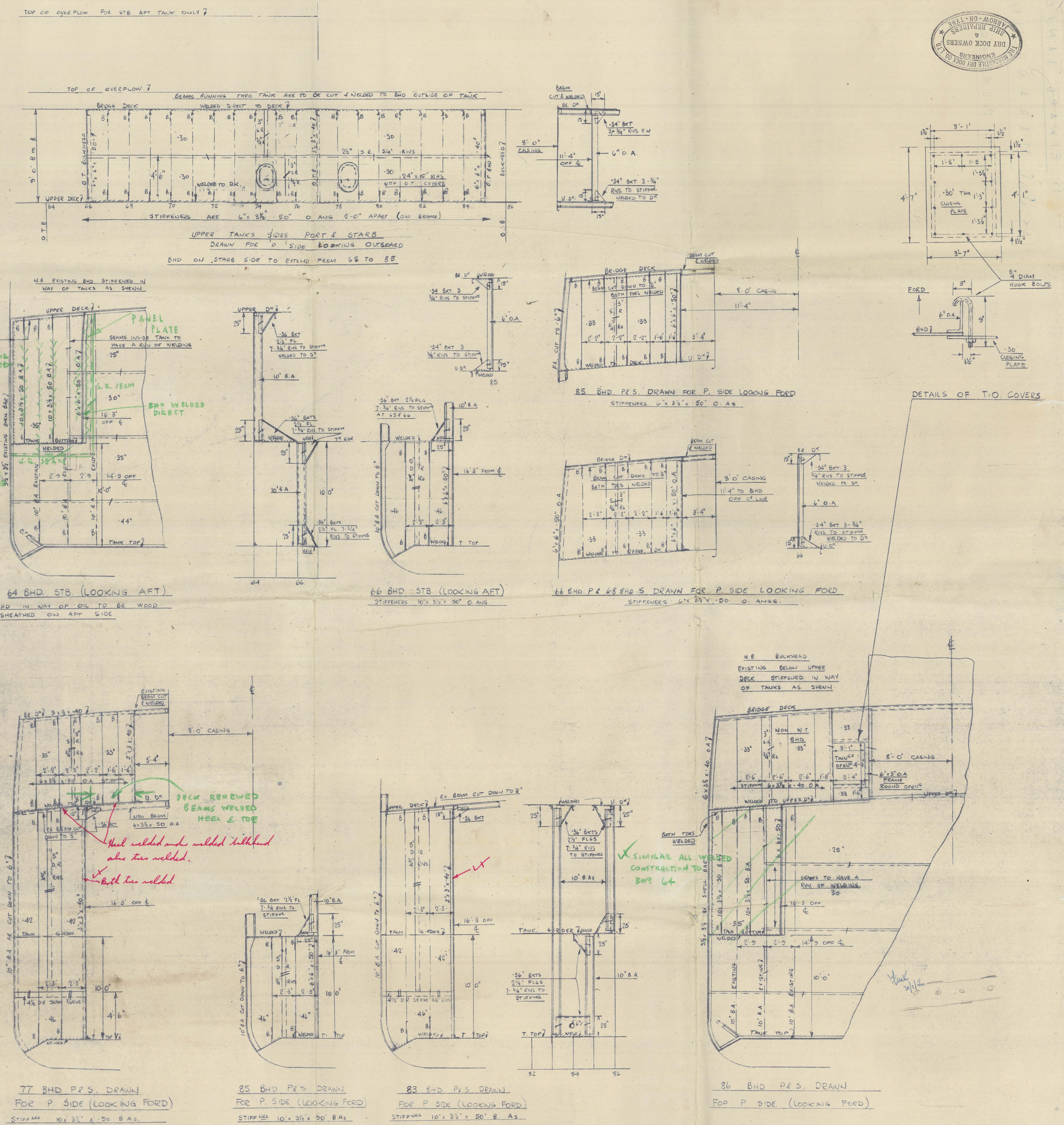


SECTION THRO' LOWER TANK



71 BUL^{ED} ON PORT
SIDE (LOOKING FORD

72 BHD PORT
(LOOKING FORD)



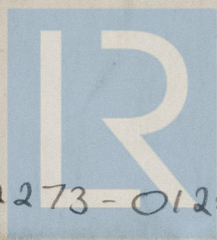
012273-012378-000

S.S. "EDWARD JANSEN"

(EX S.S. "MARANDELLA")

O. F. BUNKERS

NEWCASTLE-ON-TYNE, No. 113345.



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