



ITEM	THICK	WELD
BHD TO SHELL & DECK	3/8"	21/25" D.C. FILLET
" WEBS WITHIN THE HOPPER	3/8"	"
" " IN FWD HOLD	3/8"	25" STAG. 3 WELDS 5 CRS.
FACE BARS TO WEBS WITHIN THE HOPPER	3/8"	12" D.C. FILLET
" " IN FWD HOLD	3/8"	25" STAG. 3 WELDS 7 CRS.
BHD STIFFENERS	25/30"	24/30" x 3" 7" (CRS IN WAY OF O.T. BUNKERS)
" WHERE NO END BARS ARE FITTED	25/30"	3 WELDS 4 CRS FOR 15/20 LENGTH AT END
" BRACKETS	3/4/3/8"	22" D.C. FILLET ALL ROUND
CHAIN LOCKER TO BHD & SHELL	3/8"	25"
" CR. DIVISION	3/8"	18"
" STIFFERS & BEAMS	5/16"	26" STAG. 3 WELDS 7 CRS.
OIL FUEL BUNKERS - BOUNDARY CONNECTIONS	3/8"	21/25" D.C. FILLET
" BRACKETS	3/8"	25" STAG. 3 WELDS 6 CRS.
HORIZONTAL GIRDER TO BHD	3/4"	20" STAG. 3 WELDS 4/2 CRS (20 CHAIN AT BHD)
FORE PEAK WASHPLATE	2/6"	10" D.C. FILLET
" STIFFENERS	2/6"	24" STAG. 3 WELDS 7 CRS.
LEDGER BARS TO BHD	3/8"	18" D.C. FILLET
DOOR JAMBS	1/2"	22"

ALL WELDING BELOW 4'-0" ABOVE BASE TO BE D.C. FILLETS (UNLESS SPECIFICATION)

APPROVED BY OWNERS 21-2-61 APPROVED BY LLOYDS 21-2-61

REVISIONS

DATE 25-1-61

RICHARD DUNSTON LTD.  
SHIPBUILDERS,  
THORNE, YORKSHIRE.

YARD No 5780-1 DRG. No 5705/13 c

TITLE: TRANSVERSE BULKHEADS & BUNKERS.

SCALE: 1/4" TO ONE FOOT. AS BUILT

RECORDS DEPT..  
LONDON.

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THEO H. SWANTON ★

RICHARD DUNSTON (HESSLE) LTD.

YARD NO 781

TRANSVERSE BHDS. & BUNKERS

"AS BUILT"

HUL. F.E. REPT. NO 67905



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