

Job N° HK 1000  
OERTZ STREAMLINE RUDDER

SCALE:  $\frac{3}{4}$ " = 1' FOOT

TO BRITISH CORPORATION REQUIREMENTS

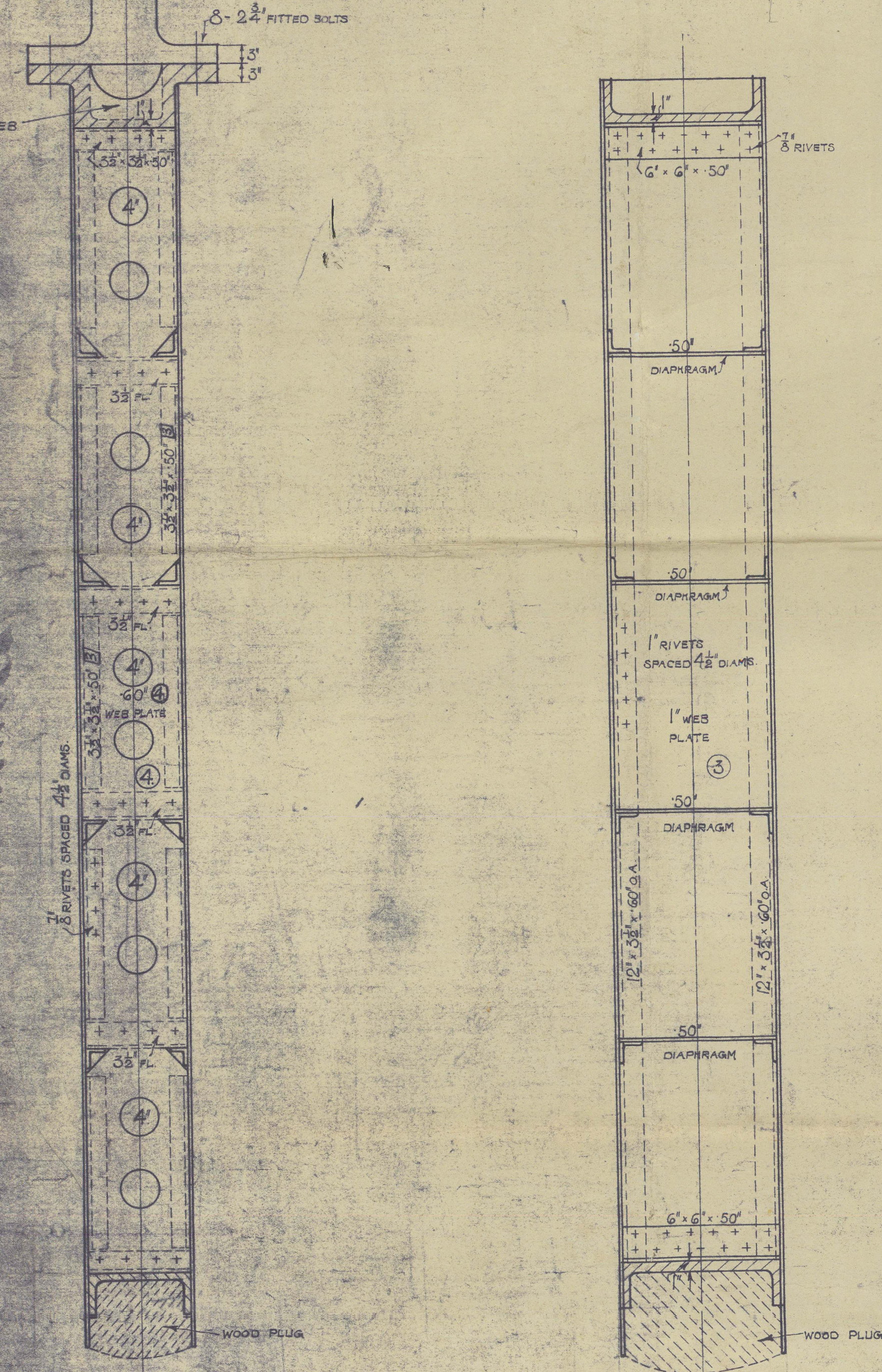
OFF THIS

RUDDER CASTINGS OF STEEL

RUDDER STOCK OF BEST FORGED IRON OR INGOT STEEL

SEE ALSO: RUDDER CASTINGS & UPPER STOCK PLAN

LEVEL LINE TO BE MARKED ON RUDDER CASTINGS  
FOR SHIPBUILDERS TO WORK TO.



