

State if Report is sent on the Machinery of the Vessel.....YES

On the (State if ~~Machinery fitted Ast and~~  
(if Single, ~~Twin or Triple Screw~~

On the (State if Machinery fitted ~~4ft and~~ 5ft and if Single, Twin or Triple Screw) STEEL SINGLE SCREW STEAMER

State Type (~~Full Scantling, Complete Superstructure~~) FULL SCANTLING  
with or without Tonnage Openings

State Type of Erections *POOP BRIDGE & F.C.E.*

TONNAGE under } \$019.24  
Tonnage Deck... }

CLASS *+ 100 A.I.*

State if with freeboard } *No.*  
as condition of Class }  
FEET

Built at *PORT GLASGOW.*

*Do. of space or spaces  
between Tonnage Dk.  
and Upper Dk.*

Length from fore part of stem to after part of stern } L 405.0  
most on summer L.W.L. See Sec. 3 (1a) }

Launched 7<sup>th</sup> APRIL 1925. Yard No. 773.

**Total**..... 5019.24

**Breadth** (*greatest moulded*) ..... B 53.75

Builders LITHGOW'S LTD.

**Gross Tonnage**.....5520.91

**Depth,** at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) ..... } **D** 31-25

Owners *ASIATIC STEAM NAV. CO LTD*

Register Tonnage 3390.70

**1st Longitudinal Number (L × D)..... = 126562**

✓ Managers ✓

(Where necessary to be entered in Reg. Book.)

**REGISTERED DIMENSIONS.**

**Framing Depth "d,"** at middle of length. See } 17-67.  
Sec. 3 (1d) ..... }

Residence LONDON

Length 405.0

**Proportions**—Depth to Length—Uppermost continuous deck to top of keel ..... } 12.96

Port of Registry LONDON

**Breadth** 54.0

Do. Long Bridge to top of keel } 10.38

If surveyed while building <sup>AND</sup> afloat, ~~or in dry dock~~

Depth 28.75

Draught Moulded 25' - 3" of neck

YES

	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.		
<b>FRAMES, Spacing amidships</b> .....	28				✓	<b>Bracket Floors, Frame</b> .....	B.A.	7	3½	41.	6½ x 3½ x 41.
" " from ¼ length to Collision bulkhead.....}	27				✓	" " Reversed Frame .....	B.A.	6	3	41.	
" " in peaks.....	24				✓	" " Vertical Struts .....	PLATE. B.A.	24	x	40.	
								8½	3	42.	6 x 3 x 41.
<b>SIDE FRAMING.</b>						<b>Centre Girder, depth and thickness amidships</b>		43	x	54	
<b>Frame Amidships, Angle, E or C</b> .....	10½	3½	45		✓	" " top Angles .....		3½	3½	50	
" " Extends up to .....	2ND DECK.				✓	" " bottom Angles .....		4	4	56	
<b>Reversed Frame Amidships, Angle</b> .....	✓				✓	<b>Side Girders, No. each side and thickness</b> .....		ONE		40.	
" " Extends up to...	✓				✓	<b>Margin Plate</b> depth (excl. of flange) and thickness .....		42		50	
<b>Depth of Framing Girder</b> .....	10½				✓	" " Vertical Angle to Tank side Bracket abaft ¼ len. from stem .....		5	5	42.	
<b>Frames in Uppermost Continuous 'tween Decks, Angle, E or C</b> .....	8	3½	38		✓	" " Vertical Angle to Tank side Bracket forward ¼ len. from stem .....		5	5	42.	
" " <b>Second 'tween Decks, Angle, C or C</b> .....	✓				✓	" " Gussets, spacing and scantling abaft ¼ len. from stem.....		NO GUSSETS ADDITIONAL RIVETING IN MARGIN CONNECTIONS			
" " <b>Third</b> " " " " .....	✓				✓	" " Gussets, spacing and scantling forward ¼ len. from stem.....		D°		D°	
<b>Framing in Peaks, Angle or C</b> .....	8	3	38		✓	<b>Tank Side Brackets, height above base line at toe of Frame and thickness</b>		66	x	45	
<b>Diameter and Spacing of Rivets through Shell Plating</b> .....	7/8	c	64.		✓	<b>INNER BOTTOM PLATING.</b>					
<b>State if Frame Joggled</b> .....	YES.				✓	Breadth and thickness of Middle Line Strake ...		61.		48	51 x 50.
<b>PLATING ARRANGEMENTS</b> (Sec. 7), state system and particulars)	WEB FRAME SYSTEM. WEBS 29½ x 50 350E SPRINGERS 38 FACE BAR 7 x 3½ x 66.				✓	Thickness of remainder in Holds .....				42.	
	DOUBLE FRAMES 3½ x 3 x 42 AND ADDITIONAL INTERCOSTALS.				✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....		YES. TANK TOP IN E. & B. SPACE 75 MARGIN 55E 65E. FLOOR 117 12 x 117 11E 8 SPACE 76 5 SPACES IN 117 11E TANK 716 OVER RULE THICKNESSES MARGIN BRACKETS. 45E 55E.			
<b>STRENGTHENING OF BOTTOM FORWARD.</b> State Particulars .....					✓	<b>BEAMS.</b>					
<b>ANGLE BOTTOM.</b>						<b>Uppermost Continuous Deck, amidships in Wells, Angle, E or C</b> .....		7½	3½	36.	
<b>Floors, Depth and thickness at mid-line in Holds</b> .....	✓					" " " in way of Bridge, Angle, E or C .....		8	3	40.	
Height of Brackets at side above base line at toe of frame .....	✓					Spacing .....		EVERY.			
<b>Middle Line Keelson, on Floors, Angles, C or C</b> .....	✓					<b>Second Deck, amidships, Angle, E or C</b> .....		8½	3	46.	
" " " Through Plate or Intercostal Plate....	✓					Spacing.....		EVERY.			
" " " Foundation Plate on Floors .....	✓					<b>Third Deck, amidships, Angle, C or C</b> .....		✓			
" " " Flat Plate Keel Angles .....	✓					Spacing.....		✓			
<b>Side Keelsons, No. each side</b> .....	✓					<b>Fourth Deck, amidships, Angle, C or C</b> .....		✓			
" " thickness of Intercostal Plate...	✓					Spacing.....		✓			
" " Angles .....	✓					<b>Poop Deck, Angle, E or C</b> .....		7	3	32.	
<b>DOUBLE BOTTOM.</b>						Spacing.....		EVERY.			
<b>Solid Floors, thickness and spacing</b> .....	40 EVERY THIRD.				✓	<b>Bridge Deck, Angle, E or C</b> .....		7	3	37.	
" " Are Frame and Reversed Frame joggled?.....	YES.				✓	Spacing .....		EVERY.			
<b>Bracket Floors, breadth and thickness at middle line</b> .....	39½ x 40	32½ x 40			✓	<b>Forecastle Deck, Angle, E or C</b> .....		8	3	38	
" " breadth and thickness at margin plate.....	36 x 40	32½ x 40.			✓	Spacing .....		EVERY.			



