

DISCLOSED  
SECTION 15 OCT 1942  
Received at London Office

833 C

833 6

Date of completion of report 23rd September 1962.

Port of **HULL**

No 51468.

Survey held at Selby and Hull

Date First Survey 11th November 1941 Last Survey 19th September 1942

On the (State if Machinery fitted A.R. and  
& Single, Twin or Triple Screw) Steel single screw steam tug "DEXTEROUS"

State Type (Full Scantling, Complete Superstructure  
with or without Tonnage Openings)

Full Scantling

...State Type of Erections Yoncastle

TONNAGE under } 440.79  
Tonnage Deck ... }

CLASS  100 A.I.

State if with freeboard } No.

Built at Selly

Do. of space or spaces  
between Tonnage Dk.  
and Upper Dk.

"FOR TOWING SERVICES". as condition of Class } 142.5 FEET  
Length from fore part of stem to after part of stern }  
post on summer L.W.L. See Sec. 3 (1a) } L 142.5

Launched 17th April 1942 Yard No. 1247.

Breadth (greatest moulded) ..... B. 33.0

*Builders* Messrs Lochrane & Sons. Ltd

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) } D 16-0

Owners *The Admiralty*

1st Longitudinal Number (L  $\times$  D).....= 2280

*Managers* .....  
(Where necessary to be entered in Reg. Book)

2nd Numeral  $L \times (B + D)$  ..... = 6982.

Residence London.

Framing Depth "d," at middle of length. See } ☒   
 Sec. 3 (1d).....

**Proportions**—Depth to Length—Uppermost continuous deck to top of keel ..... } **8.9**

Port of Registry.....✓

Do. Long Bridge to }  
top of keel }

*If surveyed while building, afloat, or in dry dock*

Draught Moulded ..... 14-2"

During construction

FRAMES, DOUBLE BOTTOM AND BEAMS.

		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships.....		22	✓	Bracket Floors, Frame .....			
" " from 1/3 length amidships to Collision bulkhead.....		22	✓	" " Reversed Frame.....			
" " in peaks .....		22	✓	" " Vertical Struts .....			
SIDE FRAMING.				Centre Girder, depth and thickness amidships			
Frame Amidships, Angle, $\square$ or $\square$ .....		5 1/2 3 .34	✓	" " top Angles .....			
" " in boiler room $\square$ .....		7 3 .40	✓	" " bottom Angles.....			
" " Extends up to.....		upper deck	✓	Side Girders, No. each side and thickness.....			
Reversed Frame Amidships, Angle in Bl. Rm 3 3 .45			✓	Margin Plate depth (excl. of flange) and thickness .....			
" " " " Eng. Rm 3 1/2 3 1/2 .50			✓	" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem .....			
" " Extends up to.....		across floors	✓	" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area .....			
Depth of Framing Girder.....		5 1/2"	✓	" " Gussets, spacing and scantling abaft 1/4 len. from stem.....			
Frames in Uppermost Continuous 'tween Decks, Angle, $\square$ or $\square$ .....			✓	" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area .....			
" " Second 'tween Decks, Angle, $\square$ or $\square$ .....			✓	Tank Side Brackets, height above base line at toe of Frame and thickness			
" " Third .....			✓	INNER BOTTOM PLATING.			
" " from 1/2 len. for'd. to 15% len. from Stem .....			✓	Breadth and thickness of Middle Line Strake...			
" " in Peaks, Angle or $\square$ .....		5 1/2 3 .34	✓	Thickness of remainder in Holds .....			
Diameter and Spacing of Rivets through Frame and Shell Plating amidships .....		3/4" - 5/16"	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....			Yes.
State if Frame Joggled.....		No.	✓	BEAMS.			
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved? .....		AS APPROVED	✓	Uppermost Continuous Deck, amidships in Wells, Angle, $\square$ or $\square$ .....		6 3 .32	✓
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved? .....			✓	" " in way of Bridge, Angle, $\square$ or $\square$ .....		5 1/2 3 .32	✓
SINGLE BOTTOM.				Spacing .....		22" and 21"	✓
Floors, Depth and thickness at mid-line in <del>Holds</del> <i>Boiler room</i> .....		18" x .45	✓	Second Deck, amidships, Angle, $\square$ or $\square$ .....			
" " <del>Height of Brackets at side above base line at toe of frame.</del> <i>At ends</i> .....		22" x .50	✓	Spacing .....			
Middle Line Keelson, on Floors, Angle, $\square$ or $\square$ .....		12 x 4 x 3/16 x 1/2	✓	Third Deck, amidships, Angle, $\square$ or $\square$ .....			
" " Through Plate or Intercoastal Plate .....		✓	✓	Spacing.....			
" " Foundation Plate on Floors .....		✓	✓	Fourth Deck, amidships, Angle, $\square$ or $\square$ .....			
" " Flat Plate Keel Angles .....		✓	✓	Spacing.....			
Side Keelsons, No. each side.....		Two	✓	Poop Deck, Angle, $\square$ or $\square$ .....			
" " thickness of Intercoastal Plate.....		✓	✓	Spacing.....			
" " Angle <i>in Boiler room only</i> .....		6 4 .56	✓	Boat Bridge Deck, Angle, $\square$ or $\square$ .....		4 3 .30	✓
DOUBLE BOTTOM.				Spacing.....		4 1/4"	✓
Solid Floors, thickness and spacing .....			✓	Forecastle Deck, Angle, $\square$ or $\square$ .....		7 3 .34	✓
" " Are Frame and Reversed Frame joggled? .....			✓	Spacing.....		22" x 1 1/4"	✓
Bracket Floors, breadth and thickness at middle line .....			✓				
" " breadth and thickness at margin plate .....			✓				

