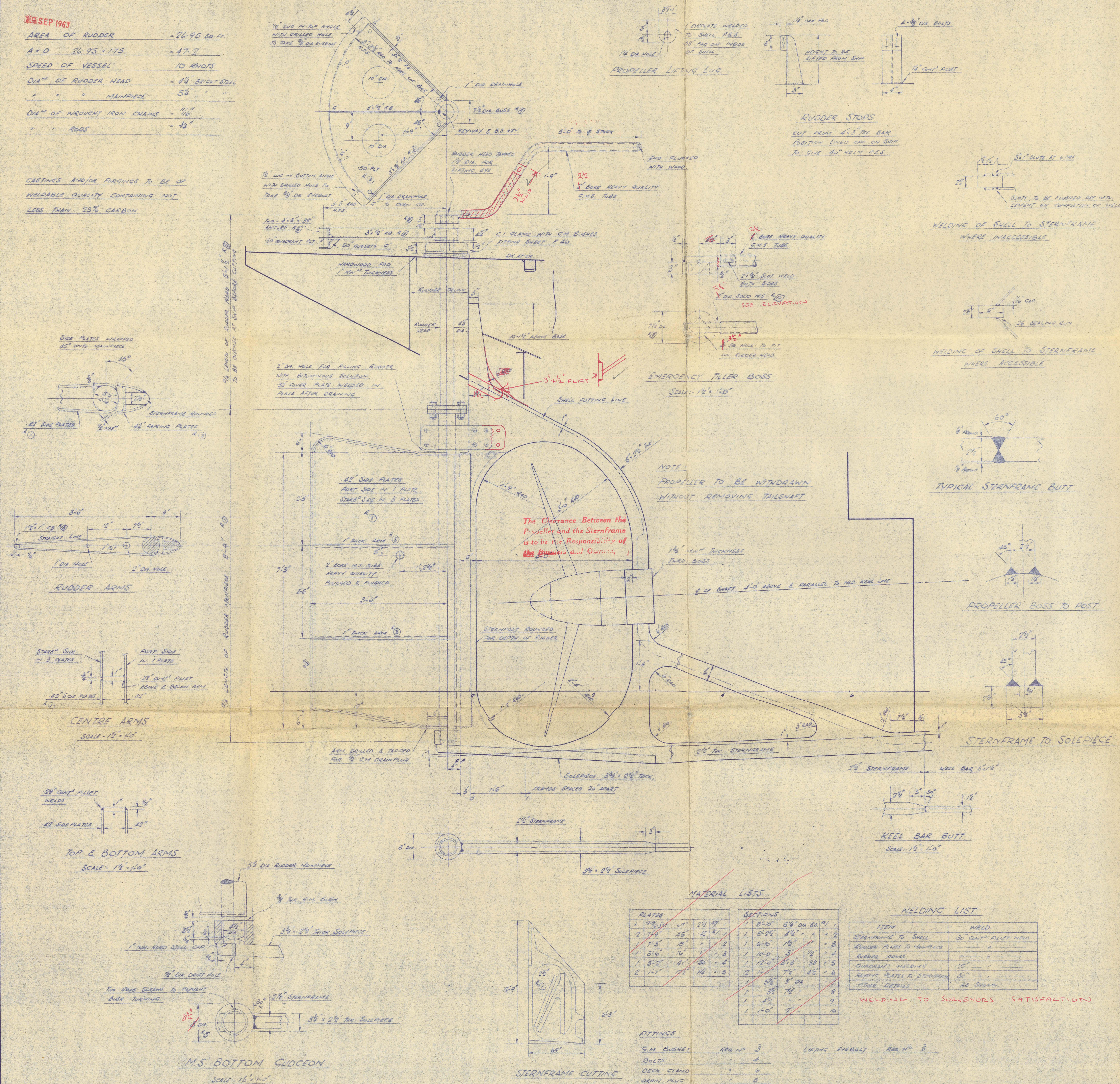


SEP 1963

AREA OF RUDDER	- 26.95 sq ft
A x D	26.95 x 17.5 = 47.2
SPEED OF VESSEL	10 KNOTS
DIA ^m OF RUDDER HEAD	- 46" BRIGHT STEEL
" " MAINPIECE	- 54" " "
DIA ^m OF WROUGHT IRON CHAINS	- 1 1/2"
" " RODS	- 3/4"

CASTINGS AND/OR FORGINGS TO BE OF WELDABLE QUALITY CONTAINING NOT LESS THAN 23% CARBON



MATERIAL LIST

PLATES	SECTIONS
1 1/2" x 18" x 1/2"	1 8" x 18" x 1/2"
2 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"
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1 1/2" x 18" x 1/2"	1 6" x 18" x 1/2"

