

IPSWICH

C.22491.

COPY

# LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

*Brooke Marine Ltd - yard N243 - M.V. Luksun  
Attach to Ipswich Report No 133835.*

Port NOTTINGHAM.

19th December, 1955.



This is to Certify that

J. B. Taylor,

the undersigned Surveyor to this Society did at the request of Messrs. The Clarkson Thimble Tube Boiler Co. Ltd., attend at the Works of The Grantham Boiler & Crank Co. Ltd., Grantham, on the 22nd November, 1955 and subsequently, for the purpose of examining during construction and witnessing tests carried out on:-

One - Clarkson Patent Composite, Thimble Tube Boiler, Type BATOG/65/140 - No. 6010.

This boiler has been constructed to the order No. 11404/5/62 placed by The Clarkson Thimble Tube Boiler Co. Ltd., and is intended for installation in a Trawler building by Messrs. Brooke Marine Ltd., Lowestoft - Yard No. 243 - destined for Russian Owners.

The boiler has been manufactured of materials tested by Surveyors to the Society, in accordance with the approved plans and the welding carried out with suitable approved electrodes to the satisfaction of the undersigned.

The inner assembly was stress relieved after welding.

On completion, the boiler was tested hydraulically to 200 lbs. per sq. inch pressure and found tight and sound at that pressure.

The boiler mountings have been tested to the appropriate test pressures and found satisfactory.

The workmanship is considered satisfactory.

For identification purposes, the boiler was stamped on the main joint as under:-

B.30503 - 150 - Lloyd's Test. 200 Lbs. W.P. 100 lbs. 18.11.55. JBT. NOT.

P.T.O.

*J.B. Taylor*

Fee:- £12. 0s. Od.

Exps:-£2. 16s. Od.

SURVEYOR TO LLOYD'S REGISTER OF SHIPPING.

Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that:-

"While the Committees of the Society use their best endeavours to ensure that the functions of the Society are properly performed, it is to be understood that neither the Society nor any Member of any of its Committees is under any circumstances to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any publication in the Register Book or other publication of the Society, or for any error of judgment, default or negligence of any of its Committees or any Member thereof, or the Surveyors, or other Officers or Agents of the Society."

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COPY

# LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

*brock hammer Ltd - Ford N 245 - M.V. Larkham  
attach to Report Report N 13382c*

Port

1955 December, 1955

*This boiler has now been installed and examined under  
when the safety valves were adjusted to 100psi. An accum  
test was carried out on sea trials under maximum steaming  
This is to certify that conditions when set was found in accordance with the Rules*

*J. Gallot  
Lowerstaff 5/7/56*

The undersigned surveyor to this Society did at the request of  
The Glasgow Marine Tube Boiler Co. Ltd., attend at the works of  
the Glasgow Marine Tube Boiler Co. Ltd., Grantham, on the 22nd November, 1955  
and subsequently, for the purpose of examining during construction and  
testing tests carried out on-

The boiler has been constructed to the order No. 11404/5/52 placed  
by the Glasgow Marine Tube Boiler Co. Ltd., and is intended for use  
in a power building by Messrs. Brock Marine Ltd.,  
Lowerstaff - Yard No. 24 - destined for Russian Owners.

The boiler has been manufactured of materials tested by surveyors to  
the Society, in accordance with the approved plans and the welding carried  
out with suitable approved electrodes to the satisfaction of the undersigned.

On completion, the boiler was tested hydraulically to 200 lbs. per sq.  
inch pressure and found tight and sound at that pressure.

The boiler mountings have been tested to the appropriate test pressures  
and found satisfactory.

The workmanship is considered satisfactory.

For identification purposes, the boiler was stamped on the main joint  
as under:-

B-20202 - 150 - Lloyd's Test. 200 lbs. W.P. 100 lbs. 18.11.55. JBT. ROT.

*[Handwritten signature]*

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LLOYD'S REGISTER OF SHIPPING

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