## PILLARS AND DECKS.

		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>		<i>TWO ROWS OF SOLID</i>			✓	Stringer Plate, breadth and thickness in way of Bridge .....	<i>72</i>	<i>34</i>	
„ in 'tween Decks, Size and Spacing.....		<i>WIDE SPACED PILLARS AS PER APPROVED PLAN.</i>			✓	Thickness of Plating abreast Deck openings) in way of Wells .....		<i>30</i>	
„ „ „ „ „						Thickness of Plating abreast Deck openings) in way of Bridge .....		<i>30</i>	
„ in Holds „ „		<i>TWO ROWS OF TUBULAR WIDE SPACED PILLARS AS PER APPROVED PLAN.</i>			✓	If Sheathed, material and thickness .....	✓		
„ „ „ „ „					✓	<b>Third Deck.</b> Stringer Plate, breadth and thickness.....	✓		
<b>Centre Line Bulkhead.</b>						If Plated, state thickness.....	✓		
Stiffeners and Spacing.....	✓		✓			<b>Fourth Deck.</b> Stringer Plate, breadth and thickness.....	✓		
Plating, thickness of .....	✓		✓			If Plated, state thickness .....	✓		
<b>STRINGERS AND DECKS.</b>						<b>Poop Deck.</b> Stringer Plate, breadth and thickness .....	<i>35½</i>	<i>35</i>	
<b>Uppermost Continuous Deck.</b>					✓	Plating, Sheathing, material and thickness ...	<i>26 SHEATHING 5x2½ TEAK.</i>		
Stringer Plate, breadth and thickness in Wells	<i>76</i>	<i>80</i>			✓	<b>Bridge Deck.</b> Stringer Plate, breadth and thickness.....	<i>57</i>	<i>51</i>	
„ „ „ „ in way of Bridge	<i>76</i>	<i>37</i>			✓	Plating, Sheathing, material and thickness ...	<i>36 SHEATHING 5x2½ TEAK.</i>		
„ Angle in Wells .....	<i>7</i>	<i>7</i>	<i>78</i>	<i>6x6x90</i>	✓	<b>Forecastle Deck.</b> Stringer Plate, breadth and thickness.....	<i>34½</i>	<i>35</i>	
Thickness of Plating abreast Deck openings) in way of Wells .....		<i>58</i>			✓	Plating, Sheathing, material and thickness ...	<i>30 SHEATHING 5x2½ TEAK.</i>		
Thickness of Plating abreast Deck openings) in way of Bridge .....	<i>50</i>	<i>35</i>							
If Sheathed, material and thickness .....	<i>5x2½</i>	<i>TEAK IN WELLS.</i>							
<b>Second Deck.</b>					✓	Plating, Sheathing, material and thickness ...	<i>30 SHEATHING 5x2½ TEAK.</i>		
Stringer Plate, breadth and thickness in Wells...	<i>72</i>	<i>36</i>							

