

n^{os} 176 & 7 s.s.

Stern Frame

Scale $\frac{1}{2}'' = 1 \text{ Foot}$

First Longitudinal № 15371.35

Rudder Head 7" Diam

Pintles 3 $\frac{1}{2}$ ¹¹ Diam.

Drilling
Holes $1\frac{1}{8}$ " Diam for 1" Rivets
Spaced 5" apart C.to.C.

5/16" Steel Liner to be Fitted.

Rudder Pintles 3½" Diam.

Detail of Gudgeons

- Scale 3" = 1 Foot. -

Stem Bar: (Parallel Rolled Steel.)

Drilling

Holes $1\frac{1}{8}$ " diam for Rivets
Spaced 5" apart c.to.c.

Spaced 5 apart c.t.o.c.

Note: Foot drilling to be marked off on Forming

23.0"

Total Length. 45.11

John Crown & Sons Ltd
Shipbuilders

Strand Slipway

Sunderland

April 4th 1924.

Rudder Numzerals

Area = 82.35 sq. ft.

$$\underline{A \times D = 82.35 \times 2.73 = 224.81}$$

Under 10 knots = 7" Rudder Head.

J. CROWN & SONS, LIMITED, SUNDERLAND.

ENCLOSURE
FOR

Recess of Lloyd's

0003 2/2

SUNDERLAND

MESSRS J. CROWN & SONS LTD

STERN FRAME

S.S. Nos 176 & 7

S.S. "Royalmoor."

SUNDERLAND RPT. NO. 28958.

S.S. Silveemoor

SUNDERLAND RPT. NO. 29019.



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