

# RUDDER & STERNFRAME.

## S. TUG N<sup>o</sup> 404.

SCALE:- 1" = 1 FOOT EXCEPT WHERE OTHERWISE MARKED.  
TO LLOYDS CLASS \* 100 A.I. FOR TOWING SERVICES.



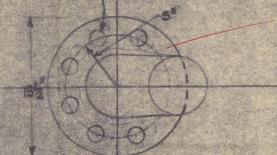
SERVICE SPEED = 10 1/2 KNOTS  
TOTAL AREA OF RUDDER = 44.1 sq FT.  
A x D TO RULE = 97.82.

MATERIAL:- STERNFRAME, RUDDER FRAME & STOCK  
TO BE OF FORGED SCRAP STEEL.

DIA OF STEERING CHAINS 1 1/8"  
" " " " RODS 1 1/8"

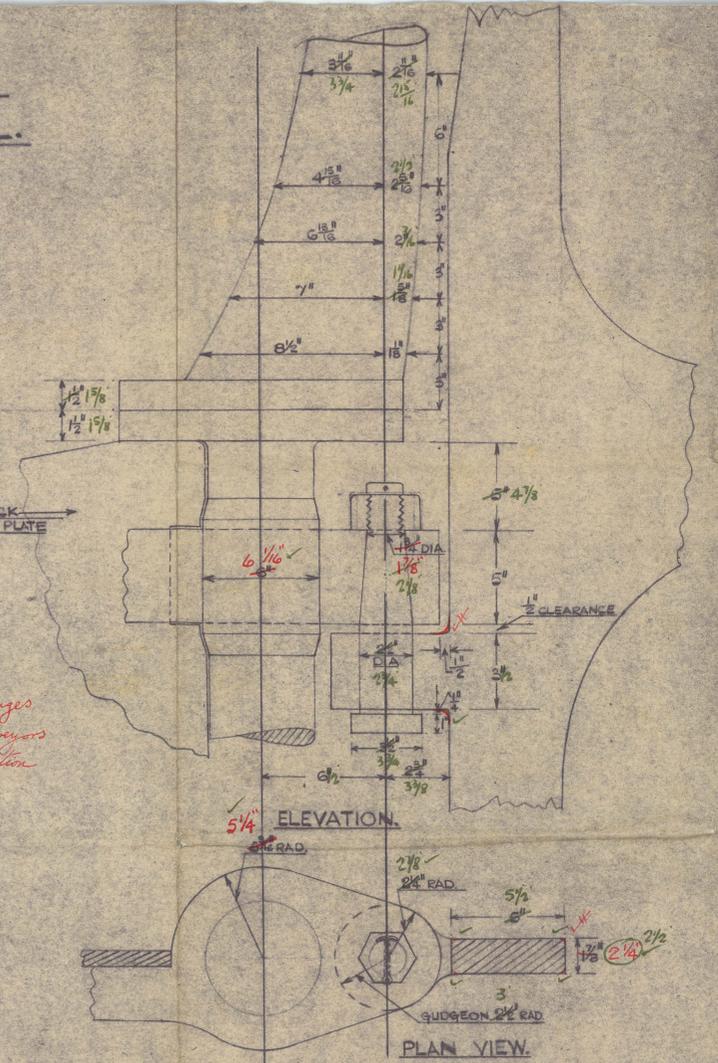
DETAILS OF TAPPED HOLE FOR  
EYE BOLT ON RUDDER HEAD

6-1/2" FITTED BOLTS.



DETAIL OF COUPLING.  
SCALE: 1/2" = 1 FOOT

*coupling flanges  
closed to Surveyors  
satisfaction*

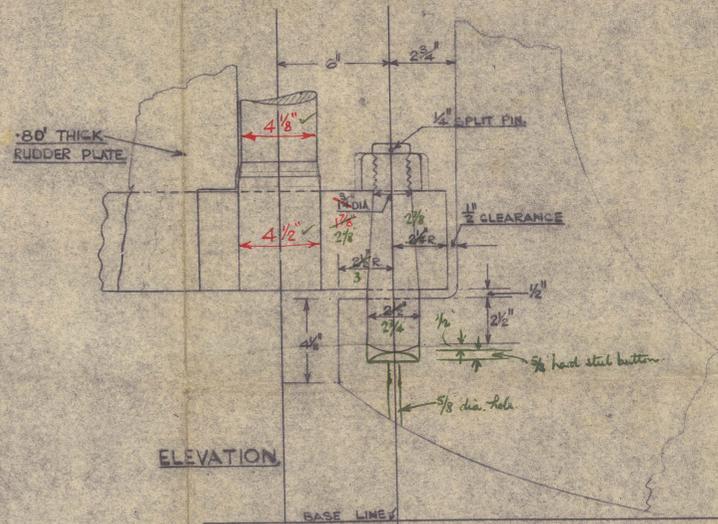


DETAIL OF TOP PINTLE.

