

Ship's Name SS/MS "WINAMAK" 11981 Gross tons of Panama 7300  
 LR 539177  
 Is there a rpt. 9? Yes Port Bremen Rpt. No. 7380  
 No. of visits 8 First date 4.9.1964 Last date 15.9.1964  
 Interim Cert. issued & copy herewith? Yes Damage rpt. issued & copy herewith? Last rpt. (H.Q. only) MSh 13464  
 Date of completing rpt. 29.9.1964 Surveyed at, if different from Port above Bremerhaven  
 Surveyed afloat and/or in D.D. Both Last date of examination in D.D. 15.9.1964  
 Has a Load Line Survey been held? No Freeboard Marks verified No

State which additional Rpt. 8 is attached: (Cont); (PS); (DR); (EQ); (Rig)

Survey fees	Damage fee	Expenses
DS £ 11-10-0	£ 12-0-0	£ 24-0-0
Comm. SS £ 30-0-0	(Contact dam.at Port Stanvac)	S.A. fee

I have surveyed the above ship in accordance with the Rules for Docking and Commencement of Special Survey

SS due: 9/65 Ship 25 years old

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated.

Damage:-

- 1) Damage to ss shell plates H8 and J8 and K9 stated to have been sustained due to contact with quay walls at Port Stanval on the 1.4.1964.

Now Done:-

ss shell plates J8 and K9 cropped and part renewed.  
 ss shell plate H8 faired in place  
 shell longitudinals No. 2 and 4 in way of damage faired in place.  
 shell longitudinal No. 3 cropped, removed, faired and refitted  
 ss wing tank No. 8 tested on completion.

- 2) Damage to side shell plating in way of ps cargo wing tank No. 6 stated to have been sustained due to contact with quay walls at Piräus on the 17th September, 1960.

Found:-

ps shell plates J11 and H11 indented.

p.t.o.

I recommend that this ship remain as classed with/without fresh record of dry docking 9/64 and to have the notation of SS (with date) on completion of survey, subject to wasted Forepeak tank structure, tank top of port and starboard forward deeptanks, coaming of port side access hatch to aft cofferdam and structure in way of E.R. aft well, also to indented ps shell plates H9, H11, J9 and J11 (from forward to be specially examined and dealt with as necessary at the next Special Survey.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

Date of Committee

Minute

FRIDAY 13 NOV 1964

See minute on H.Q. rpt. No 1985

*G. Rose*  
 Surveyor to Lloyd's Register of Shipping  
 (G. Rose)

ALSO FOR
SPL FOR
TRO
SRL
POSTING
HEADER
CERT

Lloyd's Register Foundation

011823-011825-0061/13

action taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

date of the next Special Survey. Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition and is considered to be acceptable until the due

Note:-

At Owner's request repairs deferred until Special Survey. Structure specially examined and found to remain efficient meantime.

- 3) Damage to side shell plating in way of ps cargo wing tank No. 4 stated to have been sustained due to contact with quay walls at Casablanca on the 31st August, 1960.

Found:-

ps shell plates J9 and H9 indented.

Note:-

At Owner's request repairs deferred until next Special Survey. Structure specially examined and found to remain efficient meantime.

Now Done for Commencement of Special Survey:-

Examined:- Forecastle deck  
Forecastle space  
Dry cargo hold forward

Examined (internally):-

port and starboard deep tanks forward  
after peak tank  
Double bottom tank No. 1 ss  
Double bottom tanks No. 2 p+s  
Double bottom tank No. 3

Tested:-

after peak tank  
Double bottom tanks No. 1 p+s  
Double bottom tanks No. 2 p+s  
Double bottom tank No. 3  
port and starboard deep tanks (except tank top).

The following spaces have also been examined and the condition found as stated below:-

- 1) Forepeak:- Stringers and connections heavily wasted.  
At Owner's request repairs deferred until next Special Survey. The structure is considered efficient meantime.
- 2) Tank top of port and starboard forward deep tanks:-  
Tank top plating at aft bulkhead found wasted. Small leak temporarily repaired by welded doubler.  
At Owner's request repairs deferred until next Special Survey.
- 3) Forward Cofferdam:-  
Stringers in places wasted but now permanent repaired as reported.

- 2 -

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC. The reason for repairs must be stated and repairs on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs and, besides being detailed above, should be noted in the following summary. State what action has been taken regarding items which are subjects of class or in SRL Appendix, whether outstanding or new. Any alterations in existing particulars in the Register Book should also be reported above.

SUMMARY OF DAMAGE REPAIRS	SHELL PLATES	FRAMES longitudinals	DECK PLATES	BEAMS	OTHER ITEMS
Renewed	2/2				see report
Removed and faired or replaced		1			
Faired or repaired in place	1	2			



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Foundation

Ship's Name SS/MS "WINAMAC"  
LR 539177

Port Bremen Rpt. No. 7380

Groovings in forward transverse bulkhead partly repaired by welded doublers.  
Due to shortage of labour examination and testing of plate thickness of forward bulkhead not completed.

4) Aft Cofferdam:-

Top portion ps access hatch renewed. Bottom part found to be 4,8 mm and renewal deferred at Owners request until completion of Special Survey.

5) Under Engines:-

and  
Upon tank testing of DB-tanks also parts of seating examined/in places corrosion on pump seatings and flanges of bilge brackets noted.

Due to shortage of time and labour for further cleaning Owner's requested to defer examination until Special Survey.

6) Engine Room aft well:-

Upon examination side shell frames and stringers found wasted.  
Due to shortage of time now, repairs at Owner's request deferred until next Special Survey, the structure is considered efficient meantime.

