

# Lloyd's Register of Shipping.

(Report on Vessel No. 53980 Port Glasgow  
Breeze)

## No. SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings or Castings, manufactured by Messrs T.S. Forster & son Ltd. of Sunderland for the Vessel No. 324, being built by Messrs Scott & son of Bowling have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on Forgings or Castings.

Lloyd's  
No. 6898  
JD 19-6-33

J Dale  
Sunderland

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<i>Scrap iron Forged &amp; built  5 1/4 to 4 dia Forging &amp; machining 19.6.33</i>		
How made ...			
If annealed ...			
Dimensions ...			
Progress on Inspection ...			
Date when Inspected ...			
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at



Lloyd's Register Foundation

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.