

DISCLOSED
SECTION
No. 1020

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23 FEB 1960

Rpt. 1

Port Nagasaki

No. FE1053

Date of completing report 20th Dec., 1959

When handed in at Local Office

Received London

Survey held at Sasebo, Japan

First Visit 23rd Dec., 1958

Last Visit 8th December, 1959

No. of Visits 52

F.E. FROM ACCTS.	25/2
F.E. FROM ADMIN/F	
PLANS RECD.	22/2
CERTS. RECD.	22/2
TO RPTS. DEPT.	20/2

FIRST ENTRY SHIP REPORT

ON THE SS/MS "ORIENTAL GIANT"

Has Report been sent on (1) Freeboard of Ship? Yes, C11 only ✓ (2) Machinery? Yes, Now. ✓
 (Rpt. C11 & Rpt. C11 (Comp.) are to be forwarded in advance when freeboards are assigned by the Society. In cases where freeboards are assigned by another Authority or when ships are exempt from Load Lines, Rpt. C11 only need be forwarded).

Type of Ship Full scantling suitable for a summer moulded draft of 43.50 ft. from top of keel Is machinery fitted aft? Yes ✓
 Length (D 201 of Rules)* 803.80 ft. ✓ Built at Sasebo, Japan
 Breadth (D 202 of Rules) 107.94 ft. ✓ Launched 31st August, 1959 Yard No. 200
 Depth (D 203 of Rules) 60.69 ft. Builders Sasebo Ship Industry Co., Ltd.
 Draught (summer moulded) (D 204 of Rules) 44.71 ft. Owners Tanker Services, Incorporated, Liberia
 Deck Factor "F" excluding d_t See Ship Research Address
 " " "F" including d_t Sp. Endorsement Managers
 Gross tonnage 43422.88 tons dated 16/3/60 Address
 Net tonnage 29739 tons Port of Registry Monrovia
 Official number 1453 Date of last survey in drydock 22nd November, 1959
 Signal letters 5MCF

GENERAL DECLARATION

Has the ship been built under Special Survey in conformity with the Society's Rules and Regulations and Secretary's letters? Yes ✓
 Have the scantlings and arrangements of the ship as built been checked by you and found to be in accordance with the approved plans or with equivalent arrangements? Yes ✓
 Have any modifications and/or additions to the original approved arrangements made during construction, been indicated in ink of a distinctive colour other than red on the approved plans now forwarded, and approved locally as being in accordance with or by standards equivalent to Rule requirements? Yes ✓
 If separate plans of midship section and profile and decks showing the ship as built are forwarded, have they been checked with the approved arrangements and found in order? Yes ✓ Certified Plans
 Are the materials and workmanship satisfactory? Yes, (Materials tested by the Rules of the American Bureau of Shipping)
 Have the freeboards been satisfactorily marked on the ship's sides and verified? Yes ✓

BUILDER'S DECLARATION : To the best of my knowledge the ship has been built in conformity with the Rules, Regulations and requirements of Lloyd's Register of Shipping.

for M. Nagata

Builder's Signature

FEES, etc.

Special Survey fee See Sp. letter 20/1/60 ¥6,947,500

Travelling expenses

Late attendance fees

Fees applied for Received

Classification Certificate to be sent to Nagasaki Office

Date of issue 12.4.60

Has an Interim Certificate been issued? Yes

This Ship in my opinion is eligible to be classed:— 100A1 Oil Tanker (Special notations where part of class to be stated) with Notation to the Register Book

"Longitudinal Framing" "Part Electrically Welded"

Signature

S. Nojima

Surveyor(s) to Lloyd's Register of Shipping

For T.M.G. Jobling & G.M. Kersey & myself

Committee's Minute

FRIDAY 25 MAR 1960

Character Assigned

100 A1

Oil Tanker

DS 11.59

LMC

ES

MBS

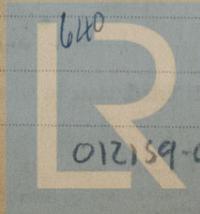
SGS

OF

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write Nagasaki

NOTED POST



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Lloyd's Register Foundation

012159-012161-0135 1/2

* In the case of Trawlers see Trawler Rules



The Surveyors are requested not to write on or below the Committee's Minutes

STEEL

Manufacturer's Name and/or Trade Mark of the steel used in the construction of the ship:—

Plates:— Japan Steel Works, Ltd., Muroran Plant. Yawata Iron and Steel Co., Ltd.

Sections:— Yawata Iron & Steel Co., Ltd.

Has the steel been manufactured at works recognised by the Committee and tested in accordance with the Rules? Tested in Accordance with the A.B. Rules.

Process of manufacture (e.g. Open hearth, electric furnace, etc.) Open Hearth Process

Particulars of Special Quality Steel used Class C of the hull steel tested by the Rules of the American Bureau of Shipping used on the shell, upper deck and longitudinal bulkheads as indicated on the plans attached.

*Keel, skin shell plating & bilge strakes for 1/2L amidships
Upper deck plating, stringer plate, sheerstrake, & strake below sheerstrake, from within prop to 1/2L fwd
Top & bottom strakes of longitudinal bulkheads.*

ELECTRIC WELDING

Parts of main structural importance electrically welded except shell seams of sheer strake to adjacent strakes, bilge strake to adjacent above & below strakes, bottom shell, A to B, D to E strakes, upper deck plating Nos.1 to 2, Nos.3 to 4 strakes from outboard, stringer connection to the sheer strake and sundry minor connections.