## SHELL PLATING.

SCANTLINGS.						RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. State if joggled? <u>ORDINARY.</u>			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.		
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.		
FLAT PLATE KEEL .....	49 3/4	79	69	69.	/	DOUBLE	1.	4	/ FOUR.	1.	4.	LAPPED.	
„ DBLG. (if any) ✓													
BOTTOM PLATING, No. of Strakes <u>FOUR</u> ....)		61.	47	47.	/	"	7/8	3 1/2.	( FOUR.	7/8	3 1/2	LAPPED.	
BILGE PLATING, No. of Strakes <u>ONE</u> .....)		61.	47	47.	/	"	7/8	3 1/2	/ THREE.	7/8	3 1/8	"	
SIDE PLATING, No. of Strakes <u>FOUR</u> ....)		61.	45	45.	✓	"	7/8	3 1/2	/ THREE	7/8	3 1/8	"	
UPPER DECK, Sheer-strake in Wells.....)	50	90	45	45	✓	"	1.	4	/ FIVE ✓	1.	4 1/2	"	
UPPER DECK, Sheer-strake in Bridge ...)		61.			✓	"	7/8	3 1/2.	/ THREE ✓	7/8	3 1/8	"	
STRAKE BELOW Sheer-strake in Wells.....)	50	76	45	45.	✓	"	1.	4	/ FOUR ✓	1	4	"	
STRAKE BELOW Sheer-strake in Bridge ...)		61.			✓	"	7/8	3 1/2.	/ THREE ✓	7/8	3 1/8	"	
POOP SIDE PLATING .....				38	/	SINGLE ✓	3/4	3	SINGLE ✓	3/4	2 5/8	"	
BRIDGE SIDE PLATING ...		59.			✓	DOUBLE ✓	7/8	3 1/2	/ THREE ✓	7/8	3 1/8	"	
FORECASTLE SIDE PLATING			41.		✓	SINGLE ✓	3/4	3	SINGLE ✓	3/4	2 5/8	"	

## WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—		Extending to Upper Deck (Sec. 3 c) <b>SEVEN</b>		Deck next below <b>ONE</b>		As per Rule <b>6 B.H. TO UPPER DECK</b>	
		STIFFENERS.					
		VERTICAL.		HORIZONTAL.			
		Scantlings. Spacing.		Scantlings. Spacing.			
<b>MIDSHIP BULKHEAD, TWEEN DECK</b>		<b>HOLD FRAME</b>	<b>B.H.</b>				
	32	42-30	11x3 1/2x60	30	ONE		
					SIMILAR BEAM		
	50	37-30	7 1/2 x 3 x 40	22-23	5x3x50 B.H.		
					FACE ON		
	64	37-30	7 1/2 x 3 x 40	22-23	ONE SIMILAR BEAM		
					7x3x40 FACE ON		
	91	46-29	10x3 1/2x50	27 1/2	7x6x44 1/2		
	107	41-29	10x3 1/2x50	27 1/2			
	137	42-30	12x3 1/2x51	29			
<b>TWEEN DECK</b>		<b>ANGLE</b>					
	27-26	6x3x38	28	TWIN			
		B.H.		BEAMS			
<b>COLLISION</b>	(in Hold)	52-30	10 1/2 x 3 1/2 x 50	24	TUNNEL		
<b>AFTER PEAK</b>		42-50	8x3x50	16	RECESS.		