(MADE IN ENGLAND.)

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## PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows .....	ONE			
in 'tween Decks, Size and Spacing .....	3" DIAM. AS APPD			
" .....	AND			
" .....	STEEL BULKHEADS			
in Holds .....	✓			
Centre Line Bulkhead. Stiffeners and Spacing .....	✓			
Plating, thickness of .....	✓			
STRINGERS AND DECKS.				
Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness in Wells	30 1/2" x 36	27" x 36		
" " " " in way of Bridge	✓			
" Angle in Wells .....	3" 31	40		
Thickness of Plating abreast Deck openings in way of Wells .....	30			
Thickness of Plating abreast Deck openings in way of Bridge .....	✓			
Thickness of Plating within line of openings .....	30			
If Sheathed, material and thickness .....	✓			
Second Deck.				
Stringer Plate, breadth and thickness in Wells	✓			
Stringer Plate, breadth and thickness in way of Bridge .....				
Thickness of Plating abreast Deck openings in way of Bridge .....				
Thickness of Plating within line of openings .....				
If Sheathed, material and thickness .....				
Third Deck.				
Stringer Plate, breadth and thickness .....				
If Plated, state thickness .....				
Fourth Deck.				
Stringer Plate, breadth and thickness .....				
If Plated, state thickness .....				
Poop Deck.				
Stringer Plate, breadth and thickness .....				
Plating, Sheathing, material and thickness .....				
BOAT				
Bridge Deck.				
Stringer Plate, breadth and thickness .....				
"Celotex" filled on underside of dk				
See letter 2.11.42				
Plating, Sheathing, material and thickness .....				
Forecastle Deck.				
Stringer Plate, breadth and thickness .....				
"Celotex" filled on underside of dk				
See letter 2.11.42				
Plating, Sheathing, material and thickness .....				

## SHELL PLATING.

SCANTLINGS.					RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if joggled?	RIVETS.	NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.	
	Breadth.	Thickness.	Thickness.	Thickness.					Diam.	Spacing cr. to cr.		Diam.
GARBOARD	Inches.	Inches.	Inches.	Inches.		SINGLE OR DOUBLE.	Inches.	Inches.				
Flat Plate Keel .....	39	40	40	40		Double	3/4	6 pu R. exc. F.R.	Three	3/4	2 5/8	Strapped
" Dblg. (if any) .....	✓	✓				✓	✓	✓	✓			
Bottom Plating, No. of Strakes .....	71	36	36	36		Double	3/4	6 pu R. exc. F.R.	Two	3/4	2 5/8	Lapped
Bilge Plating, No. of Strakes .....	62	36	36	36		"	"	"	"	"	"	"
Side Plating, No. of Strakes .....	61	36	36	36		"	"	"	"	"	"	"
Upper Deck, Sheer-strake in Wells .....	44	46	38	38		Double	3/4	6 pu R. exc. F.R.	Three	3/4	2 5/8	Strapped
Upper Deck, Sheer-strake in Bridge .....	✓	✓				✓			✓			
Strake below Sheer-strake in Wells .....	53	38	38	38		Double	3/4	6 pu R. exc. F.R.	Two	3/4	2 5/8	Lapped
Strake below Sheer-strake in Bridge .....	✓	✓				✓			✓			
Poop Side Plating .....	✓	✓				✓			✓			
Bridge Side Plating .....	✓	✓				✓			✓			
Forecastle Side Plating .....	44	31				Double	3/4	6 pu R. exc. F.R.	Two	3/4	2 5/8	Lapped

## WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	4 for record
Extending to Upper Deck (Sec. 3 c) .....	6
" Deck next below .....	✓
As per Rule .....	4

## FORGINGS AND CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bar .....	FLAT BAR.	ROLLED	7" x 1 1/2"	✓
STEM .....	"	"	7" x 1 1/2"	✓
STERN FRAME	Propeller Post .....	FORGING	7 1/2" x 3 1/2"	T.S. FORSTER
	Rudder .....	"	14" x 9" x 3 1/2"	& SONS LTD.
Speed of Vessel .....			12-13 KNOTS	✓
RUDDER—Type .....			DOUBLE PLATE	✓
" A x D .....			226-6	✓
" Diam. of head .....			8"	✓
" Mainpiece at top pintle .....			8" x 6"	✓
" heel .....			4" x 6"	✓
" how constructed .....			FORGED & BUILT.	✓
" double or single plate coupling, vertical or horizontal .....			DOUBLE.	✓
			HORIZONTAL	✓

O.T.	ON FRAME N° 29	Plating Thickness.	STIFFENERS.			
			VERTICAL.		HORIZONTAL.	
			Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKHEAD, Upper 'tween decks	N° 38	35-30	7" x 3" x 33"	24"	12" x 38 PT.	✓
" " Second	N° 38	35-30	7" x 3" x 33"	24"	12" x 38 PT.	✓
" " Third	N° 51	34-30	5 1/2" x 3" x 32"	24"	12" x 38 PT.	✓
" " Hold	N° 53	34-30	5 1/2" x 3" x 42"	23-25"	12" x 38 PT.	✓
" " X	N° 53	34-30	5 1/2" x 3" x 40"	24"	STEEL FLAT	✓
" " X	N° 72	34-30	7" x 3" x 30"	24"	STEEL FLAT	✓
" " X	N° 6	50	4" x 3" x 40"	24"	✓	✓
" " X	N° 5	30	5" x 3" x 30"	24"	✓	✓

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) OPEN HEARTH PROCESS.
	PLATES: - DORMAN, LONG & CO. LD. CONSETT IRON CO. LD. APPLEBY-FRODINGHAM STEEL CO. LD.
	SECTIONS: - SKINNINGROVE IRON CO. LD. DORMAN LONG & CO. LD. APPLEBY-FRODINGHAM STEEL CO. LD.
	Has the Steel been tested as required by the Rules? Yes.



EQUIPMENT No. 6982-S												LETTER ✓		ANCHORS.	
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.			
54969	1st Bower	14	0	21	Stockless			15	16	3	14	14	Hall's type (Cast steel head)	Not stated	C. Heath 8-5-42 S.C. Paul
54970	2nd	14	0	0	"			15	12	2	0	14	"	"	" 8-5-42 S.C. Paul
	3rd														
	Collective weight	28	0	21								28			
✓	Stream		✓												

CHAIN CABLES.										HAWERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.			Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.		
	Length.	Diam.	Statutory.	Breaking.	Supplied.	Per Rule.	Length.	Diam.	Length.					Cir.	Length.		Cir.		
	Fathoms	Ins.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms	Ins.				Fathoms	Ins.	Tons.	Fathoms	Ins.	
65362	150 1/3	1 3/16	25 3/8	38	107-2-17		108 1/2		150	1 3/16	Stud	B. Hingley	Bradley Heath	TOWLINE	✓	✓			
											Links	Sars.	6-6-42 S.C. Paul	HAWERS & WARPS }	60	7		60	7
															60	5 1/2		60	5 1/2
Iron Stream Chain or Steel Wire }	✓	✓																	

Steering Gear, Type (Power ~~or~~ hand) Donkin + Co. hd. Alternative Means of Steering Hand Gear - Donkin + Co. hd.