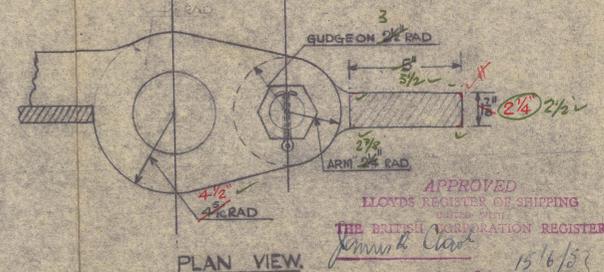
SCALE: 3" = ONE FOOT

DETAIL OF BOTTOM PINTLE.

SCALE: 3" = ONE FOOT.



ELEVATION



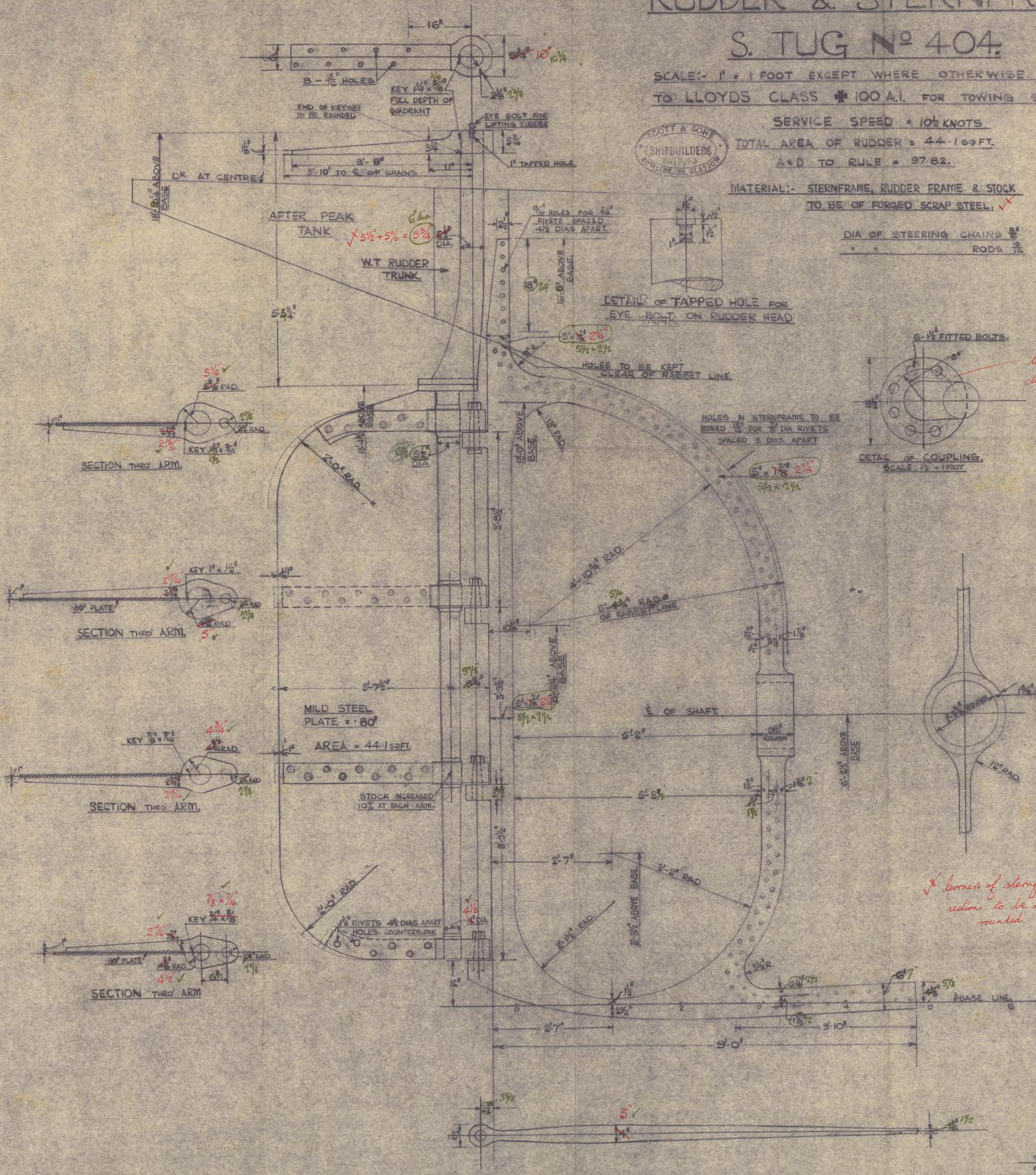
PLAN VIEW.

APPROVED  
LLOYDS REGISTER OF SHIPPING  
THE BRITISH CORPORATION REGISTER

Date 15/6/03

DETAIL OF END PREPARATION.

011510-011510-0088



*corners of sternframe  
section to be well  
rounded*

"SHERIFA"

SCOTT & SONS

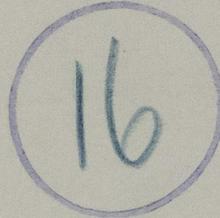
No 404

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GLASGOW REPORT No.

83922

RECORDS DEPT.,  
LONDON.



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Lloyd's Register  
Foundation

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