Repairs:-

FP bulkhead at ps in way of No. 2 stringer cropped and part renewed.  
Stringer in way cropped and part renewed at bulkhead connection.  
On ss in way of No. 2 stringer one doubling plate fitted over local corrosion.

Centre line web frame at lower portion cropped and part renewed at connection to bulkhead.

Forecastle deck plating on ps in way of stringer plate cropped and partly renewed.

Main deck at forecastle end bulkhead renewed due to local wastage under steam pipes.

In forward cofferdam horizontal stringers in 5 places cropped and part renewed and bulkhead to forward port and starboard deep tanks fitted with welded doublers in 2 places over local corrossions.

2 access hatches to forward and aft cofferdam renewed  
1 access hatch to aft cofferdam partly renewed.

Due insert plate in ss shell forward under anchor fitted.

Condition of Class (224):- Nil

S.R.L.-Appendix No. 14:- Keel plate No. 2 forward set up. ✓

Now Done:- Keel plate examined and found to continue efficient.

Cathodic Protection:-

- a) external cathodic protection renewed
- b) in cargo centre tanks Nos. 3, 5 and 7 a total of 120 zinc anodes renewed.

*B. Schander*  
Surveyor to Lloyd's Register  
of Shipping



*Ship Rep*

Rpt. 8 (P.S.) TANKER

Ship's Name **SS/MS** "WINAMAC" S.S. ( "D" ) Due 9/65  
 LR 539177  
 Port **B r e m e n** Rpt. No. 7380

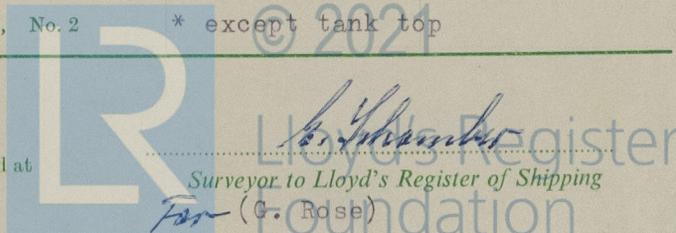
	<u>Examined &amp; condition</u>		<u>Examined &amp; condition</u>	
In dry dock from	12th September, 1964	* Hatchways	efficient	
" " " to	25th September, 1964	* Ventilators	efficient	
Shell plating	efficient	* Air & sounding pipes	above deck - Good	
Sternframe	Good	Doublers under sounding pipes	Good	
Rudder	Good	Steering arrangements (main)	Good	
Was rudder lifted?	No	" " (aux)	Not examined	
Plating, etc. in way of shell openings	Not examined	Windlass	Good	
Side scuttles & deadlights	Not examined	Masts & rigging	Good	
Overbd. scuppers & discharges	Not examined	Hand pumps & suction	Good	
fwd. Hold	Good (For SS) ✓	W.T. doors	Good	
F.P. spaces	Good	Bulwarks, freeing ports, etc.	Good	
Chain locker	Not examined	Summer freeboard as verified	Not verified	
A.P. spaces	Good	<u>EQUIPMENT:</u>		
Engine space	Good	Equipment letter	i +	
Boiler space	Good	Anchors: No. on board	3 B	
Under E. & B.	efficient	Cables {	State if ranged	No
Coal bunker	None		Length on board	stated to be complete
Tunnel & well	efficient		Mean dias. range from	to
Cement, asphalt, etc., on btm. shell	Good		Rule length	Dia.
Weather decks	Good		Mooring ropes	
* Casings	Good			
* Deckhouses	Good	Other items:		
* Superstructures	Good	Forecastle deck	Good (For SS)	
* Skylights	Good	Forecastle space	Good (For SS) ✓	
* Companionways	Good			

EXAMINED & CONDITION		TANKS	TESTED & CONDITION	
PORT	STARBOARD		PORT	STARBOARD
satisfactory		F.P. Tank		
Good (For SS) ✓		A.P. Tank	✓	Good (For SS)
Good (For SS) ✓	Good (For SS) ✓	Deep Tank No. 1 fwd.	Good (For SS) ✓	Good (For SS) ✓
		" " No. 2	* except	tank top

For other tanks see overleaf

\* These items to include their closing appliances

Where a part Special Survey and, say, dry docking Survey are held at the same time, the items for SS should be marked "For SS".



EXAMINED & CONDITION				TANKS	TESTED & CONDITION				
Port	Port Ctre.	Stbd. Ctre.	Starboard		Port	Port Ctre.	Stbd. Ctre.	Starboard	
	Good			No. 1 Cargo tank					
				„ 2 „ „					
				„ 3 „ „					
Good				„ 4 „ „					
				„ 5 „ „					
Good				„ 6 „ „					
				„ 7 „ „					
	Good		Good	„ 8 „ „				Good	
				„ 9 „ „					
				„ 10 „ „					
				„ 11 „ „					
				„ 12 „ „					
	efficient			Pump room forward					
				„ „ amidships					
				„ „ aft					
	efficient			Cofferdams fwd.					
	efficient			Cofferdams aft					
				Structure around cargo suction pipe strums					
				O.F. bunkers					
				Settling tanks					
				D.B. tanks					
			Good (For SS) ↓	No. 1	Good (For SS) ↓			Good (For SS) ↓	
Good (For SS) ↓			Good (For SS) ↓	No. 2	Good (For SS) ↓			Good (For SS) ↓	
			Good (For SS) ↓	No. 3				Good (For SS) ↓	
				D.B. cofferdams					
				Other items					

*Revised 11/8*