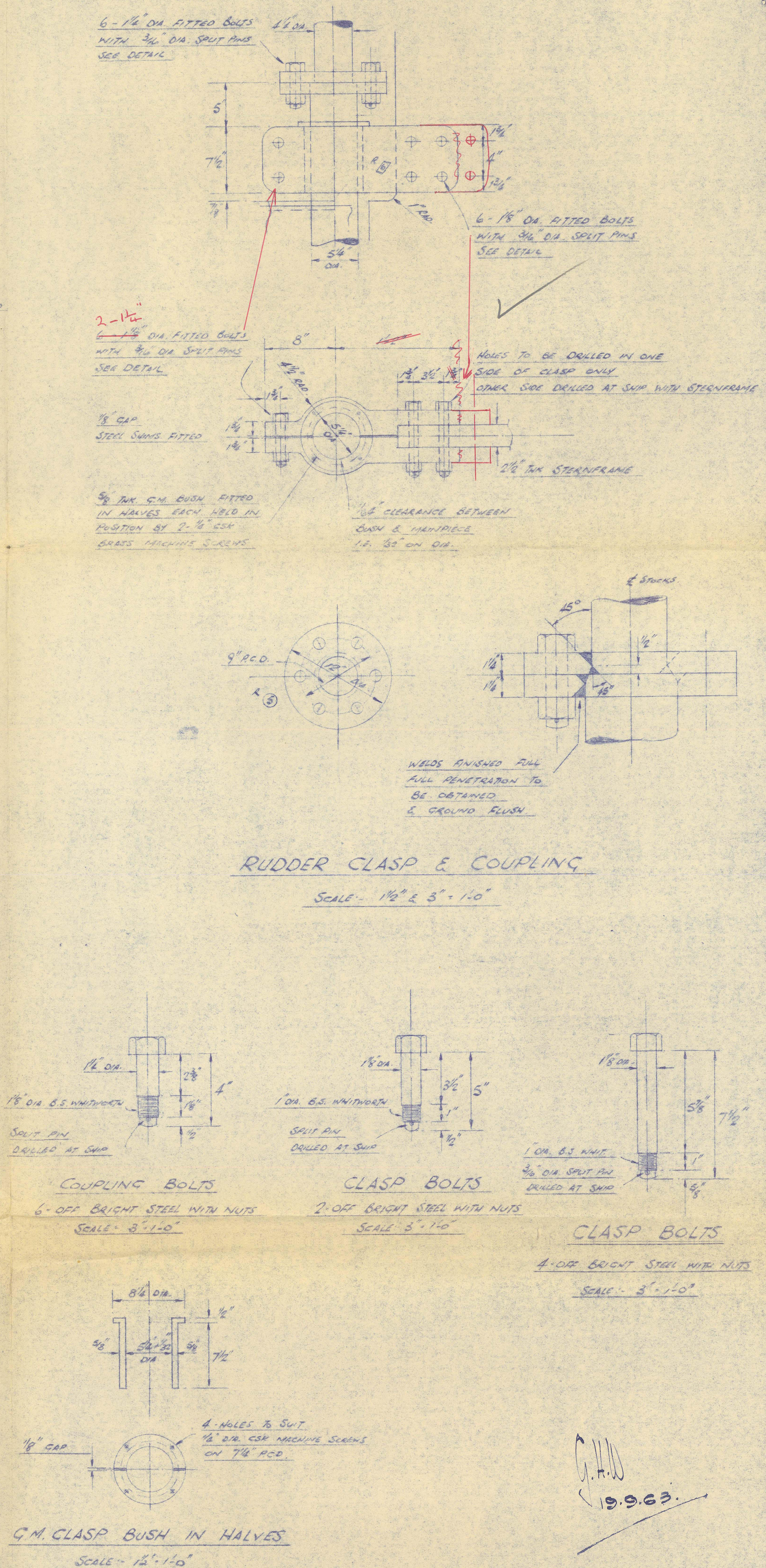
WELDING LIST

ITEM	WELD
STERNFRAME TO SHELL	30 CHIN PILE WELD
RUDDER PLATES TO MAINPIECE	"
RUDDER ARMS	"
QUADRANT WELDING	1/2"
RUDDER PLATES TO STERNFRAME	30"
OTHER DETAILS	AS SHOWN

WELDING TO SURVEYORS SATISFACTION

FITTINGS

S.M. BUSHES	REQ. NO. 3
BOLTS	" 4
DECK GLAND	" 6
DRUM PLUG	" 5
EMERGENCY TILLER	" 6



REVISIONS		DATE	BY
No.	DATE	PARTICULARS	
<p>DRAWN BY G.L.O. DATE 3.9.63</p> <p>TRACED BY DATE</p> <p>CHECKED BY DATE</p>			
<p>YARD No. T.1143 DRG. No. 7048/16</p> <p>TITLE: RUDDER & STERNFRAME</p> <p>SCALE: 1" TO ONE FOOT.</p>			

RICHARD DUNSTON LTD.
SHIPBUILDERS,
THORNE, YORKSHIRE.

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012108-012112-01212021

"FRISTON DOWN" ★

R. DUNSTON LTD.

SHIP No. T. 1143...

Rudder - Sternframe

HULL. F.R. REPT. NO. 70160

RECORDS DEPT
LONDON.

7

Deviations from approved plan marked
or ringed blue on white, yellow on blue.
Approved by local Surveyor or by

Lloyd's Register
Foundation
012108-012112-0167