A. AREA OF RUDDER (ABAFT CENTRE OF PINTLES) = 138.64 SQ. FT.

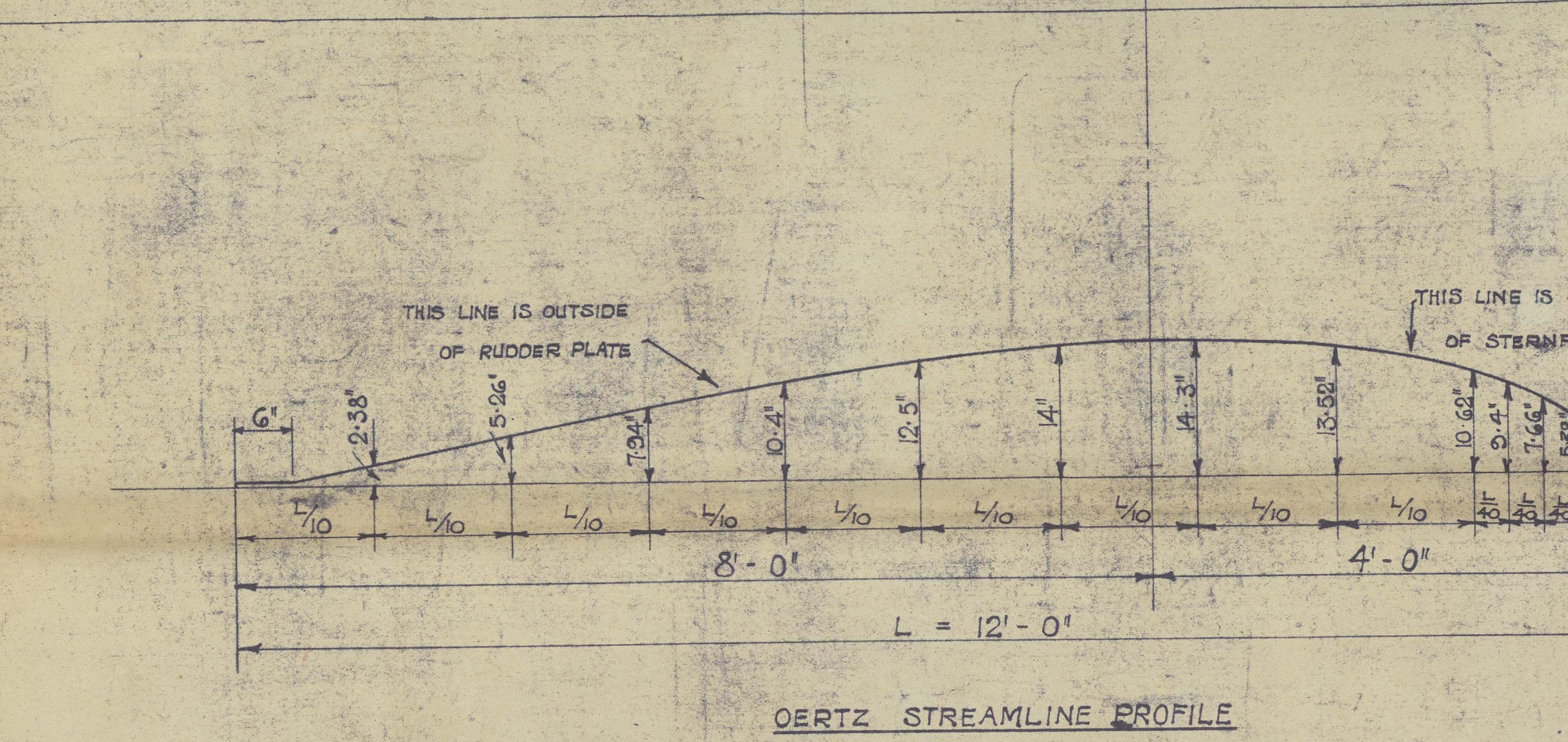