Steering Chains (Size and Test) None Windlass Steam - Clarke, Chapman & Co. 1 Motor Boat 25'6" 1 lifeboat 21'0"

Ceiling in Hold, thickness and material 1 3/8" white pine Cargo Battens, thickness, material and spacing 1 3/8" W.P. - 6"

Cargo Hatchways. (Upper Deck) Steel plates and angles. Thickness of Hatches 3" W.P. & 50 Keel cover plates

Size of Hatchway AFT. No. 1 (Fore) 8'0" x 6'0" No. 2 ☒ No. 3 ☒ No. 4 ☒ No. 5 ☒ No. 6 ☒

Number of Shifting Beams and/or Fore and Afters ☒

FOR COCHINANE & CO. LTD.  
Builder's Signature V. Gray DIRECTOR

**GENERAL DECLARATION.** It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel Yes

(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo No. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

This vessel has been built in accordance with the approved plans, the Secretary's letters of various dates & in general conformity with the Rules for the class contemplated.

The materials and workmanship are good.

Peak tanks, water ballast tanks forward, fresh water and feed water tanks and oil fuel tanks have been tested to rule requirements and found satisfactory. Flash point of oil fuel 150°F.

A freeboard has been assigned, the marks cut in on the vessel's sides and verified.

Decks, casings, W.T. bulkheads etc., hoist tested and found satisfactory. Windlass & steering gear etc., tested under working conditions and found in order.

Oil fuel tanks are situated between the engine & boiler spaces, and immediately forward of the boiler room.

The supervision of the specification has been carried out.

The amount of Entry Fee £ ✓ Fees applied for, 14 00T 19 1942 (Special notations, where part of class, to be stated.)

Special Survey Fee AND £ 141 0 0 Received by me, \_\_\_\_\_

FOR SUPERVISION OF SPECIFICATION Travelling Expenses, if any £ 4 5 11 19 \_\_\_\_\_

I am of opinion the Vessel should be Classified \*100 A1.

State whether the Vessel has been built under Special Survey Yes. "FOR TOWING SERVICES".

Certificate to be sent to Hull. Date of issue 12/11/42 Signature J. Macleod  
Surveyor to Lloyd's Register of Shipping.

Committee's Minute FRI 6 NOV 1942

Character assigned + 100 A1

In Towing Services.

Lloyd's Assoc.

OL. E.S.D., Lt. breadth.

tdm 6.9.42

Int'd foral fuel 9.42 at 150°F

22, Col.

White M/L

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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

The approved plans are being retained for reference in dealing with sister vessels under construction.

The following reports are enclosed herewith:—

Stem frame

Sld. Rpt. No 6813.

Rudder frame & rudder head.

" " " 6892.

This vessel is a sister ship to Messrs Buchanan & Co Ltd yard No 1242. Hull Rpt No 51706

"DECISION"

An echo sounding device has been fitted.

#### PARTICULARS OF ELECTRIC WELDING (if employed)

W.T. Plats forward and aft electrically welded at ship's sides.  
Approved electrodes used.

#### SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book.

\* 100 A.I.

"FOR TOWING SERVICES"

Particulars of Drop Test of Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower

9.0.5 incl. pins.

J.D.

6777.

23.2.42.

2nd "

8.3.20 "

J.D.

6754.

20.2.42.

3rd "

#### PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated.

Official No. ☒ Signal Letters ☒ Extreme Breadth over Belting ☒ 34.87 ft. Over-all Length ☒ 156.66 ft. (Circ. 1611) (Circ. 1703)

No. and Material of Decks ☒ 100 (STL)

Parts of Bottom of Vessel coated with cement or approved composition Bitumastic clear of oil fuel tanks

Particulars of composition (if fitted) and of approval ☒

#### PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included)

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	11.5	22
Double bottom, under Engines and Boilers,			After peak tank,	11.0	39
Double bottom, if under Engines only,			Deep tank, aft, WATER BALLAST TANK	7.33	20
Double bottom, if under Boilers only,			Deep tank, forward, FRESH WATER TANK	9.16	36
Double bottom, forward,			Other tanks, if fitted, FEED WATER TANK	3.60	18
Total length (if continuous) and Capacity			(If necessary furnish further information by sketch.)		6

Order for Special Survey No. 3294

Date 19th Sept. 1941.

Dates of Surveys held while building

1941: Nov. 11. 14. 18. 21. 26. 28. Dec. 2. 5. 11. 15. 17. 18. 19. 26. 31. 1942: Jan. 7. 13. 15. 27. 31. Feb. 4. 6. 10. 16. 24. 27. March 3. 4. 11. 16. 18. 20. 25. 30. April. 3. 10. 14. 17. 21. 24. 27. May 1. 5. 8. 12. 20. 22. 26. 29. June 3. 12. 22. July 8. 14. 15. Aug. 14. 18. 20. 22. 28. Sept. 1. 3. 4. 8. 10. 12. 16. 17. 18. 19

Total No. of Visits 70