

COPY

For "KAPITAN BELOUSOV"
(Sandviken 354)
To be attached
to deqd.

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

71, Fenchurch Street, London, E.C.3

Telegrams: Committee, Fen. London

Telephone: ROYal 3551 (6 Lines)

Enclosures.

3rd November, 1955.

Dear Sir,

Ref:- Eng.

Messrs. Wartsila-koncernen A/B, Maskin och Bro,
Helsingfors.
Class I Fusion Welding

I duly received your letter of the 23rd September last, with enclosures advised therein, in connection with the above.

In reply and further to our letters of the 26th October, 1953, and 9th November, 1954, we have to inform you that, in view of the satisfactory nature of your report on the routine tests carried out on the full size pressure vessel, the name of the above Firm will be placed on the List of those recognised by the Committee for the manufacture of Class I Welded Pressure Vessels (Fusion Welding).

The radiographs have been examined and it is noted that certain radiographs show poor definition and steps should be taken to correct this fault. In addition, we would emphasize the need to dress the welds smooth before radiography is undertaken.

It would appear that check radiographs only were taken in respect of the circumferential seams of the headers of the Prudhon-Capus boiler constructed as the full size pressure vessel. We would point out, however, that the longitudinal and circumferential seams of these headers require to be of Class I standard and the remaining parts should be radiographed and found satisfactory.

The remaining radiographs are considered generally satisfactory and, in the circumstances, the Firm's Works will also be recognised as an Approved Radiographic Establishment (Pressure Vessel Weld Radiography).

A letter is enclosed for transmission to the Firm, together with a copy for your own files, and you will note that approval is given on the understanding that

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facilities are provided to enable you to report periodically upon the conditions obtaining at the Works and, if considered necessary, to carry out further tests.

It is noted from the Firm's letter of the 26th September that the radiographs in respect of the boilers for Sandviken Skeppsdoeka's Yard Nos. 383/4/5 were not of as high a standard as the Firm would normally provide. It is concluded that you were satisfied that the boilers in question could be accepted on the basis of these radiographs, but we shall be glad if you will kindly confirm this.

Yours faithfully,

pro Secretary.

Ake Weber, Esq.,

HELSINGFORS.

c.c. Gothenburg.



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