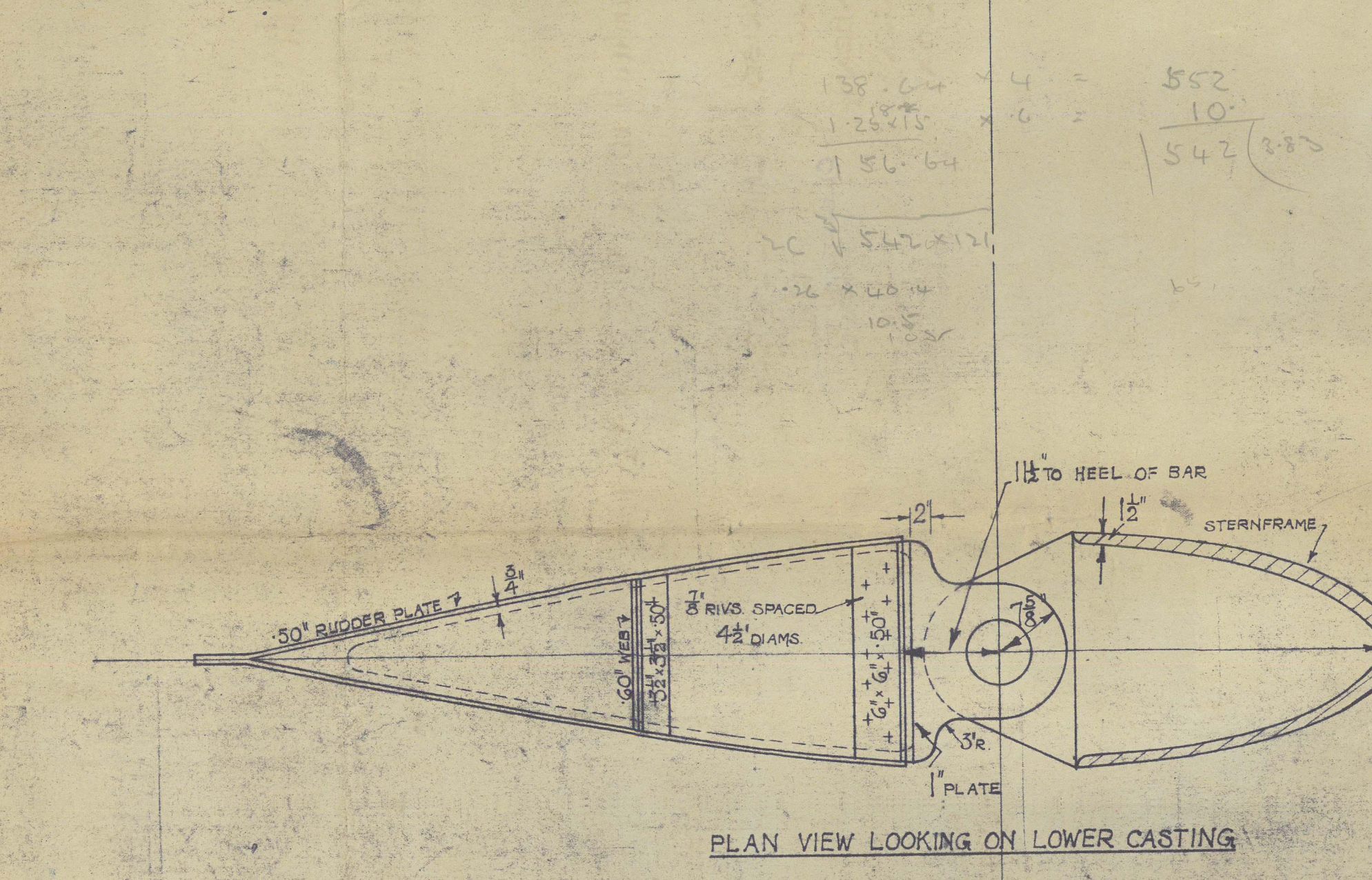
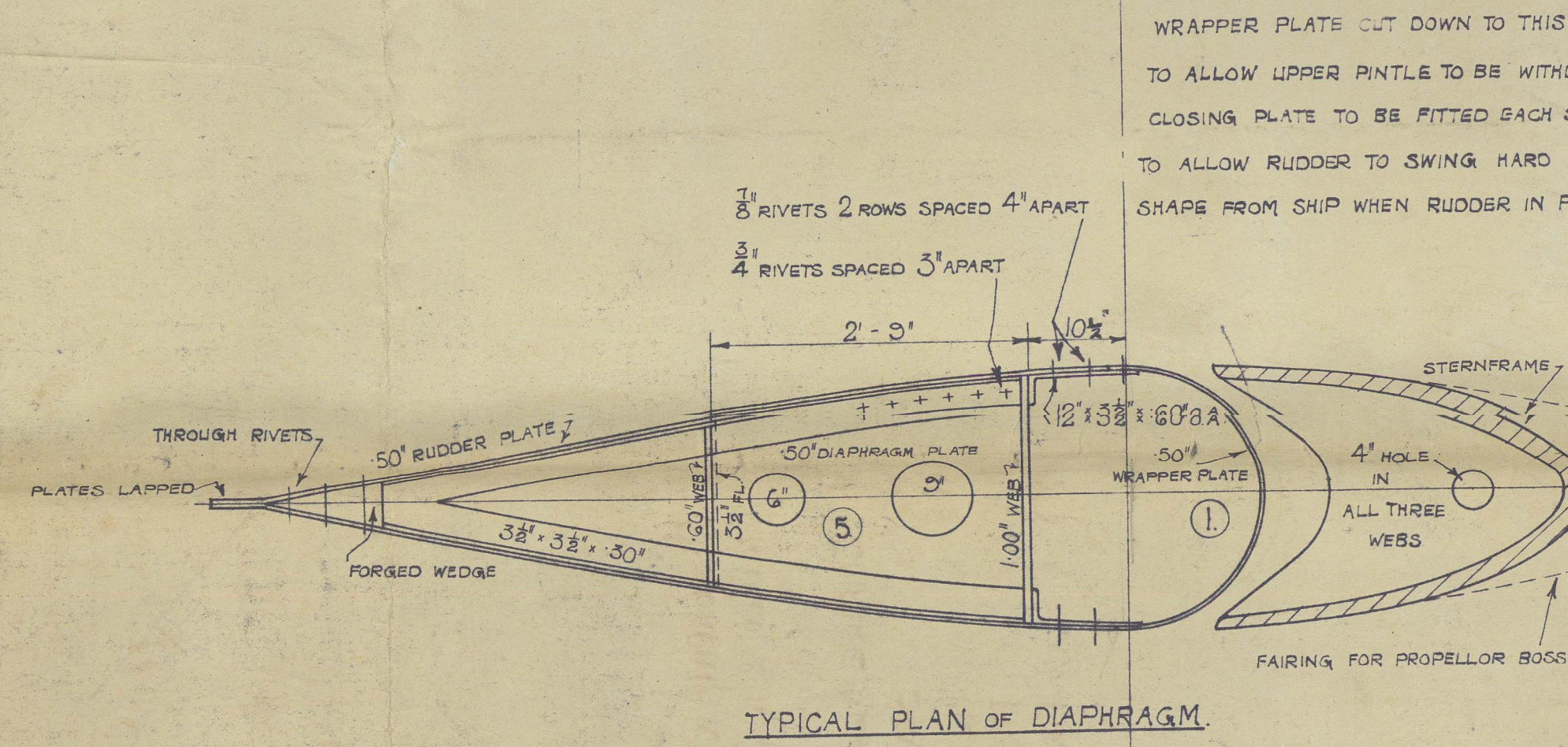
