

IPSWICH

C.22491.

COPY

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER



Brooke Marine Ltd - yard N243 - M.V. Luksun
 Attach to Ipswich Report No 133835.

Port NOTTINGHAM.

19th December, 1955.

This is to Certify that

J. B. Taylor,

the undersigned Surveyor to this Society did at the request of Messrs. The Clarkson Thimble Tube Boiler Co. Ltd., attend at the Works of The Grantham Boiler & Crank Co. Ltd., Grantham, on the 22nd November, 1955 and subsequently, for the purpose of examining during construction and witnessing tests carried out on:-

One - Clarkson Patent Composite, Thimble Tube Boiler,
 Type BATOG/65/140 - No. 6010.

This boiler has been constructed to the order No. 11404/5/62 placed by The Clarkson Thimble Tube Boiler Co. Ltd., and is intended for installation in a Trawler building by Messrs. Brooke Marine Ltd., Lowestoft - Yard No. 243 - destined for Russian Owners.

The boiler has been manufactured of materials tested by Surveyors to the Society, in accordance with the approved plans and the welding carried out with suitable approved electrodes to the satisfaction of the undersigned.

The inner assembly was stress relieved after welding.

On completion, the boiler was tested hydraulically to 200 lbs. per sq. inch pressure and found tight and sound at that pressure.

The boiler mountings have been tested to the appropriate test pressures and found satisfactory.

The workmanship is considered satisfactory.

For identification purposes, the boiler was stamped on the main joint as under:-

B.30503 - 150 - Lloyd's Test. 200 Lbs. W.P. 100 lbs. 18.11.55. JBT. NOT.

P.T.O.

J.B. Taylor

Fee:- £12. 0s. 0d.

Exps:-£2. 16s. 0d.

SURVEYOR TO LLOYD'S REGISTER OF SHIPPING.

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LLOYD'S REGISTER OF SHIPPING
UNITED WITH THE BRITISH CORPORATION REGISTER
COPY
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NORTHAMPTON
Port
1925 December, 1925.
This boiler has now been installed and examined under
when the safety valves were adjusted to 100 psi. An accum
test was carried out on sea trials under maximum steaming
This is to Certify that
conditions when it was found in accordance with the Rules
understand surveyor to this Society did at the request of
J. G. Talbot
Lowestoft 2/11/26.
The boiler has been constructed to the order No. 11404/5/22 placed
by the Clarkson Marine & Engineering Co. Ltd., and is included for
installation in a freighter building by Messrs. Brooke Marine Ltd.,
Lowestoft - Yard No. 24 - destined for Russian Owners.
The boiler has been manufactured of materials tested by Surveyors to
the Society, in accordance with the approved plans and the welding carried
out with suitable approved electrodes to the satisfaction of the undersigned.
The inner assembly was stress relieved after welding.
On completion, the boiler was tested hydraulically to 200 lbs. per sq.
inch pressure and found tight and sound at that pressure.
The boiler mountings have been tested to the appropriate test pressure
and found satisfactory.
The workmanship is considered satisfactory.
For identification purposes, the boiler was stamped on the main joint
as under:-
B-30202 - 150 - Lloyd's Test. 200 lbs. W.P. 100 lbs. 10.11.25. JBT. NOT.
070
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