

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 53980 Port Glasgow)Breeze

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs J. S. Forster & Son Ltd. of Sunderland for the Vessel No. 324, being built by Messrs Scott & Son of Bowling have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

Lloyd's

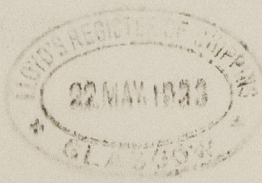
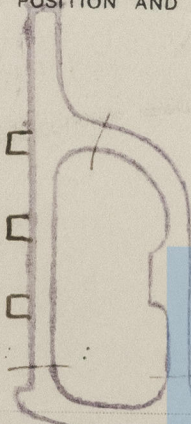
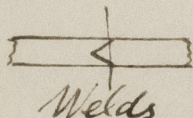
No. 6858

JD 22-5-33

J Dale
Sunderland

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap iron</u>		
How made	<u>Forged & Smithed</u>		
If annealed			
Dimensions	<u>6 x 3 3/8</u>		
Progress on Inspection	<u>Forging & Smithing</u>		
Date when Inspected	<u>22-5-33</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent.			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



© 2021

Lloyd's Register
Foundation

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.