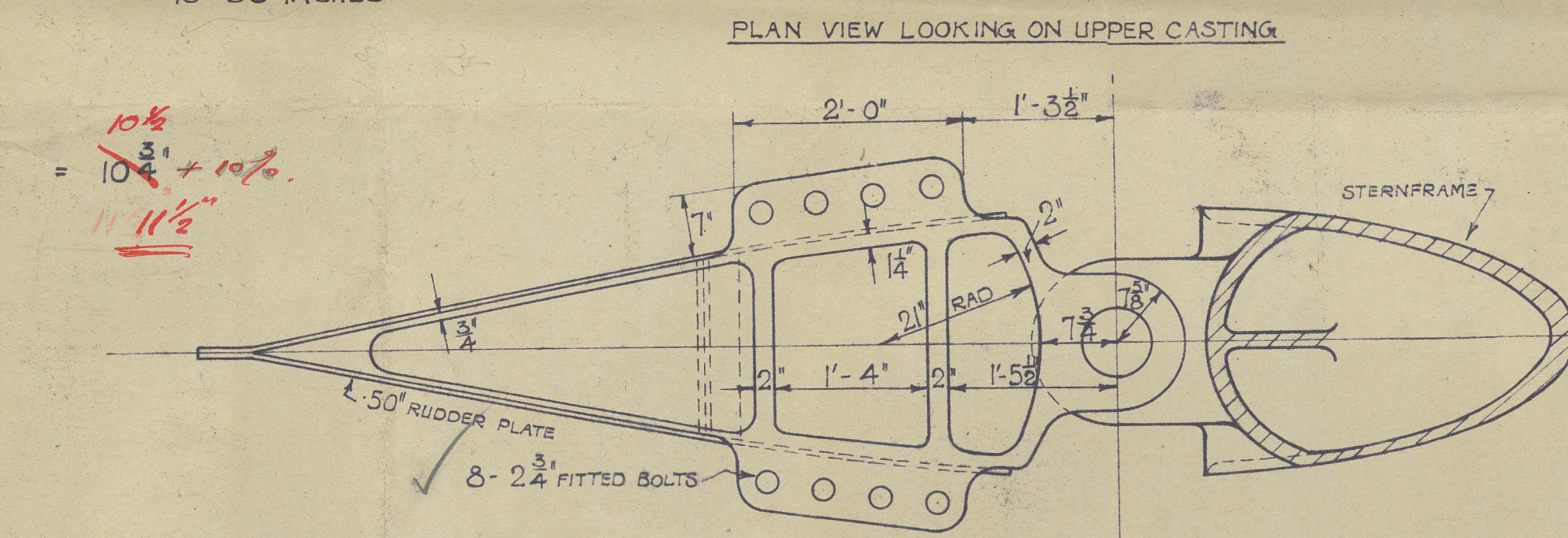
R. CR. OF GRAVITY OF RUDDER (ABAFT CR OF PINTLES) = 4 FT.