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
<b>KEEL, Bar</b> .....	✓	✓	✓	✓
<b>STEM</b> .....	ROLLED STEEL BAR	10 x 2½.	PORTLAND FORGE. OTTO	
<b>STERN FRAME</b> { Propeller Post .....	CASTING	10½ x 7 <sup>3</sup> / <sub>16</sub>	GRUSON & CO	
{ Rudder „ .....	„	9 x 7 <sup>13</sup> / <sub>16</sub>	„	
<b>RUDDER—A x D</b> .....	488.6			
<b>Speed of Vessel</b> .....	10½ K.			
<b>RUDDER</b> mainpiece at head ...	FORGING	10	PORTLAND	
„ „ „ heel ...	„	7½.	FORGE.	
„ how constructed .....	BUILT FORGING			
„ <del>double or</del> single plate	SINGLE PLATE	1-08.		
„ coupling, vertical or	VERTICAL			
„ <del>horizontal</del> .....				

## STEEL.

Manufacturer's name or trade mark of the Steel used in the construction of the Vessel (state process of manufacture) OPEN HEARTH. W. Beardmore & Co.  
The Lanarkshire Steel Co. D. Colville & Co. Steel Co. of Scotland  
R. & G. Kelly, Don Works, Guthrie & Co. Ltd., Dillinger  
Has the Steel been tested as required by the Rules? YES.



EQUIPMENT No. 36254										LETTER Z		ANCHORS.				
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.		Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.				
87360	1st Bower ...	64	2	7	STOCKLESS.			50	17	2	0	63-3-0		HALLS STOCKLESS.	H HINGLEY & SONS.	NETHERTON 12/2/25 H GREEN
87364	2nd „ ...	63	3	14	"			50	10	0	0	63-3-0		"	"	" 14/2/25 "
87238	3rd „ ...	54	3	16	"			45	7	2	0	54-2-0		"	"	" 27/11/24 "
	Collective weight.	183	1	9								182-0-0				
40195	Stream .....	17	3	0	4	2	4	18	16	1	0	17-2-0		ORDINARY FORGED	RSYKES & SON L <sup>o</sup>	CARDLEY HEATH 30/8/24 RELF

CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and Size per Table 53.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.		Breaking Test of Steel Wire.	Length and size per Table 53.		
	Length.	Diam.	Statutory.	Breaking.	Supplied.	Per Rule.	Cwts.	qrs.						Length.	Cir.		Length.	Cir.	
59146	30	2 1/4	91 1/2	127 1/2	76-1-12	682 1/2			270	2 7/16	STUD	NOT	TIPTON 30/8/24 LEESON	TOWLINE	120	5	59	120	5
33541	15	2 1/4	91 1/2	127 1/2	38-3-10						LINK	STATED	CARDLEY HEATH 30/8/24 RELF	HAWSERS & WARPS	2090	2 3/4	15 1/2	2090	2 3/4
33542	15	2 1/4	91 1/2	127 1/2	39-0-0								"	"	2090	2 3/4	15 1/2	2090	2 3/4
36753	210	2 1/2	91 1/2	127 1/2	548-1-14						"	RSYKES & SON L <sup>o</sup>	"	"	2090	2 1/2	12 1/2	2090	2 1/2
	270				702-2-8						Cir.	"	"	"					
Steel Wire	90	4 3/4		47					90	4 3/4	S.W.	RS. NEWALL							

Steering Gear, Steam by CALDWELL & CO. Steering Gear, Hand RELIEVING TACKLES TO AFTER WINCH.

Boats SIX. LIFEBOATS. Steering Chains, Size and Test TELE MOTOR GEAR FITTED. Windlass STEAM BY EMERSON WALKER & THOMPSON.

Ceiling in Holds, thickness and material 3" W.P. UNDER HATCHWAYS ONLY. Cargo Battens, thickness, material and spacing 2" W.P. 9" SPACING.

Cargo Hatchways.—(Upper Deck) FIVE, BUILT OF STEEL PLATES & ANGLES. Thickness of Hatches 3" SOLID.

Size of No. 1 Hatchway (Forward) 22'-6" x 16'-0" No. 2 30'-4" x 16'-0" No. 3 4'-0" x 16'-0" No. 4 30'-4" x 16'-0" No. 5 23'-4" x 16'-0" No. 6

Number of Shifting Beams and/or Fore and Afters No. 1, 4, No. 2, 5, No. 3, 2, No. 4, 5, No. 5, 4.