Parts examined by radiography During construction with satisfactory results..

Were the electrodes used of types approved by the Committee? Yes

FORGINGS, CASTINGS AND FABRICATED PARTS

ITEM	FORGING, CASTING OR FABRICATED (Certificates to be forwarded)	MAKER'S NAME
Stem bar	Fabricated Plate Stem	
Shaft brackets	-	
Sternframe	C.S. tested by A.B.	Mitsubishi Steel Mfg.Co.,Ltd. Nagasaki, Japan <input checked="" type="checkbox"/>
Frame	C.S. tested by A.B.	Mitsubishi Steel Mfg.Co.,Ltd. Nagasaki, Japan <input checked="" type="checkbox"/>
Rudder head	F.S. Tested by A.B.	Kawasaki Steel Corp., Hyogo Works, Japan <input checked="" type="checkbox"/>
Quadrant		
Tiller	F.S. tested by A.B.	The Dennystown Forge Co., Ltd., Durbarton <input checked="" type="checkbox"/>

Each a copy of A.B. certificates for the above castings and forgings attached.

GENERAL PARTICULARS

Steering gear (Type & Maker) Electric Hydraulic J.Hastie & Co.,Ltd. Greenock Auxiliary steering gear 2-Independent sets of Motor & Pump

Steering chains (Size & test) - Windlass (Type & Maker) Steam, Utani Heavy Ind., Hiroshima

Ceiling in holds (Material & thickness) - Are cargo battens fitted in holds? - in 'tween decks? No

Parts of bottom plating on which cement or an approved composition is laid (if fitted):— Yes ?

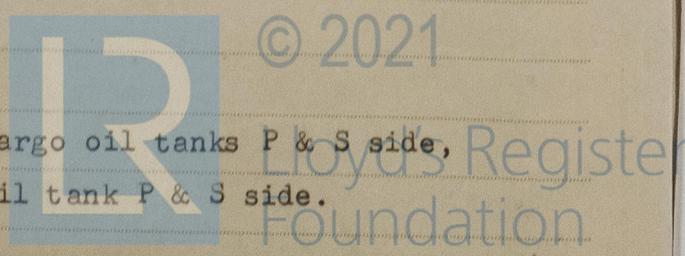
Particulars of composition (if any):— Cement

Insulated cargo compartments (if any):— None

Parts of structure of material other than steel (if any):— None

If mechanical ventilation is fitted, state in which cargo spaces:— None

If cathodic protection is fitted, state in which tanks:— Nos.1,5,9 and 13 inboard cargo oil tanks P & S side, Nos.2,4,6 outboard cargo oil tank P & S side.



CAPACITIES OF TANKS (35 c.f. per ton) (Capacity Plan to be forwarded)

(O.F. or F.W. ONLY to be inserted against tanks used exclusively for oil fuel or fresh water)

Double bottom tanks:— No. 1 (F.W.) ✓ No. 2 (F.W.) ✓ No. 3 - No. 4 - No. 5 - No. 6 -
 in Eng. Room No. 7 - No. 8 - No. 9 - No. 10 - No. 11 - No. 12 -
 Fore peak tank 1,310.1 Tons ✓ After peak tank 344.9 tons ✓ Midship deep tank -
 Deep tank aft (O.F.) ✓ Deep tank fwd. No.1 1,875 T. Wing (P) 1,412 T. ✓ -
 No.2 2,008 T. Wing (S) Topside tanks -
 Tanks at sides of tunnel - Tanks in way of tunnel - Deck tanks in way of Eng. Rm. aft. (F.W.) ✓
 Side tanks - Wing tanks in way of Eng. Rm. (O.F.) ✓ Other tanks None
 None

If ship is an oil tanker state the numbers of main cargo tanks used exclusively for water ballast (if any) with capacities:—

GENERAL REMARKS

Names and yard numbers of sister or similar ships to be stated below. Numbered list of "Approved" and "As Built" plans to be given below or furnished separately (Port, Report Number, Builders' Name and Yard Number, Name of Ship and title of plan in English to be stated on outside of all plans folded to a maximum size of 11" x 9". List of forging, casting or equivalent fabricated parts, certificates to be given below with Certificate number, Port and Date.)

Similar or sister ship:- None

"Approved plans" forwarded

- (1) Midship Section ✓ (2) Construction of Profile & deck plans (3-sheets) ✓

"As Built Plans" forwarded

- (1) Midship Section ✓
 (2) Construction of Profile & Deck Plans (2-sheets) ✓
 (3) Shell expansion ✓
 (4) Bulkheads (2-sheets) ✓
 (5) Rudder ✓
 (6) Stern frame ✓
 (7) Double bottom (2-sheets) ✓
 (8) Bow construction (2-SHEETS) ✓
 (9) Stern construction (4-SHEETS) ✓
 (10) Capacity plan ✓
 (11) AB-C Plate Diagram ✓

SPECIAL FEATURES

The steel, so far as the hull is concerned, has been manufactured at an approved works and tested by the American Bureau of Shipping.



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