V. SPEED IN KNOTS. = 11

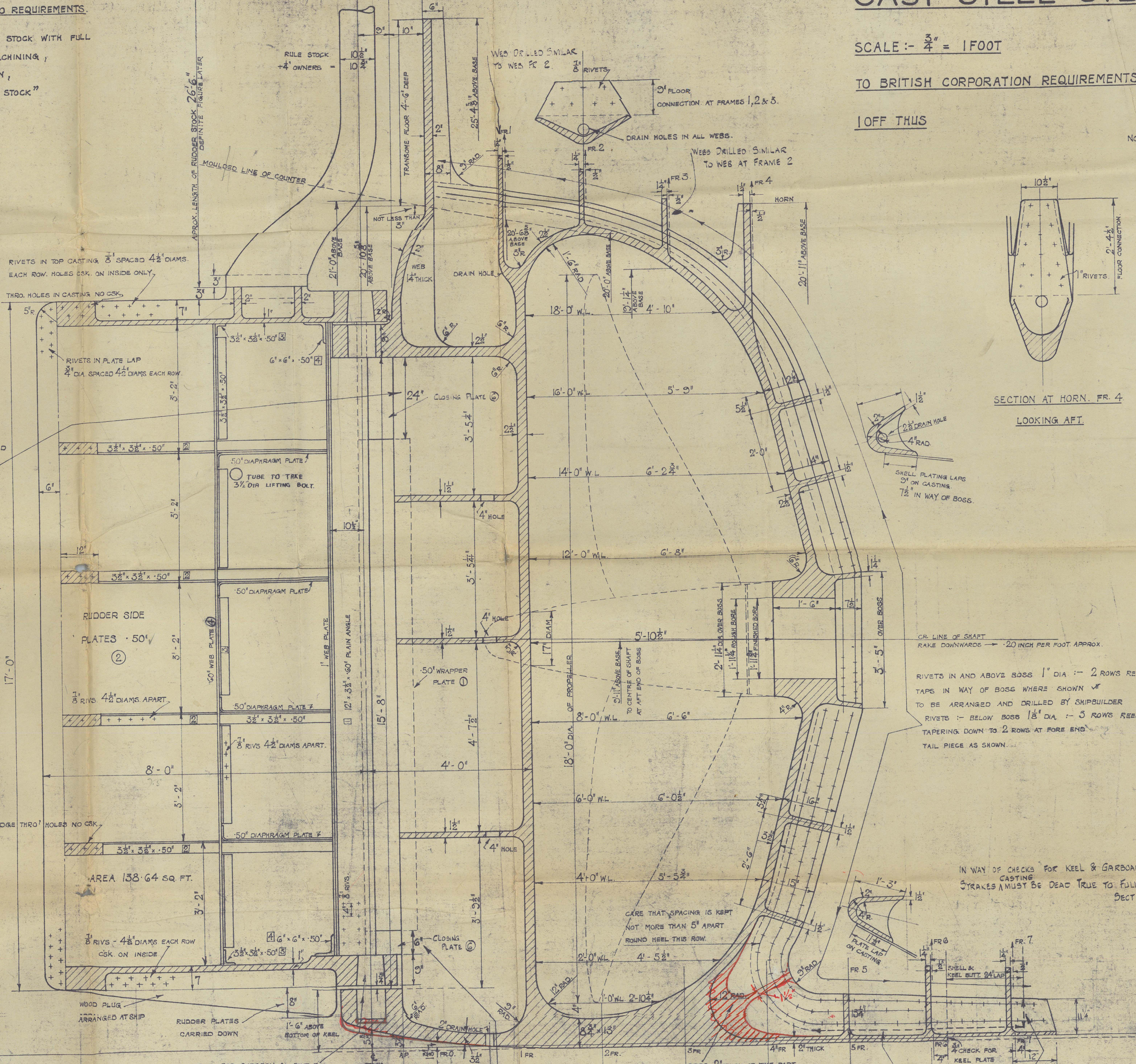
S. RULE DIA OF RUDDER STOCK =  $26\sqrt{RAVA}$   
= 10.56 INCHES.