Builder's Signature FOR LITHGOWS LIMITED. *[Signature]*

GENERAL DECLARATION THIS SINGLE SCREW STEEL VESSEL HAS BEEN BUILT IN ACCORDANCE WITH THE APPROVED PLANS, THE SECRETARY'S LETTERS REFERRING THERETO AND IN GENERAL CONFORMITY WITH THE SOCIETY'S REVISED RULES FOR THE CLASS CONTEMPLATED. THE WORKMANSHIP THROUGHOUT THE VESSEL IS GOOD AND THE MATERIALS USED IN HER CONSTRUCTION ARE ALSO GOOD. ALL THE DOUBLE BOTTOM TANKS, DEEP TANK AND PEAK TANKS HAVE BEEN TESTED AS REQUIRED BY THE RULES AND FOUND SATISFACTORY. THE WATERTIGHT BULKHEADS, TUNNEL AND WEATHER DECKS WERE HOSE TESTED AND FOUND SATISFACTORY. THE FREEBOARDS HAVE BEEN VERIFIED AND THE MARKS CUT IN ON THE VESSEL'S SIDES. A LETTER FROM THE OWNERS REQUESTING THAT THE VESSEL BE BUILT IN ACCORDANCE WITH THE SOCIETY'S REVISED RULES IS FORWARDED HERewith.

The amount of Entry Fee ..... £ 9 : 0 : 0 Fees applied for, 27-5-1925

Special Survey Fee.... £ 338 : 0 : 6 Received by me, 1925

Travelling Expenses, if any £ : : ✓

FREEBOARD FEE £ 11 0 0

State whether the Vessel has been built under Special Survey YES.

Certificate to be sent to GREENOCK. Date of issue 8/6/25

I am of opinion the Vessel should be Classed + 100 A.1.

Signature *R.D. Cairns* Surveyor to Lloyd's Register of Shipping.

Committee's Minute GLASGOW 2-JUN 1925

Character assigned - 100A1

525

Lloyds A+C

+ LMC 5.25

7D

The Surveyors are requested not to write on or below the Committee's Minute.

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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

LIST OF PLANS HEREWITH. (19).

MIDSHIP SECTION AS BUILT, MIDSHIP SECTION, PROFILE & DECK PLANS, STRENGTHENING FORWARD, WEB FRAMES, 2<sup>ND</sup> DECK IN WAY OF BRIDGE, RUDDER, STERNFRAME, TILLER, TUNNEL, BULKHEADS, PILLARS & GIRDERS, PUMPING PLAN, PLAN OF BUNKERS, PLAN OF HATCHWAYS, GIRDER IN WAY OF DEEP TANK, CHARGE PORT DOORS, COALING DOORS, QUADRANT.

6 FORGING REPORTS. STERNFRAME, RUDDER, QUADRANT, TILLER, ASH SHOOT, WELIN DAVITS.

Particulars of Drop Test of Cast Steel Anchors, viz. :—  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	WT INCL PINS 41-3-0.	SUR INCH D.D.W.	CERT NO 166	DATE 19/1/25
2nd "	41-2-13.	D.D.W.	144	9/1/25
3rd "	36-3-15	G.D.A.	99.	22/9/24

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 40.0 ft., R.Q.D. ✓ ft., Bridge 140. ft., Forecastle 47. ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated No.

No. and Material of Decks and No. of tiers of Beams (this information is to be given as it should appear in the Register Book)

20<sup>th</sup> (STL. UP: TEAK S.).

Official No. 148597 ; Signal Letters

If bottom of Vessel has been coated Inside YES give

particulars of composition CEMENT IN BOILER SPACE ELSEWHERE FILLETS & CEMENT WASH.

#### PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	116.66	353.	Fore peak tank,		118.
Double bottom, under Engines and Boilers,	49.0	214	After peak tank,		31.
Double bottom, if under Engines only, ✓			Deep tank, aft,	32.66	900
Double bottom, if under Boilers only, ✓			Deep tank, forward,		
Double bottom, forward,	184.25	624	Other tanks, if fitted,		
	Total capacity of double bottom	1191	(If necessary, furnish further information by sketch.)		

\* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No. 3125

Date

18.6.24.

Dates of Surveys held while building

(1924) Aug. 5. 6. 12. 18. 20. 24. Sept. 9. 12. 24. 26. Oct. 2. 8. 13. 16. 17. 20. 22. 24. 28. 29. Nov. 4. 6. 10. 13. 17. 19. 25. Dec. 3. 5. 9. 10. 11. 16. 17. 19. 22. 24. 26. 29. (1925) Jan. 8. 12. 14. 16. 19. 20. 22. 26. 28. Feb. 2. 4. 6. 9. 10. 11. 16. 18. 20. 25. 27. Mar. 2. 3. 4. 6. 9. 11. 12. 16. 18. 20. 24. 25. 26. 30. 31. Apr. 1. 2. 3. 7. 17. 20. 22. 23. 28. 30. May 4. 11. 14. 18. 20. 21. 22. 25. 26.

Total No. of Visits 94.