

Rpt. 4c

Date of writing report 14 - 5 - 64

Received London

Port

No. 47

Survey held at

No. of visits

First date

Last date

FIRST ENTRY REPORT ON AUXILIARY INTERNAL COMBUSTION ENGINES

Name of Ship
(Or Contract No. if name unknown).Owners
(Or Consignees)

Ship Built at Genova-Sestri

by Ansaldo-Cantieri Navali

when

Yard No. 1595

Auxiliary Engines or Gas Turbines made at Sestri

by Isotta Fraschini & Motori

when

1963-64

Eng. Nos. 266090

Total No. of sets and description (including type name) 1 - D 26 SGV DE 556 A 4.

Breda

INTERNAL COMBUSTION RECIPROCATING ENGINES. No. of cylinders per engine 6 Dia. of cylinders 180 mm. Stroke 190 mm.

2 or 4 stroke cycle 4 Maximum approved BHP 384 at 1500 RPM Corresponding MIP 9.7 Maximum pressure 109.4

Fuel class A BSS 2860 Are cylinders arranged in Vee or other special formation? V of 60° If so, No. of

crankshafts per engine 1 Is engine of opposed piston type? No. No. and type of mechanically driven scavenge pumps or blowers

per engine 1 No. of exhaust gas driven blowers or superchargers per engine 1 Is welded construction

used for: Bedplate? yes Entablature? yes Total internal volume of crankcase (if 20 cu. ft. or over) 5 cu. ft. No. and total area of

crankcase explosion relief devices 2 22 sq. in. Are flame guards or traps fitted? pyroprose cooling medium for: Cylinders water

Pistons oil No. of attached pumps: F.W. cooling 1 S.W. cooling 1 Lubricating oil 1 How is engine started? electrically

SHAFTING. Is a damper or detuner fitted? no No. of main bearings 5 Are bearings of ball or roller type? no Distance between

inner edges of bearings in way of cranks 140 mm. Crankshaft: Breda solid Material of crankshaft 38 HCD4 steel Approved

minimum tensile strength 95 Kg/mm² Dia. of pins 110 mm. Journals 140 mm. Breadth of webs at mid throw 230 mm. Axial

thickness 47 mm. If shrink, radial thickness around eyeholes solid Dia. of flywheel 765 mm. Weight 360 Kg. Are balance

weights fitted? yes Total weight 84 Kg. Rad. of gyration 152 mm. Dia. of flywheel shaft 140 mm.

Has each engine been tested in shop? yes How long at full power? 4 hours Was it tested with driven machinery attached? yes Was the

governing tested and found satisfactory? yes Date of approval of torsional vibration characteristics (for engines of 150 BHP and over) 18.10.63 & 4.2.64

Date of approval of shafting 2.5.63 Identification marks on shafting LLOYD'S REG. 16.7.63 - GL.

Particulars of driven machinery type DE 556 A 4 STILL generator.

Port and No. of Certificate for Starting Air Receivers

AUXILIARY GAS TURBINES. BHP per set At RPM of output shaft. Open or closed cycle?

Arrangement of turbines. HP drives at RPM HP gas inlet temp. pressure

(A small diagram should be attached showing gas cycle) IP " at " IP " " " " " " " " " " " "

LP " at " LP " " " " " " " " " " " "

No. of air compressors per set Centrifugal or axial flow type? Material of turbine blades

Material of compressor blades No. of air coolers per set No. of heat exchangers per set How are

turbines started? Are the turbines operated in conjunction with free piston gas generators?

Total No. of free piston gas generators Dia. of working pistons Dia. of compressor pistons No. of double strokes

per minute at full power Gas delivery pressure Gas delivery temperature

Have the turbines and attached equipment been tested in shop? How long at full power? Were they tested with driven machinery

attached? Particulars of gearing

Date of approval of plans Identification marks Particulars of driven machinery

ELECTRIC GENERATORS. Port and No. of Certificate for generators of 100 Kw. and over Hamburg 63/1971

For generators under 100 Kw., has Makers' Certificate been obtained? Are Certificates attached?

The foregoing description is correct and the particulars are as approved for torsional vibration characteristics (strike out words not applicable)

Manufacturer

Is this machinery duplicate of a previous case? yes If so, which? see report No. 46 - for yard 1594

GENERAL REMARKS. State if the machinery has been constructed under special survey in accordance with the Rules, approved plans and Secretary's letters. State quality of materials and workmanship. Where existing machinery is submitted for classification the circumstances should be explained as fully as possible.

The above machinery was constructed under special survey, in accordance with the Rules and approved plans. All the materials were submitted to the tests required by the Rules and found satisfactory; workmanship satisfactory throughout.

Survey Fee

101280 Lire

Expenses

12000 Lire

Date when a/c rendered

26.3.64

(Ing. G. Levi)

Engineer Surveyor to Lloyd's Register

Declaration to be signed by Surveyor at fitting-out Port:— The above described machinery has been fitted on board the "GIORDANO BRUNO"

at ANSALDO CANT. NAVALE in a proper manner and found satisfactory when tested on the (date) 6th July, 64 under full working conditions.

GENOVA SESTRI.

(S. DINNEN)

Engineer Surveyor to Lloyd's Register

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