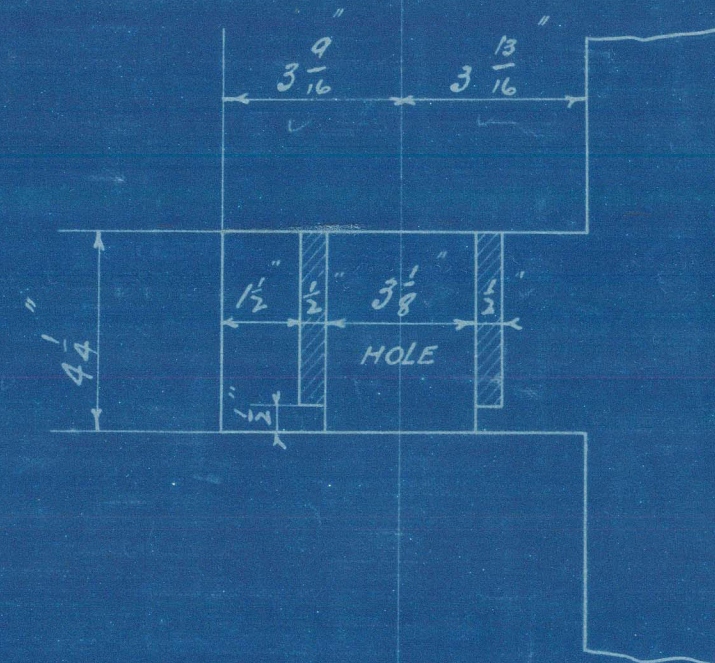
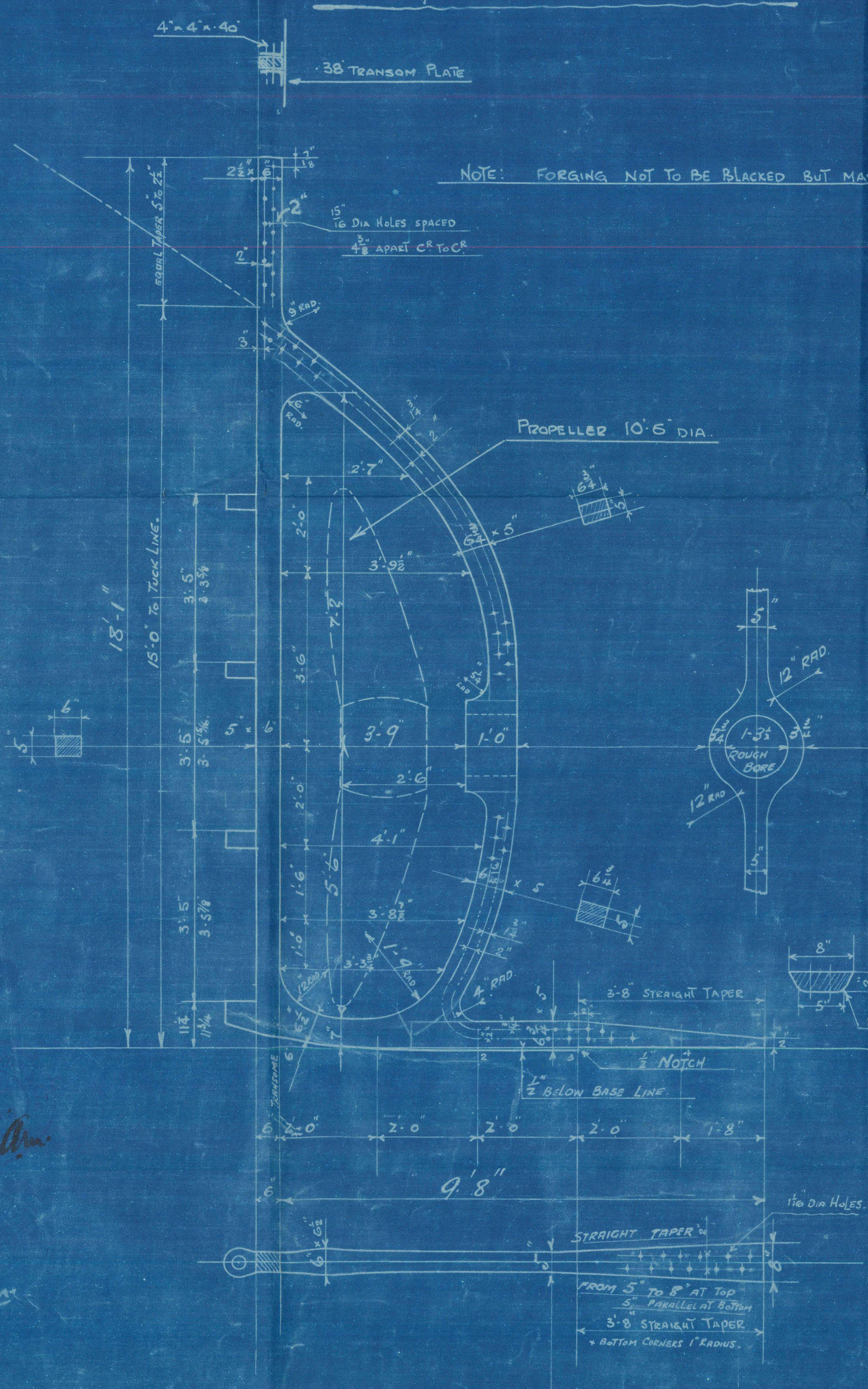