OWNERS INCREASE  $\frac{1}{4}$ "

DIA. OF RUDDER STOCK =  $10\frac{1}{2}$ "



LIFTING EYE & KEYWAYS TO REQUIREMENTS.  
FINISHED LENGTH OF RUDDER STOCK WITH FULL  
DETAILS OF ALL KEYWAYS, MACHINING,  
ETC. WILL BE GIVEN ON PLAN,  
"FINISHED LENGTH OF RUDDER STOCK"



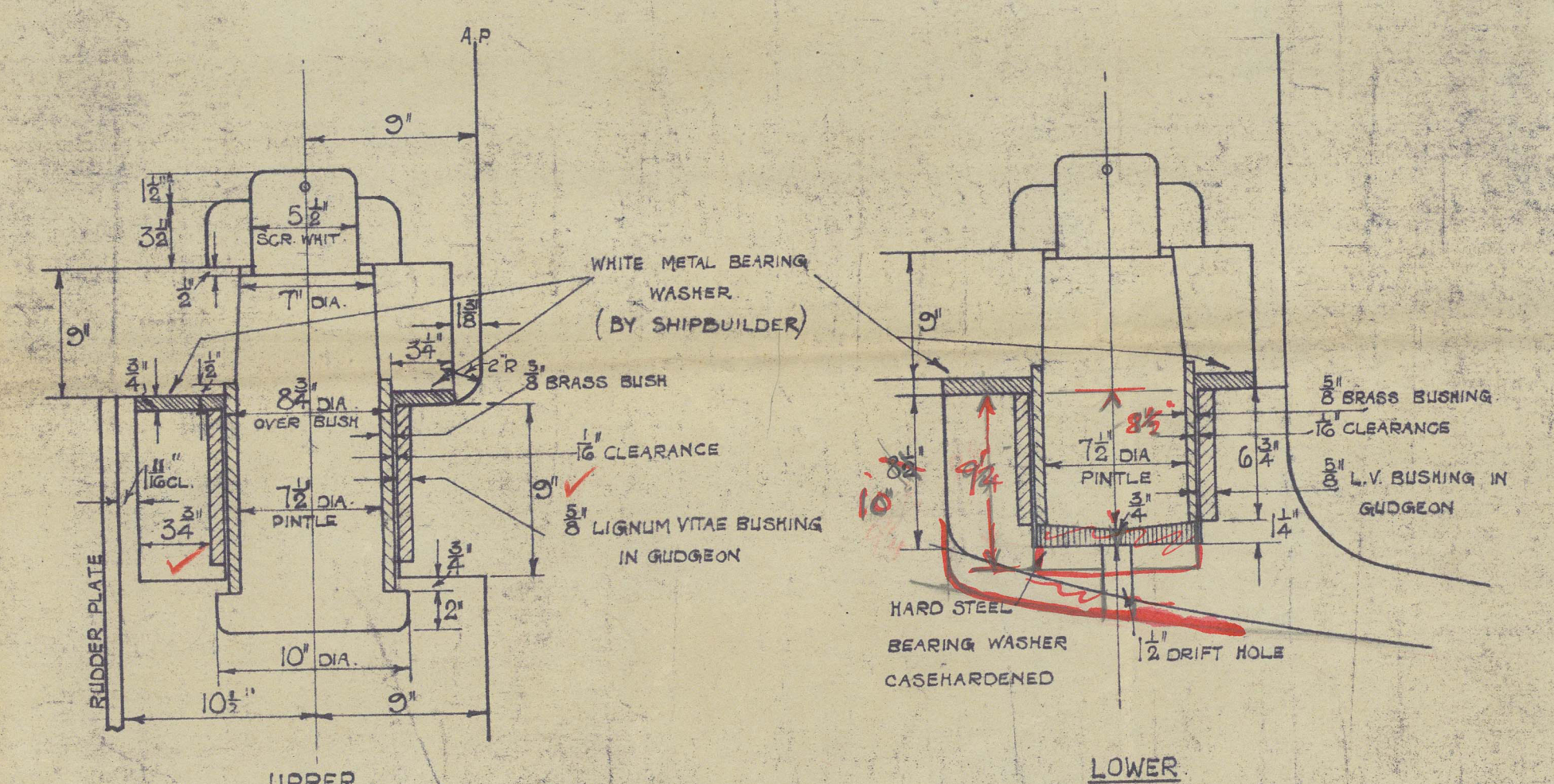
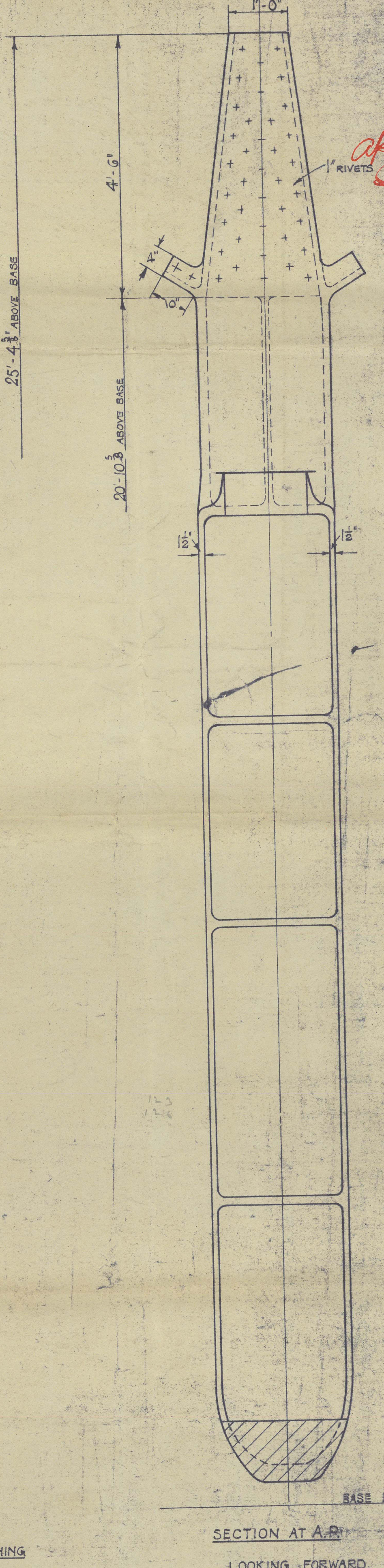
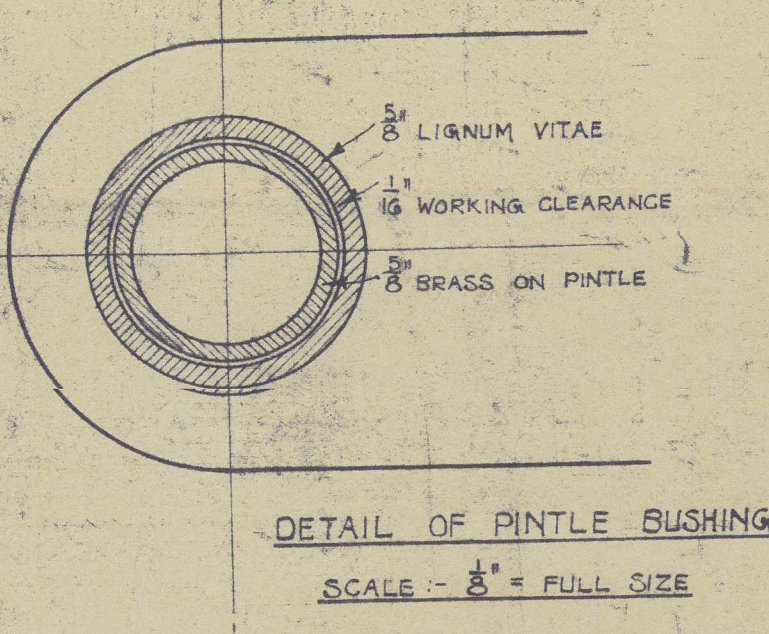
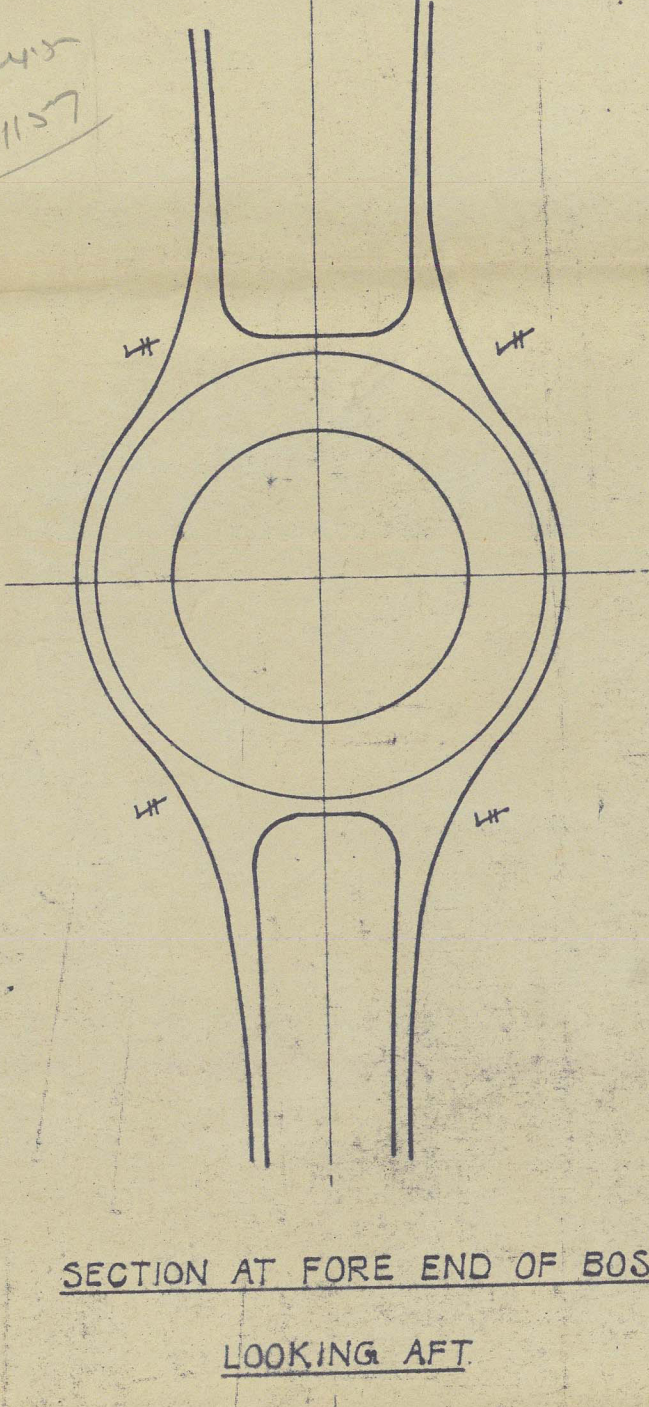
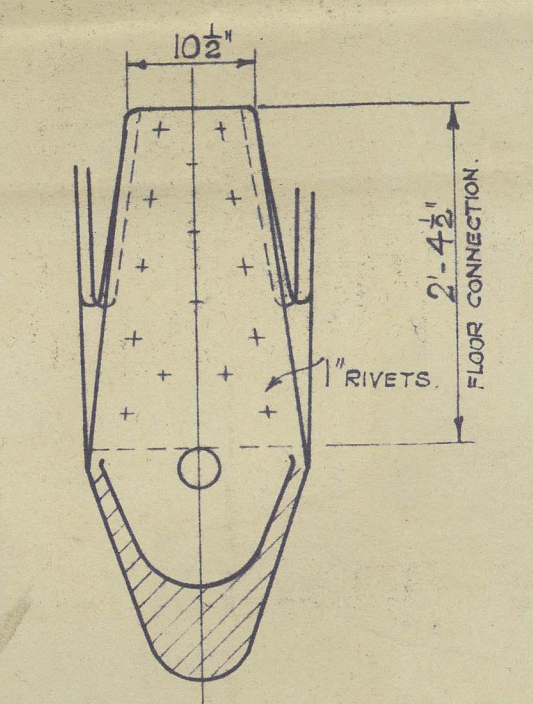
Job N° HK 1000  
CAST STEEL STERNFRAME

SCALE:  $\frac{3}{4}$ " = 1' FOOT

TO BRITISH CORPORATION REQUIREMENTS.

1 OFF THIS

NOTE: ALL DRILLING FOR RIVET HOLES, BORING & MACHINING TO  
BE DONE BY MAKERS OF STERNFRAME  
ALL RIVET HOLES TO BE DRILLED  $\frac{1}{8}$ " LARGER THAN RIVET.  
MACHINED SURFACES SHOWN THIS WAY  
ALL SURFACES, ESPECIALLY THOSE AGAINST WHICH SHIPBUILDERS  
PLATES OR SECTIONS ARE LAID, ARE TO BE FREE FROM SURFACE  
IRREGULARITIES AND DEFECTS  
SECTIONS SHOWN ON THIS PLAN ARE TYPICAL AND FULL SIZED  
TEMPLATES MUST BE ADHERED TO  
POSITION OF FULL SIZED PAPER TEMPLATES SUPPLIED BY  
SHIPBUILDER SHOWN THIS WAY ETC.





3

See plan No 10 for Sternframe.

Rudder & Sternframe

Galedon Loe Co

H.K. 1000.

17.1.80.

"ATHAMAS" \*

Hongkong & Shanghai Dock Co. 84.2-2-7.8 x 850.1

"Jaikoo" Dock Co. 296-7 x 203.

EX BURMOUNT

841	EMPIRE	<sup>EX</sup> MOONRISE	850	EMPIRE	LANTERN	*
842	"	" x STARLIGHT.	851	"	x WALL	
843	"	" x MOONBEAM	296	CLEARTON	EX HAVEN	
847	"	" x DRAGON	297	"	x ALMOND	
848	"	" x PAGODA	202	"	x BLOSSOM	

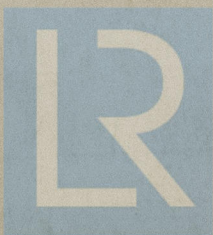
now Marquise

CLEARTON

x BURMOUNT

Hull 24/8/49

Manstand



© 2021

Lloyd's Register  
Foundation

012203-012210-0003



"Clearton."

Rudder + Sternframe.

Daledon 425'

HK 1000

Bag



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Lloyd's Register  
Foundation