NOS 1032 - 1034

# FORGED STERN FRAME

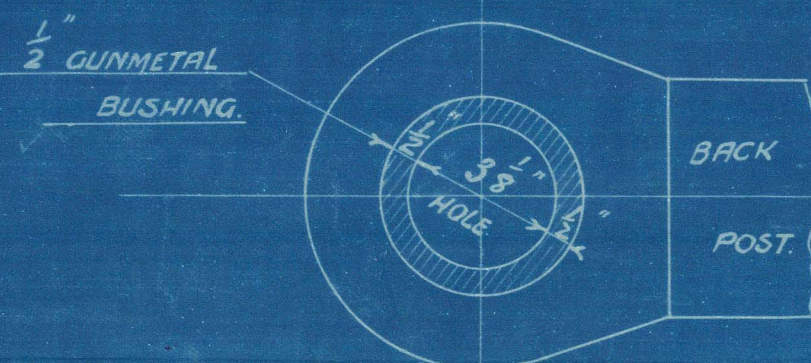
SCALE  $\frac{1}{2}" = 1 \text{ FOOT}$ .

SECRET & CONFIDENTIAL



DETAIL OF GUDGEONS.

SCALE  $3" = 1 \text{ FOOT}$



DETAIL of LOWER GUDGEON

NOTES: STERN FRAME TO BE FORGED IN ONE PIECE.

BACK OF POST TO BE PERFECTLY SQUARE TO BASE LINE.

CENTRE LINE OF GUDGEONS TO BE IN A PERFECTLY STRAIGHT LINE AND PARALLEL TO BACK OF STERN POST.

FACES OF BOSS TO BE SQUARE TO CENTRE LINE OF SHAFT.

ALL MACHINING & DEWELING TO BE DONE BY MAKERS.

RINET HOLES  $\frac{1}{16}"$  DIA SPACED 5" APART CENTRE TO CENTRE

DRILLED AS PER DOTTED LINES. IN NO CASE MUST THIS SPACING BE EXCEEDED.

ALL DIMENSIONS SHOULD BE CAREFULLY WORKED TO AS WE ONLY PAY ON WEIGHT CALCULATED TO THESE DIMENSIONS

STERN FRAME TO LLOYDS SURVEY & TESTS

ANY ALTERATION MADE TO BE NOTIFIED TO S.H. & W.R. LTD

Nº 16142

6-1-17

Nº 14536

28-10-16

MAKERS W.R. LTD  
AT CHURCHILL W. WARR  
Nº 1032  
DEC 17 1916



Forged Stern  
Post

GLASGOW REPORT No 34583  
Hickorol



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